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A61K 31/445**

(54) **2-(Indan-1-one-2-yl-alkyl)-1-phenylalkyl-piperidines and processes for their preparation**

4-(Indan-1-one-2-yl-alkyl)-1-phenylalkyl-piperidine und Verfahren zu ihrer Herstellung

4-(Indan-1-one-2-yl-alkyl)-1-phénylalkyl-pipéridines et procédés pour leur préparation

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(73) Proprietor: **Eisai Co., Ltd.  
Tokyo (JP)**

(72) Inventors:

- Sugimoto, Hachiro  
Tokyo (JP)
- Tsuchiya, Yutaka  
St. Fort Lee, NJ 07024 (US)
- Higurashi, Kunizou  
Tokyo (JP)
- Karibe, Norio  
Kitasoma-gun, Ibaraki (JP)
- Iimura, Youichi  
Tsukuba-shi, Ibaraki (JP)
- Sasaki, Atsushi  
Tsukuba-shi, Ibaraki (JP)
- Yamanishi, Yoshiharu  
Ryugasaki-shi, Ibaraki (JP)
- Ogura, Hiroo  
Tsuchiura-shi, Ibaraki (JP)
- Araki, Shin  
Kitasouma-gun, Ibaraki (JP)
- Kosasa, Takashi  
Tsukuba-gun, Ibaraki (JP)

- Kusota, Atsuhiko  
Tsuchiura-shi, Ibaraki (JP)
- Kososa, Michiko  
Tsukuba-gun, Ibaraki (JP)
- Yamatsu, Kiyomi  
Kamakura-shi, Kanagawa (JP)

(74) Representative:  
**Hansen, Bernd, Dr. Dipl.-Chem. et al  
Hoffmann Eitle,  
Patent- und Rechtsanwälte,  
Arabellastrasse 4  
81925 München (DE)**

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**EP 0 742 207 B1**

## D scripti n

[0001] The invention relates to a cyclic amine compound and a therapeutical composition for use in the medical treatment of senile dementia.

( Statement of Prior Arts )

[0002] With a rapid increase in the population of aged people, the establishment of the therapy for senile dementia, such as Alzheimer senile dementia, is eagerly desired.

[0003] Various attempts have been made to treat the senile dementia with a drug. So far, however, there has been no drug which is very useful for the treatment of these diseases.

[0004] Studies on the development of therapeutic agents for these diseases have been made from various aspects. Particularly, since Alzheimer senile dementia is accompanied by the lowering in cholinergic hypofunction, the development of the therapeutic agent from the aspect of an acetylcholine precursor and an acetylcholinesterase inhibitor was proposed and is in fact attempted. Representative examples of the anti-cholinesterase inhibitor include physostigmine and tetrahydroaminoacridine. However, these drugs have drawbacks such as an unsatisfactory effect and the occurrence of unfavorable side effects. At the present time, there are no decisive therapeutic agents.

[0005] In view of the above situation, the present inventors have made extensive and intensive studies on various compounds for many years with a view to developing a drug which has a persistent activity and a high safety.

[0006] As a result, the present inventors have found that a piperidine derivative represented by the following general formula (XXV) can attain the desired object.

[0007] Specifically, the compound of the present invention represented by the following general formula (XXV) great advantages of having strong and highly selective antiacetylcholinesterase activity, increasing the amount of acetylcholine present in the brain, exhibiting an excellent effect on a model with respect to disturbance of memory, and having a persistent activity and a high safety when compared with physostigmine which is a conventional popular drug in the art, which renders the compound of the present invention very valuable.

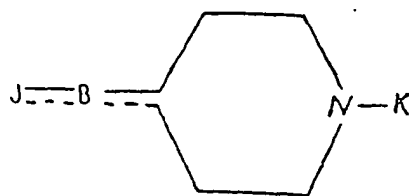
[0008] The compound of the present invention was found based on the acetylcholinesterase inhibitory action and, therefore, is effective for treatment and prevention of various diseases which are thought to be derived from the deficiency of acetylcholine as a neurotransmitter in vivo.

[0009] Examples of such diseases include various kinds of dementia including Alzheimer senile dementia and further include Huntington's chorea, Pick's disease, and ataxia.

[0010] Therefore, the objects of the present invention are to provide a novel piperidine derivative effective as a pharmaceutical, particularly for treatment and prevention of central nervous system diseases, to provide a process for preparing the same, and to provide a pharmaceutical comprising the same as an effective ingredient.

( Summary of the Invention )

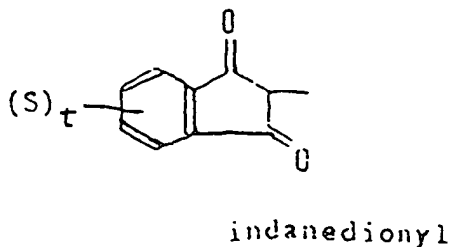
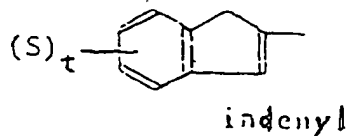
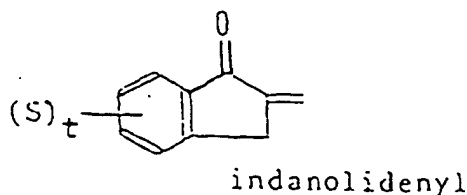
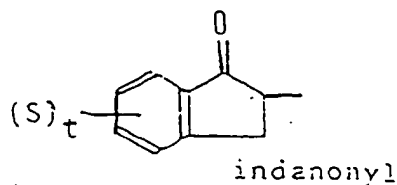
[0011] The invention provides a cyclic amine compound having the following formula (XXV) and a pharmacologically acceptable salt thereof:



(XXV)

wherein:

J is selected from:



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wherein S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached;

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B is one of the divalent groups -(CHR<sup>22</sup>)<sub>r</sub>-, in which r is an integer from 0 to 10 and each R<sup>22</sup> is independently either a hydrogen atom or a methyl group; =(CH-CH=CH)<sub>b</sub>-, in which b is an integer from 1 to 3; =CH-(CH<sub>2</sub>)<sub>c</sub>-, in which c is an integer from 0 to 9; or =(CH-CH)<sub>d</sub>-, in which d is an integer from 0 to 5; and

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K is a phenylalkyl group wherein the phenyl is optionally substituted by a C<sub>1-6</sub>alkyl group which may optionally be halogenated, a C<sub>1-6</sub>alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a C<sub>1-6</sub>alkoxycarbonyl group, an amino group, a C<sub>1-6</sub>monoalkylamino group, a C<sub>1-6</sub>dialkylamino group, a carbamoyl group, a C<sub>1-6</sub>acylamino group, a cyclohexyloxycarbonyl group, a C<sub>1-6</sub>alkylaminocarbonyl group, a C<sub>1-6</sub>alkylcarbonyloxy group, a hydroxyl group, a formyl group or a C<sub>1-6</sub>alkoxy-C<sub>1-6</sub>alkyl group; and

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----- shows a single or a double bond.

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[0012] Preferably, B is -(CHR<sup>22</sup>)<sub>r</sub>-, R<sup>22</sup> is a hydrogen atom; and r is an integer of 1 to 10.

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[0013] Preferable compounds of the invention include:

1-benzyl-4-((5,6-dimethoxy-1-indanon)-2-yl) methylpiperidin ,  
1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl] methylpiperidine,

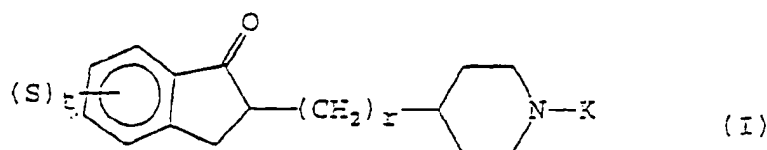
1-benzyl-4-[(5-methoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-diethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-methylenedioxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-nitrobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-fluorobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-3-[(5,6-dimethoxy-1-indanon)-2-yl] propylpiperidine,  
 1-benzyl-4-[(5-isopropoxy-6-methoxy-1-indanon)-2-yl] methylpiperidine, or  
 1-benzyl-3-[(5,6-dimethoxy-1-indanolidenyl)-2-yl] propenylpiperidine.

[0014] Among the substituents represented by S, methoxy is most preferable. t is preferably an integer of 1 to 4. The phenyl is most preferred to have 1 to 3 methoxy groups thereon.

[0015] In the definition B,  $-(\text{CHR}^{22})_t-$  and  $=\text{CH}-(\text{CH}_2)_c-$  are preferable.

[0016] In addition, the invention provides a therapeutical composition which comprises a pharmacologically effective amount of the cyclic amine compound having the formula (XXV) or a pharmacologically acceptable salt thereof and a pharmacologically acceptable carrier.

[0017] According to a further aspect, the invention provides a process for preparing a cyclic amine compound of formula (I) or a pharmacologically acceptable salt thereof:



wherein:

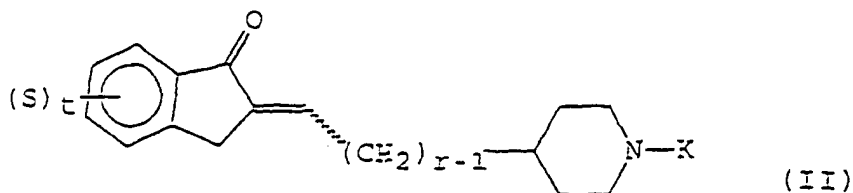
S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached;

r is an integer from 1 to 6; and

K is a phenylalkyl group wherein the phenyl is optionally substituted by a C<sub>1-6</sub> alkyl group which may optionally be halogenated, a C<sub>1-6</sub> alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a C<sub>1-6</sub> alkoxy carbonyl group, an amino group, a C<sub>1-6</sub> monoalkylamino group, a C<sub>1-6</sub> dialkylamino group, a carbamoyl group, a C<sub>1-6</sub> acylamino group, a cyclohexyloxycarbonyl group, a C<sub>1-6</sub> alkylaminocarbonyl group, a C<sub>1-6</sub> alkylcarboxyloxy group, a hydroxyl group, a formyl group or a C<sub>1-6</sub> alkoxy-C<sub>1-6</sub> alkyl group;

comprising the steps of:

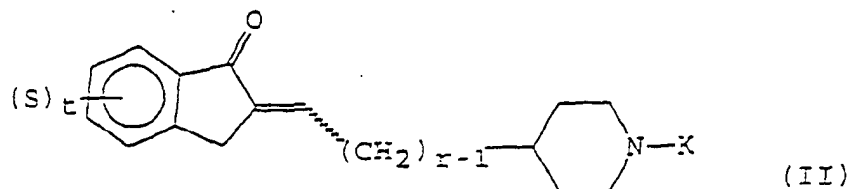
(i) reducing a cyclic amine of the formula (II)



wherein S, t, r and K are as defined above; and

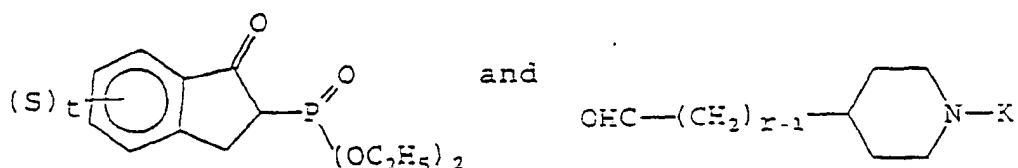
(ii) optionally converting the resulting compound of formula (I) into a pharmacologically acceptable salt.

[0018] According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



10 wherein S, t, r and K are as defined above in connection with formula (I), comprising the steps of:

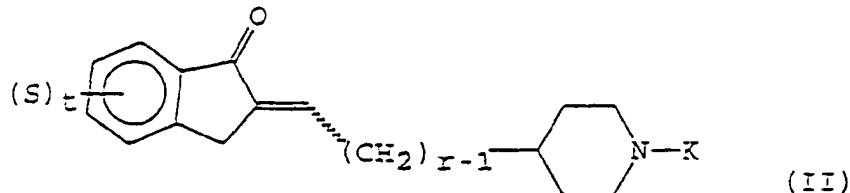
(i) reacting in a Wittig reaction



25 wherein S, t, r and K are as defined above; and

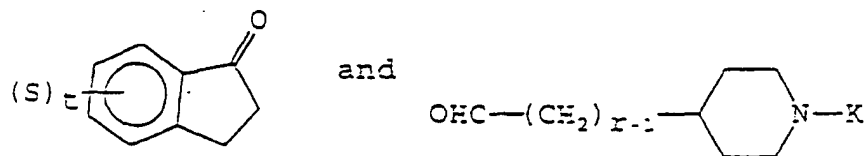
(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

**[0019]** According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



40 wherein S, t, r and K are as defined above in connection with formula (I), comprising the steps of:

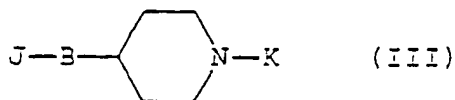
(i) reacting:



, wherein S, t, r and K are as defined above, in the presence of lithium diisopropylamide; and

(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

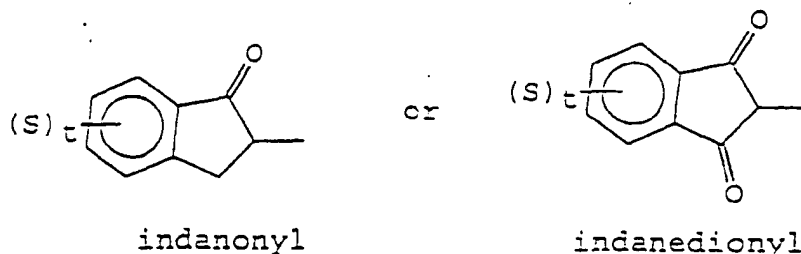
**[0020]** According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



wherein:

K is as defined above in connection with formula (I);

J is

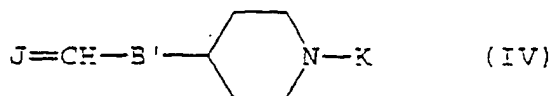


wherein S and t are as defined above in connection with formula (I); and

B is the divalent group  $-(\text{CHR}^{22})_r-$ , in which r is an integer from 1 to 10 and each  $\text{R}^{22}$  is independently either a hydrogen atom or a methyl group;

comprising the steps of:

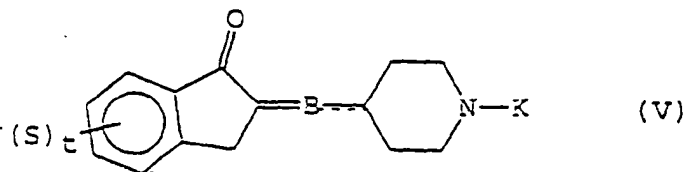
(i) reducing a cyclic amine of the formula (IV):



wherein J and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (III) into a pharmacologically acceptable salt.

**[0021]** According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

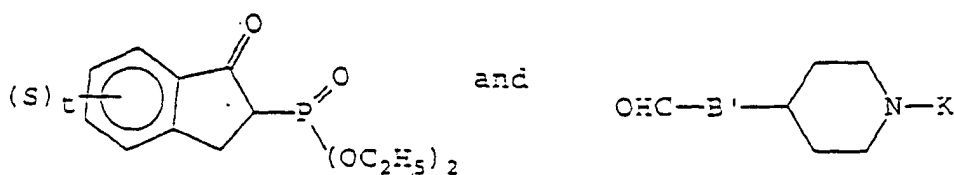


wherein S, t, and K are as defined above in connection with formula (I);

B is one of the divalent groups  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in which b is an integer from 1 to 3;  $=\text{CH}-(\text{CH}_2)_c-$  in which c is an integer from 0 to 9; or  $=(\text{CH}-\text{CH})_d-$ , in which d is an integer from 0 to 5; and

----- represents a single or a double bond, comprising the steps of

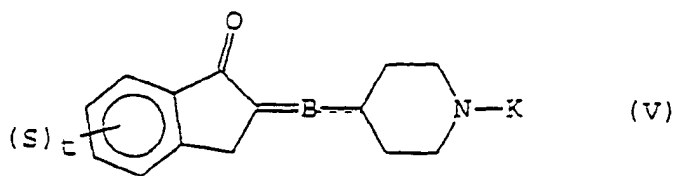
(i) reacting in a Wittig reaction



wherein S, t and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

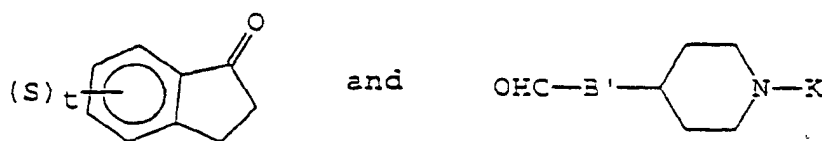
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[0022] According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:



wherein S, t and K are as defined above in connection with formula (I);

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B is one of the divalent groups  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$ , in which c is an integer from 0 to 9; or  $=(CH-CH)_d=$ , in which d is an integer from 0 to 5; and  
----- represents a single or a double bond, comprising the steps of

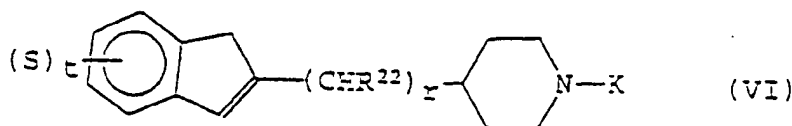
(i) reacting



wherein S, t and K is as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

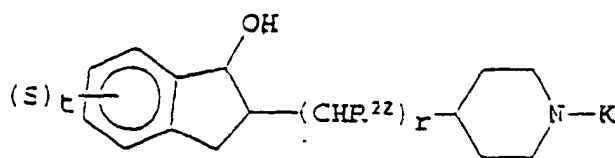
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[0023] According to a further aspect, the present invention provides a process for preparing a cyclic amine compound of formula (VI) or a pharmacologically acceptable salt thereof:



wherein S, t and K are as defined above in connection with formula (I); and

r is an integer from 0 to 10 and each R<sup>22</sup> is independently either a hydrogen atom or a methyl group; comprising the steps of:

(i) dehydrating an indanol compound of formula



wherein S, t, r and K are as defined above; and

(ii) optionally converting the resulting compound of formula (VI) into a pharmacologically acceptable salt.

[0024] In the present invention, the term "pharmacologically acceptable salt" include those of inorganic acids, such as hydrochloride, sulfate, hydrobromide, and phosphate, and those of organic acids, such as formate, acetate, trifluoroacetate, methanesulfonate, benzenesulfonate, and toluenesulfonate. Further, when a certain kind of substituent is selected, the compound of the present invention may form, e.g., alkali metal salts such as a sodium or potassium salt, alkaline earth metal salts such as a calcium or magnesium salt, organic amine salts such as a salt with trimethylamine, triethylamine, pyridine, picoline, dicyclohexylamine, or N,N'-dibenzylethylenediamine.

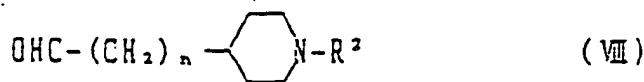
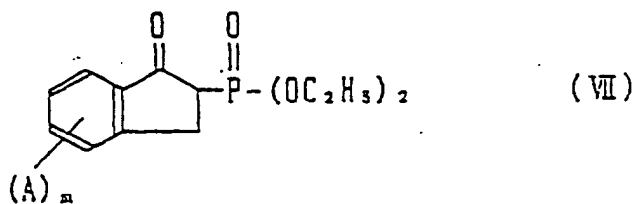
[0025] Moreover, the compounds of the present invention may have an asymmetric carbon atom depending upon the kind of the substituent and, therefore, have stereoisomers. They are, of course, within the scope of the present invention.

[0026] One specific example thereof will now be described. When J has an indanone skeleton, the compound of the present invention has an asymmetric carbon atom and, therefore, may have stereoisomers, optical isomers, diastereomers, etc. All of these isomers are within the scope of the present invention.

[0027] The compound of the present invention may be prepared by various processes. Representative processes for preparing the compound of the present invention will now be described.

#### Process B

[0028] When J in the general formula (XXV) is a monovalent or divalent group derived from an indanone having an unsubstituted or substituted phenyl group and B is a group represented by the formula  $-(CH_2)_n-$ , wherein n is an integer of 1 to 6, the compound of the present invention can be prepared by the following process:

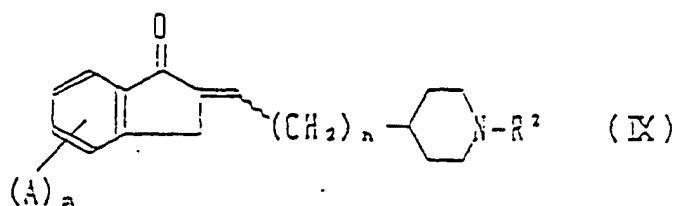




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 $\text{N}_2\text{H}$ 

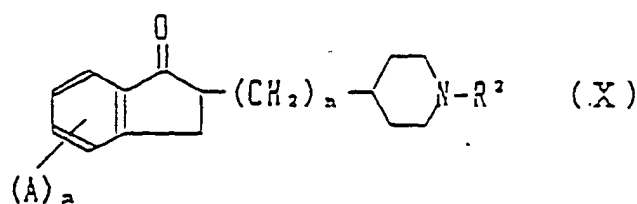
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reduction

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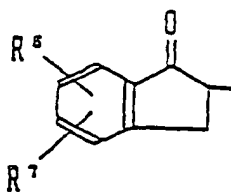
[0029] Specifically, a compound (X) which is one of the object compounds can be prepared by reacting a substituted 1-indanon-2-ylphosphonate represented by the general formula (VII) with an aldehyde compound represented by the formula (VIII) (i.e., Wittig reaction) to prepare a compound (IX) which is one of the object compounds and then catalytically reducing said compound (IX).

[0030] Examples of the catalyst used in the Wittig reaction include sodium methylate (MeONa), sodium ethylate (EtONa), tert-BuOK, and NaH. Examples of the solvent used in this reaction include tetrahydrofuran (THF), dimethylformamide (DMF), ether, nitromethane, and dimethyl sulfoxide (DMSO). A reaction temperature ranging from room temperature to about 100°C provides favorable results.

[0031] A catalytic reduction in the presence of a catalyst composed of palladium-carbon etc. provides favorable results.

[0032] The following scheme specifically shows a process for preparing the compound of the present invention, wherein J is a group represented by the formula

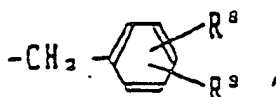
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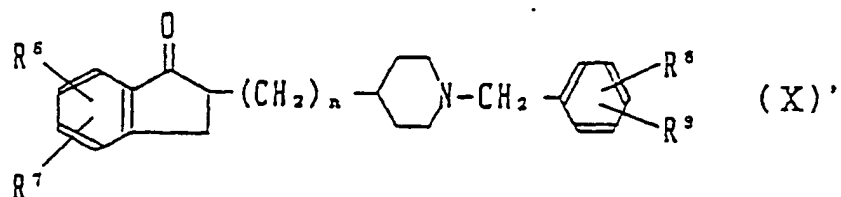
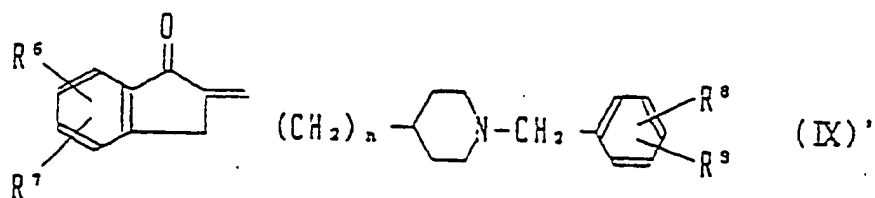
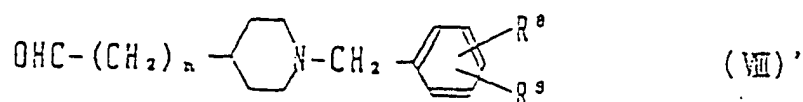
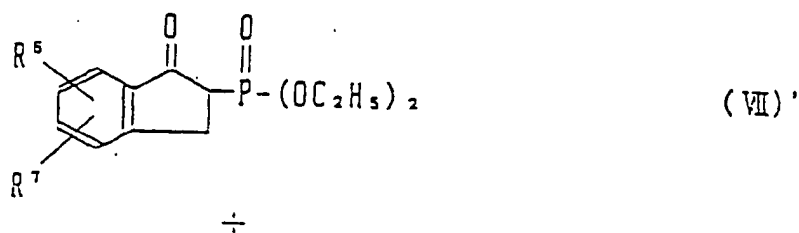
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wherein  $\text{R}^6$  and  $\text{R}^7$  may be the same or different and are each a hydrogen atom, a lower alkyl group, a lower alkylalkoxy group, or a halogen atom among the groups defined by A, B is a group represented by the formula  $-(\text{CH}_2)_n-$ , wherein n is an integer of 1 to 6, K is a group represented by the formula

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wherein  $R^8$  and  $R^9$  each have the same meaning as that of  $R^6$  and  $R^7$ :

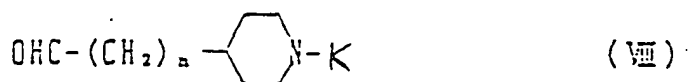


#### 45 Process C

[0033] When J in the general formula (I) is a monovalent or divalent group derived from an indanone having an unsubstituted or substituted phenyl group and B is a group represented by the formula  $-(CH_2)_n-$ , wherein n is an integer of 1 to 6, the compound of the present invention can be prepared also by the following process:

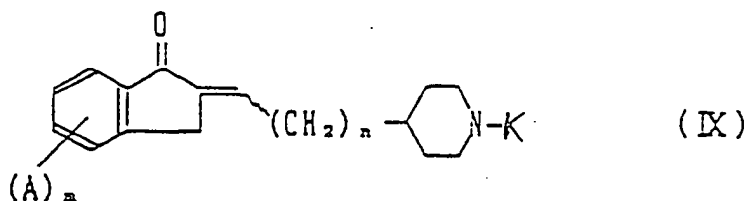
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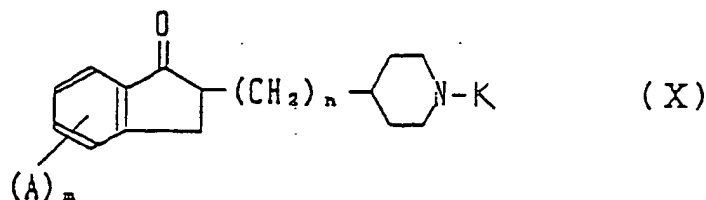
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↓ L. D. A  
(lithium diisopropylamide)



30

↓ [H]

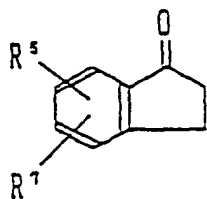


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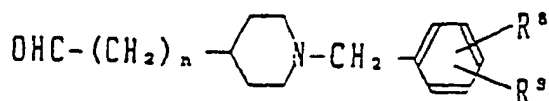
**[0034]** Specifically, for example, diisopropylamine and n-butyllithium/hexane are added to a solvent such as tetrahydrofuran. A substituted 1-indanone represented by the general formula (XI) and hexamethylphosphoric amide are added thereto at a temperature of preferably about -80°C. Then an aldehyde compound represented by the general formula (VIII) are added thereto, followed by a reaction according to an ordinary method. The reaction mixture is subjected to dehydration, thereby preparing a compound (IX). This compound may be catalytically reduced in the same manner as that of the Process B to prepare a compound (X).

50

**[0035]** A specific example of the Process C will now be described in the same manner as that described in the Process B.

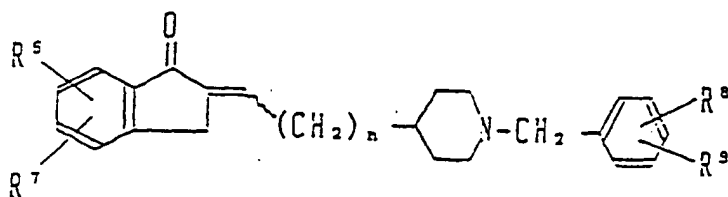


(XI)'

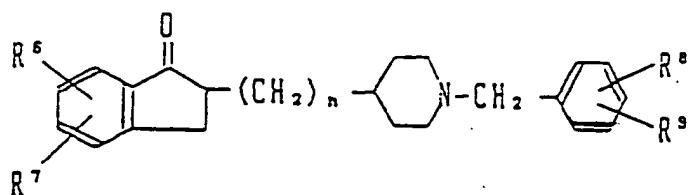


(VIII)'

L D A



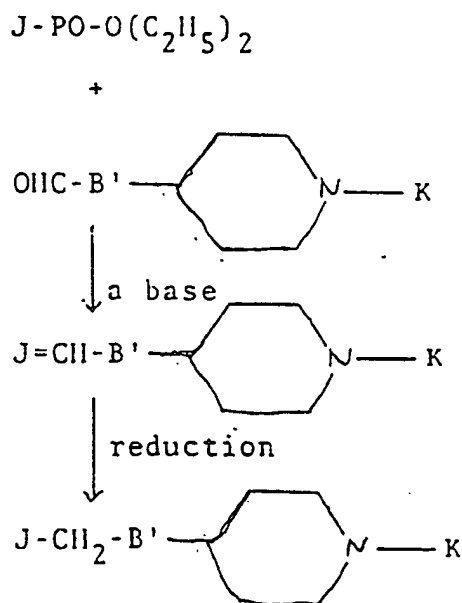
(IX)'



(X)'

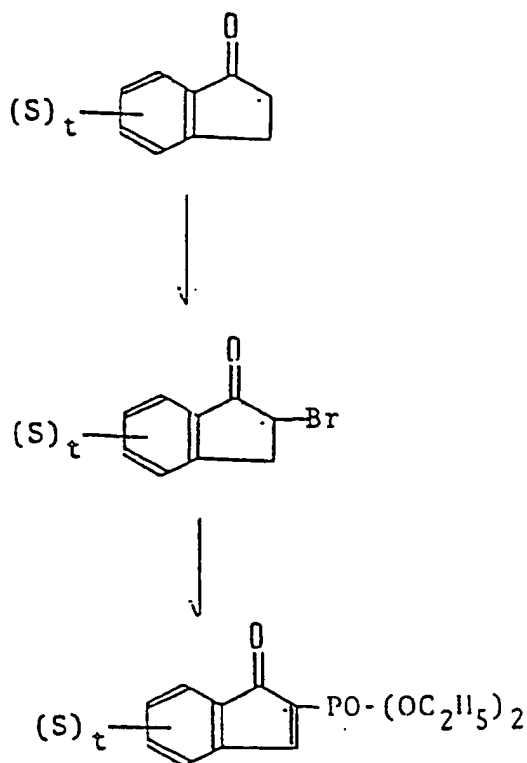
Process Iprocedure 1

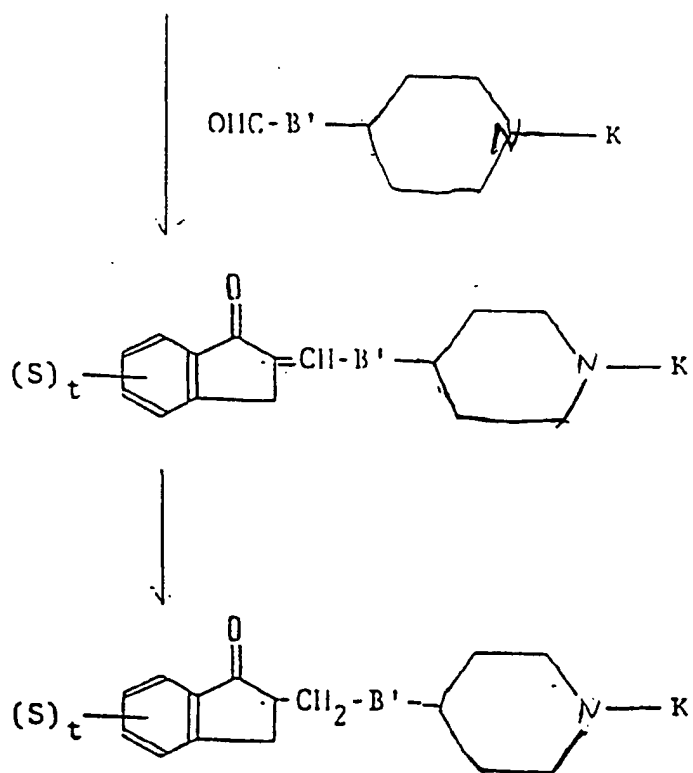
**[0036]** The cyclic amine compound having the formula (XXV) in which J is, (2) indanonyl, (5) indanedionyl, and B is  $-(CHR_2)_r-$ ,  $=(CH-CH=CH)_b-$ ,  $=CH-(CH_2)_c-$  or  $=(CH-CH)_d-$  can be produced by the following procedure. B' is a group where the terminal group containing one carbon atom is excluded from B.



In this procedure, the phosphate is reacted with an aldehyde compound through the Wittig reaction and the product is catalytically reduced. The catalyst to use in the Wittig reaction, includes sodium methylate, sodium ethylate, potassium t-butyrate or sodium hydride. The reaction may be carried out in a solvent such as tetrahydrofurane, dimethylformamide, ether, nitromethane and dimethylsulfoxide at a temperature of the room temperature to 100°C. In the catalytical reduction, it is preferable to use a catalyst such as a catalyst of palladium and carbon, Raney nickel and a catalyst of rhodium and carbon.

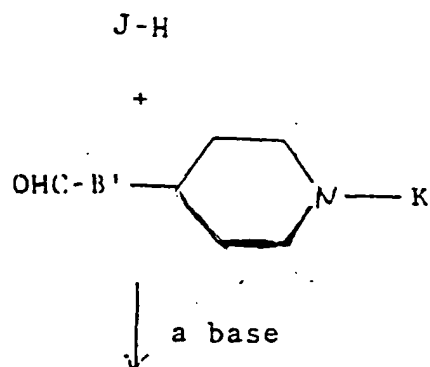
[0037] In the above shown procedure, one example in which J is indanonyl goes:

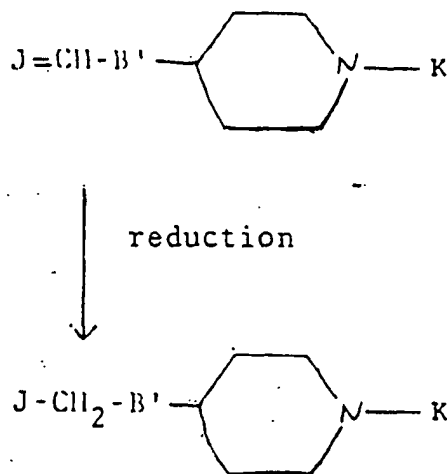




30 procedure 2

[0038] The compound as defined in the procedure 1 can be obtained also in the following way.

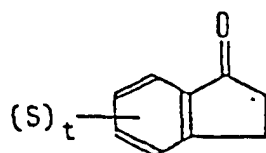




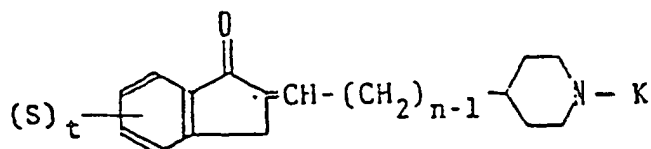
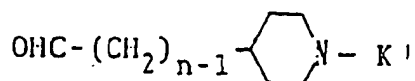
20 The compound of J-H such as indanone is reacted with an aldehyde by the conventional Aldole condensation to obtain an intended compound. The reaction may be carried out in a solvent such as tetrahydrofuran by first producing lithium di-isopropylamide from diisopropylamine and a n-butylhexane solution of lithium, adding thereto a compound of J-H at a temperature of preferably about minus 80°C, then adding the aldehyde thereto, effecting the reaction in the conventional way, heating the production mixture up to the room temperature to conduct dehydration and obtain the enone body of the intended compound. In another manner, the two reactants are dissolved in a solvent such as tetrahydrofuran, a base such as sodium methylate is added to the solution at about 0°C and the reaction is effected at the room temperature.

[0039] The enone body obtained this way can be reduced to obtain the intended compound.

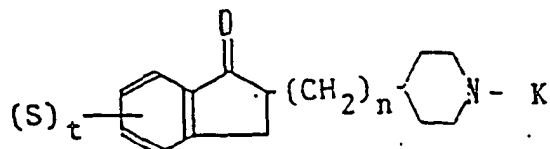
[0040] One example in which J is indanonyl and B is  $-(\text{CH}_2)_r-$  goes:



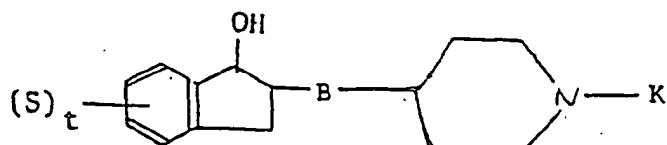
+



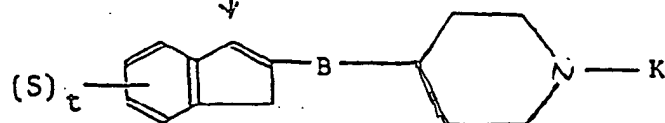
reduction

Process K

35 [0041] The compound having indenyl is produced by the following procedure. This procedure applies to the compound having indenyl having a substituent(s) on the phenyl.



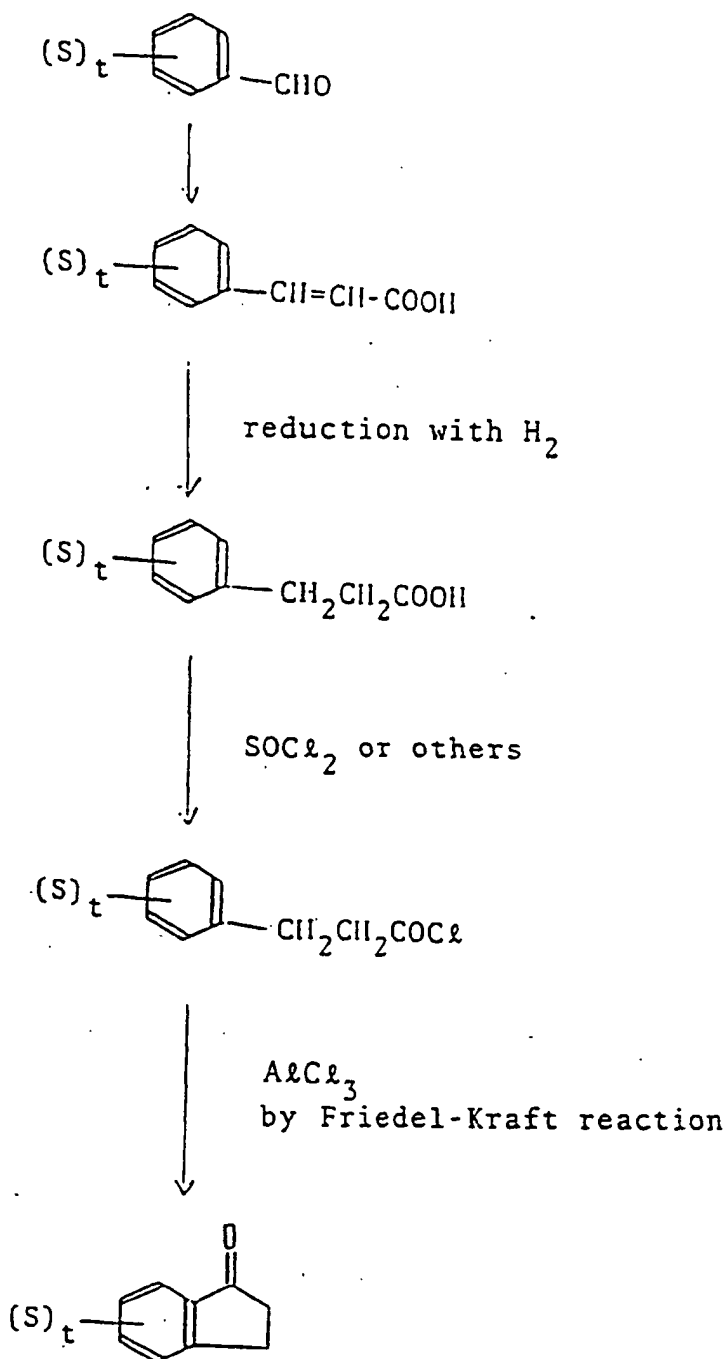
dehydration



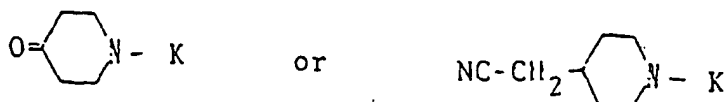
55 The dehydration is effected conventionally, for example, with hydrochloric acid.

[0042] The indanone compound, as used in the above shown processes I and K, is available in the commercial market and is produced by the following procedures.

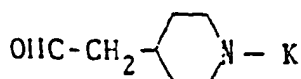




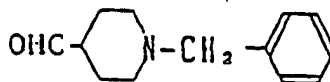
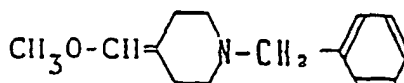
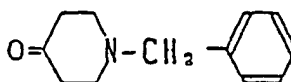
[0043] The aldehyde compound used above is produced by the following procedures.



reduction with di-isobutyl  
aluminum hydride

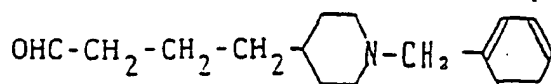
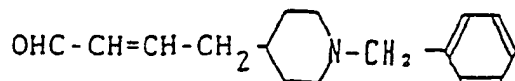
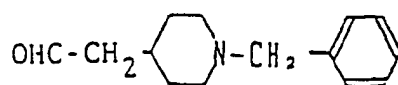


The above shown starting compound is converted to its aldehyde and the aldehyde is used for the Wittig reaction to increase the carbon number contained therein. The Wittig reaction is effected repeatedly or combined with another kind of the Wittig reaction. This is obvious to a man skilled in the art. The Wittig agent includes methoxymethylenetriphenylphosphorane to add one carbon atom and formylmethylenetriphenylphosphorane to add two carbon atoms. Methoxymethylenetriphenylphosphorane is obtained by the reaction between methoxymethylenetriphenylphosphonium chloride and n-butyl lithium in ether or tetrahydrofuran. Then a ketone compound or an aldehyde compound is added to the product mixture to obtain its methoxyvinyl compound and the resulting mixture is treated with an acid to obtain a corresponding aldehyde. One example goes:



**[0044]** When formylmethylenetriphenylphosphorane is used, a solution of a starting ketone or aldehyde in ether, tetrahydrofuran or benzene is mixed with this Wittig agent and the mixture is heated for reflux to obtain an intended compound.

**[0045]** The obtained unsaturated aldehyde compound may be converted to its saturated compound by the catalytic reduction using a catalyst of palladium and carbon, Raney nickel or a catalyst of rhodium and carbon. One example goes:



**[0046]** The compounds thus prepared and acid addition salts thereof represented by the general formula (XXV) are useful for treatment of various kinds of senile dementia, in particular senile dementia of the Alzheimer type.

**[0047]** The invention will be described in view of its therapeutical usefulness together with pharmacologically experimental data.

#### Experimental Example 1

##### In vitro acetylcholinesterase inhibitory action

**[0048]** A mouse brain homogenate was used as an acetylcholinesterase source and the esterase activity thereof was determined according to the method of Ellman et al.

Ellman, G.L., Courtney, K.D., Andres, V., and Featherstone, R.M., (1961) Biochem. Pharmacol., 7, 88-95.

**[0049]** Acetylthiocholine as a substrate, a sample to detect and DTNB were added to the mouse brain homogenate, followed by incubation. The amount of a yellow substance formed by the reaction between the thiocholine and DTNB was determined in the absorbance at 412 nm in terms of the acetylcholinesterase activity.

**[0050]** The acetylcholinesterase inhibitory activity of the sample was expressed in terms of inhibitory concentration 50% (IC<sub>50</sub>).

**[0051]** The results are shown in Table 1.

Table 1

Compd No.	AChE inhibitory activity IC <sub>50</sub> (uM)
1	0.23
4	0.0053
29	0.15
31	0.025
33	0.030

#### Experimental Example 2

##### Ex vivo acetylcholinesterase inhibitory action

**[0052]** A sample to detect was orally administered to rats. After one hour of the administration, the cerebral hemispheres were dissected and homogenized, followed by the determination of the acetylcholinesterase activity. The group

of rats treated with physiological saline was used as the control. Inhibition of AChE by samples ex vivo was expressed in terms of inhibition percent of the control value. Results are shown in Table 2.

### Experimental Example 3

#### Action on passive avoidance learning impairment induced by scopolamine

[0053] See Z.Bokolanecky & Jarvik: Int.J.Neuropharmacol, 6, 217-222(1967).

[0054] Male Wister rats were used as the test animal and a step-through light and dark box was used as an apparatus. A sample to detect was orally administered one hour before the training and the rats were treated with 0.5 mg/kg (i. p.) of scopolamine 30 min. before the training. In a training experiment, the animal was placed into a light room and, just after the animal had entered into a dark room, a guillotine door was closed, followed by delivery of an electric shock from the grid of the floor. After six hours, the animal was again placed into a light room for a retention experiment, and the time taken for the animal to enter the dark room was measured for evaluation of the effect of the sample.

[0055] The difference in the response time between the physiological saline administration group and the scopolamine administration group was taken as 100%, and the effect of the sample was expressed in terms of the percentage antagonism by the sample (Reverse %).

[0056] The results are shown in Table 3.

Table 2

Compd. No.	Dose (mg/kg)	AChE inhibitory action (%)
Saline		0
4	1	5 *
	3	17 **
	10	36 **
	30	47 **

Table 3

Compd. No.	Dose (mg/kg)	Reverse %
4	0.125	55
	0.25	36

The number of animals per dose was 10 to 17.

NE: non-effective

[0057] The above-described pharmacological experiments revealed that the compound of the present invention had a potent acetylcholinesterase inhibitory action.

[0058] Among the compounds (I) of the present invention, the compound wherein J is an indanonyl or an idanolidenyl group derived from an indanone having an unsubstituted or substituted phenyl ring is preferable, and the compound wherein J is an indanonyl group is the most preferable. Specifically, particularly a compound wherein J is a group derived from an indanone having an unsubstituted or substituted phenyl ring has characteristics such as remarkable difference from the conventional acetylcholinesterase inhibitor in the structure, advantages with respect to the manufacture of pharmaceutical preparations by virtue of the potent acetylcholinesterase inhibitory action, large width between the main and the side effects, persistent activity, high water solubility, excellent stability, advantage in formulating into preparations, high bioavailability and excellent penetration into the brain.

[0059] Therefore, the objects of the present invention are to provide a novel compound effective for various kinds of dementia and the sequelae of cerebrovascular diseases, to provide a process for preparing the same, and to provide a novel pharmaceutical comprising the same as an effective ingredient.

[0060] Representative compound of the present invention (Compd. No. 4 in the above Table 3) were applied to toxicity tests on rats. As a result, all the compounds exhibited a toxicity of 100 mg/kg or more, i.e., exhibited no serious toxicity.

[0061] The compound of the present invention is effective for treatment, prevention, remission, improvement, etc. of various kinds of senile dementia, particularly senile dementia of the Alzheimer type; cerebrovascular diseases accompanying cerebral apoplexy, e.g. cerebral hemorrhage or cerebral infarcts, cerebral arteriosclerosis, head injury, etc.; and aprosexia, disturbance of speech, hypobulia, emotional changes, recent memory disturbance, hallucinatory-

paranoid syndrome, behavioral changes, etc. accompanying encephalitis, cerebral palsy, etc.

[0062] Further, the compound of the present invention has a strong and highly selective anticholinesterase action, which renders the compound of the present invention useful also as a pharmaceutical based on this kind of action.

[0063] Specifically, the compound of the present invention is effective for, for example, Huntington's chorea, Pick's disease and delayed ataxia or tardive dyskinesia other than senile dementia of the Alzheimer type.

[0064] When the compound of the present invention is used as a pharmaceutical for these diseases, it may be orally or parenterally administered. In general, it is parenterally administered in the form of injections, such as intravenous, subcutaneous, and intramuscular injections, suppositories, or sublingual tablets. The dose will remarkably vary depending upon the symptom; age, sex, weight, and sensitivity of patients; method of administration; time and intervals of administration and properties, dispensing, and kind of pharmaceutical preparations; kind of effective ingredients, etc., so that there is no particular limitation with respect to the dose. Normally the compound may be administered in a dose of about 0.1 to 300 mg, preferably 1 to 100 mg, per day per adult, ordinarily in one to four portions.

[0065] Pharmaceutical preparations in the dosage form of, e.g., injections, suppositories, sublingual tablets, tablets, and capsules are prepared according to a method which is commonly accepted in the art.

[0066] In preparing injections, the effective ingredient is blended, if necessary, with a pH modifier, a buffer, a suspending agent, a solubilizing agent, a stabilizer, a tonicity agent, a preservative, etc., followed by preparation of an intravenous, subcutaneous, or intramuscular injection according to an ordinary method. In this case, if necessary, it is possible to lyophilize these preparations according to an ordinary method.

[0067] Examples of the suspending agents include methylcellulose, Polysorbate 80, hydroxyethylcellulose, acacia, powdered tragacanth, sodium carboxymethylcellulose, and polyoxyethylene sorbitan monolaurate.

[0068] Examples of the solubilizing agent include polyoxyethylene hydrogenated castor oil, Polysorbate 80, nicotinamide, polyoxyethylene sorbitan monolaurate, Macrogol, and an ethyl ester of castor oil fatty acid.

[0069] Examples of the stabilizer include sodium sulfite, sodium metasilfite, and ether, and examples of the preservative include methyl p-hydroxybenzoate, ethyl p-hydroxybenzoate, sorbic acid, phenol, cresol, and chlorocresol.

[Examples]

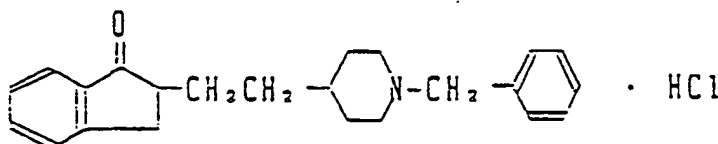
[0070] The present invention will now be described in more detail with reference to the following Examples. It is needless to say that the technical scope of the invention of the present invention is not limited to these Examples only.

[0071] In the following examples, all of the NMR values are those of the compounds measured in free form.

#### Example 1

##### 1-Benzyl-4-[2-[(1-indanon)-2-yl]]ethylpiperidine hydrochloride

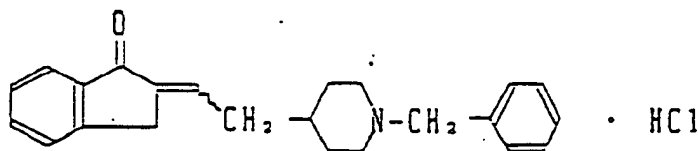
[0072]



[0073] 0.37 g of 1-benzyl-4-[2-[(1-indanon)-2-yl]]ethylpiperidine was dissolved in 10 ml of methanol, followed by addition of 0.1 g of 5% rhodium-carbon. The mixture was hydrogenated at room temperature under atmospheric pressure for 24 hr. The catalyst was filtered off, and the filtrate was concentrated in vacuo. The residue was purified by making use of a silica gel column (methylene chloride : methanol = 200 : 1). The eluate was concentrated in vacuo, and the residue was dissolved in methylene chloride. A 10% solution of hydrochloric acid in ethyl acetate was added to the resulting solution, followed by concentration in vacuo to obtain a crystal, which was recrystallized from methanol/IPE to obtain 0.33 g (yield: 80%) of the title compound having the following properties:

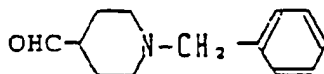
- m.p. (°C): 224-225°C
- elementary analysis:  $C_{23}H_{27}NO \cdot HCl$

	C	H	N
calculated (%)	74.68	7.63	3.79
found (%)	74.66	7.65	3.77

**Example 2****1-Benzyl-4-[2-[(1-indanon)-2-ylidenyl]]ethylpiperidine hydrochloride****[0074]**

**[0075]** 0.32 g of 60% sodium hydride was washed with hexane, and 10 ml of THF was added thereto. A solution of 2.12 g of diethyl 1-indanon-2-ylphosphonate in 30 ml of THF was dropwise added thereto at 0°C. The mixture was stirred at room temperature for 30 min and again cooled to 0°C, followed by addition of a solution of 3.43 g of 1-benzyl-4-piperidineacetaldehyde in 10 ml of DMF. The mixture was stirred at room temperature for 2 hr and at 50°C for 2 hr and then refluxed for 2 hr while heating the mixture. Methanol and 20% sulfuric acid were added at 0°C to the reaction mixture. 10 min after the addition, the reaction mixture was made basic with an aqueous sodium hydroxide solution and extracted with ethyl acetate. The organic phase was washed with a saturated saline solution, dried over magnesium sulfate, and concentrated in vacuo. The resulting residue was purified by making use of a silica gel column (methylene chloride : methanol = 500 : 1). The eluate was concentrated in vacuo, and the residue was dissolved in methylene chloride. A 10% solution of hydrochloric acid in ethyl acetate was added to the resulting solution, followed by concentration in vacuo to obtain 0.78 g (yield: 27%) of the title compound. 1.37 of diethyl 1-indanon-2-ylphosphonate was also recovered.

- molecular formula;  $C_{23}H_{25}NO \cdot HCl$
- $^1H-NMR(CDCl_3)$   $\delta$ : 1.10 ~ 2.13 (7H, m), 2.26 (2H, t), 2.88 (2H, bd), 3.48 (2H, s), 6.72 ~ 7.07 (2H, m), 7.30 (5H, s), 7.10 ~ 8.00 (5H, m)

**Example 3****[0076]** 1-benzyl-4-piperidine-carboaldehyde having the formula:

was prepared in the following way.

**[0077]** 26 grams of methoxymethylene-triphenylphosphonium chloride was suspended in 200 ml of anhydrous ether. 1.6M solution in hexane of n-butyl lithium was added dropwise to the suspension at the room temperature. The mixture was stirred at the room temperature for 30 minutes and cooled down to 0°C. Then 30 ml of a solution in anhydrous ether of 14.35 g of 1-benzyl-4-piperidone was added to the mixture. It was stirred at the room temperature for 3 hours and filtrated to remove out the insoluble. The filtrate liquid was concentrated at a reduced pressure. The obtained concentrate was dissolved in ether and extracted with 1N hydrochloric acid. An aqueous solution of sodium hydroxide was added to the extract to have pH value of 12. The resultant was extracted with methylene chloride. The extract was dried with magnesium sulfate and concentrated at a reduced pressure. The residue was purified with a column filled with silica gel to obtain 5.50 g of an oil with a yield of 33 percent.

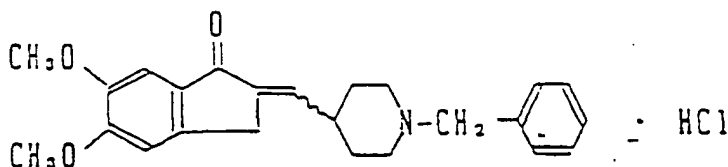
**[0078]** The oil was incorporated into 40 ml of methanol and 40 ml of 1N hydrochloric acid was added to the solution. It was heated so as to make reflux for 3 hours and then concentrated at a reduced pressure. The residue was dissolved in water. An aqueous solution of sodium hydroxide was added to the solution to have a pH value of 12 and the solution

was extracted with methylene chloride. The extract was washed with saturated salt solution and dried with magnesium sulfate. It was further concentrated at a reduced pressure and the residue was purified in a column charged with silica gel. 2.77 g of the intended compound was obtained with a yield of 54 percent. In analysis, its molecular formula was found to be C<sub>13</sub>H<sub>17</sub>NO and <sup>1</sup>H-NMR (CDCl<sub>3</sub>)δ, 1.40-2.40(7H,m), 2.78(2H, dt), 3.45(2H,S), 7.20(5H,S), 9.51(1H,d).

[0079] The compound may be produced according to the methods shown in (1) Arm. Kim. Zh., 36(9), 614-17 (1983) by R.A. Kuroyan, A.I. Markosyan, G.M. Snkhchyan and S.A. Vartangan and (2) Ind. Chim. Belge, 32, 64-5 (1967) by B. Hermans and P. Van Daele.

#### 1-Benzyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl]-methylpiperidine hydrochloride

[0080]



[0081] This reaction was conducted in an argon atmosphere.

[0082] 2.05 ml of diisopropylamine was added to 10 ml of anhydrous THF, followed by addition of 9.12 ml of a 1.6 M solution of n-butyllithium in hexane at 0°C. The mixture was stirred at 0°C for 10 min and then cooled to -78°C, and a solution of 2.55 g of 5,6-dimethoxy-1-indanone in 30 ml of anhydrous THF and 2.31 ml of hexamethyl-phosphoric amide were added thereto. The mixture was stirred at -78°C for 15 min, and a solution of 2.70 g of 1-benzyl-4-piperidinecarboaldehyde in 30 ml of anhydrous THF was added thereto. The temperature of the mixture was gradually raised to room temperature, followed by stirring for 2 hr. An aqueous 1% ammonium chloride solution was added thereto, and the organic phase was separated. The water phase was extracted with ethyl acetate, and the organic phases were combined with each other. The combined organic phase was washed with a saturated saline solution, dried over magnesium sulfate, and concentrated in vacuo. The resulting residue was purified by making use of a silica gel column (methylene chloride : methanol = 500 : 1 - 100 : 1). The eluate was concentrated in vacuo, and the residue was dissolved in methylene chloride. A 10% solution of hydrochloric acid in ethyl acetate was added to the resulting solution, followed by concentration in vacuo to obtain a crystal, which was recrystallized from methanol/IPE to obtain 3.40 g (yield: 62%) of the title compound having the following properties:

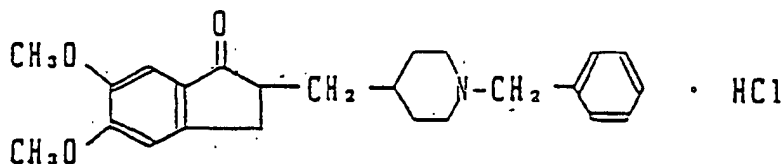
- m.p. (°C): 237-238°C (dec.)
- elementary analysis: C<sub>24</sub>H<sub>27</sub>NO<sub>3</sub>·HCl

	C	H	N
calculated (%)	69.64	6.82	3.38
found (%)	69.51	6.78	3.30

#### Example 4

#### 1-Benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]-methylpiperidine hydrochloride

[0083]



[0084] 0.4 g of 1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl]methylpiperidine was dissolved in 16 ml of THF, followed by addition of 0.04 g of 10% palladium-carbon. The mixture was hydrogenated at room temperature under atmospheric pressure for 6 hr. The catalyst was filtered off, and the filtrate was concentrated in vacuo. The residue was purified by making use of a silica gel column (methylene chloride : methanol = 50 : 1). The eluate was concentrated in vacuo, and the residue was dissolved in methylene chloride. A 10% solution of hydrochloric acid in ethyl acetate was added to the resulting solution, followed by concentration in vacuo to obtain a crystal, which was recrystallized from methanol/IPE to obtain 0.36 g (yield: 82%) of the title compound having the following properties:

- m.p. (°C): 211-212°C (dec.)
- elementary analysis:  $C_{24}H_{29}NO_3 \cdot HCl$

	C	H	N
calculated (%)	69.30	7.27	3.37
found (%)	69.33	7.15	3.22

#### Examples 28 to 41

[0085] The compounds synthesized in the same manner as that of Examples 1 to 4 are shown in Tables 4 to 8.



Table 4

Ex. No.	Structural formula	Physicochemical constant (m.p., elem. anal., NMR, etc.)
28		m.p. (°C): 247~248 (dec.) elem. anal.: C <sub>23</sub> H <sub>27</sub> NO <sub>3</sub> ·HCl calcd. (%) C 68.73 H 7.02 N 3.48 found (%) C 68.70 H 6.99 N 3.33
29		m.p. (°C): 196~197 elem. anal.: C <sub>22</sub> H <sub>25</sub> NO·HCl calcd. (%) C 74.24 H 7.36 N 3.94 found (%) C 74.25 H 7.56 N 3.80
30		m.p. (°C): 203~204 (dec.) elem. anal.: C <sub>23</sub> H <sub>27</sub> NO <sub>2</sub> ·HCl calcd. (%) C 71.58 H 7.31 N 3.63 found (%) C 71.58 H 7.25 N 3.65
31		<sup>1</sup> H-NMR (CDCl <sub>3</sub> ) δ, 1.10~3.40 (14H, m), 3.48 (2H, s), 3.81 (3H, s), 3.85 (3H, s), 3.85 (3H, s), 6.25 (1H, bs), 6.42 (1H, bs), 7.25 (5H, s) mol. form.: C <sub>24</sub> H <sub>29</sub> NO <sub>3</sub> ·HCl
32		<sup>1</sup> H-NMR (CDCl <sub>3</sub> ) δ, 1.05~3.40 (14H, m), 3.45 (2H, s), 3.80 (3H, s), 3.85 (3H, s), 6.75 (2H, ABq), 7.22 (5H, s) mol. form.: C <sub>24</sub> H <sub>29</sub> NO <sub>3</sub> ·HCl

Table 4 (cont'd)

Ex. No.	Structural formula	Physicochemical constant (m.p., elem. anal., NMR, etc.)
33		m.p. (°C): 201~202 (dec.) elem. anal.: C <sub>25</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl calcd. (%) C 69.83 H 7.50 N 3.26 found (%) C 69.13 H 7.42 N 3.31 1/5H <sub>2</sub> O (%) 69.25 7.53 3.23
34		<sup>1</sup> H-NMR (CDCl <sub>3</sub> ) δ; 1.10~3.40 (11H, m), 3.50 (2H, s), 3.85 (3H, s), 3.93 (3H, s), 4.25 (1H, bs), 6.81 (1H, s), 7.07 (1H, s), 7.22 (5H, s) mol. form.: C <sub>23</sub> H <sub>27</sub> NO <sub>4</sub>
35		m.p. (°C): 225~226 (dec.) elem. anal.: C <sub>23</sub> H <sub>25</sub> NO <sub>3</sub> ·HCl calcd. (%) C 69.08 H 6.55 N 3.50 found (%) C 68.78 H 6.43 N 3.50
36		m.p. (°C): 169~170 (dec.) elem. anal.: C <sub>22</sub> H <sub>23</sub> NO·HCl calcd. (%) C 74.67 H 6.84 N 3.96 found (%) C 74.42 H 6.61 N 3.76
37		m.p. (°C): 120~122 elem. anal.: C <sub>23</sub> H <sub>25</sub> NO <sub>2</sub> ·HCl calcd. (%) C 71.96 H 6.83 N 3.65 found (%) C 71.84 H 6.85 N 3.46

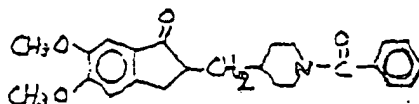
Table 4 (cont'd)

Ex. No.	Structural formula	Physicochemical constant (m.p., elem. anal., NMR, etc.)
38		$^1\text{H-NMR (CDCl}_3\text{)} \delta$ ; 1.40~2.40 (7H, m), 2.90 (2H, bd), 3.48 (2H, s), 3.51 (2H, bd), 3.82 (3H, s), 3.86 (3H, s), 6.30 (1H, bd), 6.43 (1H, bd), 6.50 (1H, bt), 7.23 (5H, s) mol. form.: $\text{C}_{24}\text{H}_{27}\text{NO}_3 \cdot \text{HCl}$
39		$^1\text{H-NMR (CDCl}_3\text{)} \delta$ ; 1.40~2.50 (7H, m), 2.86 (2H, bd), 3.50 (4H, s), 3.90 (3H, s), 3.94 (3H, s), 6.59 (1H, dt), 6.78 (2H, ABq), 7.22 (5H, s) mol. form.: $\text{C}_{24}\text{H}_{27}\text{NO}_3 \cdot \text{HCl}$
41		$^1\text{H-NMR (CDCl}_3\text{)} \delta$ ; 1.10~2.32 (9H, m), 2.90 (2H, bd), 3.52 (4H, s), 3.89 (3H, s), 3.93 (3H, s), 6.71 (1H, tt), 6.84 (1H, s), 7.20 (1H, s), 7.24 (5H, s) mol. form.: $\text{C}_{25}\text{H}_{29}\text{NO}_3 \cdot \text{HCl}$

## Example 178

1-Benzoyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]-methylpiperidine

[0086]



[0087] 0.85 g of 5,6-dimethoxy-1-indanone and 1.38 g of 1-benzoyl-4-piperidinecarbaldehyde were dissolved in 20 ml of anhydrous THF to obtain a solution. 1.02 g of 28 % sodium methylate was added to the solution at 0°C. The obtained mixture was stirred at a room temperature for 2 hours; diluted with ethyl acetate, washed with a saturated aqueous solution of common salt, dried over magnesium sulfate and concentrated in a vacuum. The obtained residue was purified through a silica gel column to obtain 1.23 g of 1-benzoyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl]methylpiperidine (yield : 71 %).

[0088] 1.23 g of this compound was dissolved in 20 ml of THF, followed by the addition of 0.3 g of 10 % palladium/carbon. After the hydrogenation had been carried out at a room temperature under an ordinary pressure for one day, the catalyst was filtered out and the filtrate was concentrated in a vacuum. The residue was recrystallized from methylene chloride/ hexane to obtain 1.10 g of the title compound (yield : 89 %). The characteristics thereof are as follows:

m.p.(°C) : 151 to 152

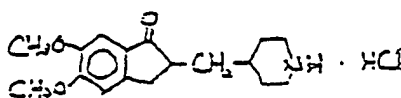
elemental analysis as  $C_{24}H_{27}NO_4$ 

	C	H	N
calculated (%)	73.26	6.92	3.56
found (%)	73.30	6.85	3.32

## Example 179

4-[(5,6-Dimethoxy-1-indanon)-2-yl]methylpiperidine hydrochloride

[0089]



[0090] 9.00 g of 1-benzoyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidine was dissolved in 90 ml of dioxane, followed by the addition of 90 ml of 6N hydrochloric acid. The obtained mixture was heated under reflux for 10 hours and concentrated in a vacuum. The residue was diluted with water and extracted with ethyl acetate. The pH of the aqueous layer was adjusted to 12 with a 50 % aqueous solution of sodium hydroxide and extracted with methylene chloride. The organic layer was washed with a saturated aqueous solution of common salt, dried over magnesium sulfate and concentrated in a vacuum. The obtained residue was converted into its hydrochloride by an ordinary method. The obtained product was recrystallized from methanol/ethanol to obtain 6.30 g of the title compound (yield : 85 %). The characteristics thereof are as follows:

m.p.(°C): 249 to 250 (dec.)

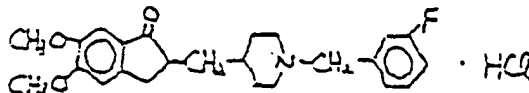
elemental analysis as  $C_{17}H_{23}NO_3 \cdot HCl$

	C	H	N
calculated (%)	62.67	7.42	4.30
found (%)	62.75	7.31	4.52

## Example 180

1-(3-Fluorobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidine hydrochloride

[0091]



[0092] 0.25 g of 4-[(5,6-dimethoxy-1-indanon)-2-yl]-methylpiperidine was dissolved in 6 ml of THF, followed by the addition of 0.29 ml of triethylamine and 0.13 ml of 3-fluorobenzyl bromide. The obtained mixture was heated under reflux for 2 hours and concentrated in a vacuum. The residue was diluted with ethyl acetate, washed with a 10 % aqueous solution of sodium carbonate and a saturated aqueous solution of common salt successively, dried over magnesium sulfate and concentrated in a vacuum. The obtained residue was purified through a silica gel column and converted into its hydrochloride by an ordinary method. The obtained product was recrystallized from methylene chloride/IPE to obtain 0.27 g of the title compound (yield : 72 %). The characteristics thereof are as follows:

m.p.(°C): 230 to 232 (dec.)

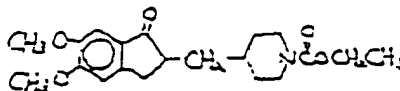
elemental analysis as  $C_{24}H_{28}NO_3 \cdot HCl$

	C	H	N
calculated(%)	66.43	6.74	3.23
found(%)	66.18	6.79	3.11

## Example 182

4-[(5,6-Dimethoxy-1-indanon)-2-yl]methyl-1-ethoxycarbonylpiperidine

[0093]



[0094] 0.50 g of 1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidine was dissolved in 8 ml of benzene, followed by the addition of 0.15 ml of ethyl chloroformate. The obtained mixture was heated under reflux for 3 hours, diluted with ethyl acetate, washed with a saturated aqueous solution of sodium bicarbonate and a saturated aqueous solution of common salt successively, dried over magnesium sulfate and concentrated in a vacuum. The obtained residue was recrystallized from ethyl acetate/hexane to obtain 0.45 g of the title compound (yield : 94 %). The characteristics thereof are as follows:

m.p.(°C): 132 to 133

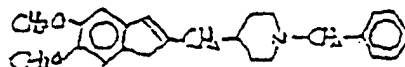
elemental analysis as  $C_{20}H_{27}NO_5$

	C	H	N
calculated(%)	66.46	7.53	3.88
found(%)	66.79	7.53	4.00

## Example 185

1-Benzyl-4-[(5,6-dimethoxyinden)-2-yl]methylpiperidine hydrochloride

[0095]



[0096] 0.24 g of 1-benzyl-4-[(5,6-dimethoxy-1-indanol)-2-yl]methylpiperidine was dissolved in 5 ml of methylene chloride, followed by the addition of a 10 % solution of hydrochloric acid in ethyl acetate. The obtained mixture was concentrated in a vacuum. The obtained residue was recrystallized from methylene chloride/IPE to obtain 0.24 g of the title compound (yield : 95 %). The characteristics thereof are as follows:

m.p.(°C): 216 to 217 (dec.)

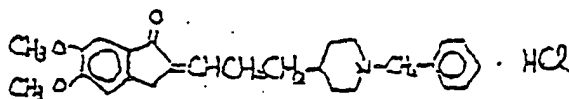
elemental analysis as  $C_{24}H_{29}NO_2 \cdot HCl$ 

	C	H	N
calculated(%)	72.07	7.56	3.50
found(%)	71.82	7.63	3.33

## Example 186

1-Benzyl-4-[3-[(5,6-dimethoxy-1-indanon)-2-ylidenenyl]]propylpiperidine hydrochloride

[0097]



[0098] 0.31 ml of diisopropylamine was added to 5 ml of anhydrous THF. 1.39 ml of a 1.6 M solution of n-butyllithium in hexane was further added to the obtained mixture at 0°C. The obtained mixture was stirred at 0°C for 10 minutes and cooled to -78°C, followed by the addition of a solution of 0.39 g of 5,6-dimethoxy-1-indanone in 5 ml of anhydrous THF and 0.35 ml of hexamethylphosphoramide. The obtained mixture was stirred at -78°C for 15 minutes, followed by the addition of a solution of 0.50 g of 3-(1-benzyl-4-piperidine)propionaldehyde in 5 ml of anhydrous THF. The obtained mixture was gradually heated to a room temperature, stirred at that temperature for 3 hours, diluted with ethyl acetate, washed with a saturated aqueous solution of common salt, dried over magnesium sulfate and concentrated in a vacuum. The obtained residue was purified through a silica gel column and converted into its hydrochloride by an ordinary method to obtain 0.55 g of the title compound as an oil (yield : 61 %).

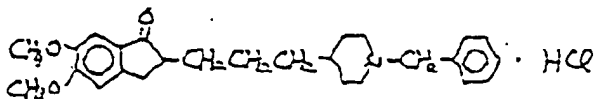
molecular formula :  $C_{28}H_{31}NO_3 \cdot HCl$ 

$^1H$ -NMR( $CDCl_3$ )  $\delta$ : 1.10~3.00(13H,m), 3.45(2H,S), 3.50(2H,S), 3.90(3H,S), 3.95(3H,S), 6.58~7.20 (3H,m), 7.27 (5H,S).

## Example 187

1-Benzyl-4-[3-[(5,6-dimethoxy-1-indanon)-2-yl]]-propylpiperidine hydrochloride

[0099]



[0100] 0.40 g of 1-benzyl-4-[3-[(5,6-dimethoxy-1-indanon)-2-ylidenyl]]propylpiperidine was dissolved in 15 ml of THF, followed by the addition of 0.1 g of 10 % palladium/carbon. After the hydrogenation had been carried out at a room temperature under an ordinary pressure for 2 hours, the catalyst was filtered out and the filtrate was concentrated in a vacuum. The residue was purified through a silica gel column and converted into its hydrochloride by an ordinary method to obtain 0.37 g of the title compound as an oil (yield : 84 %).

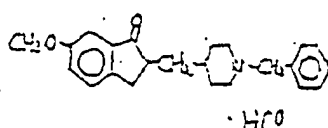
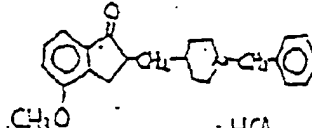
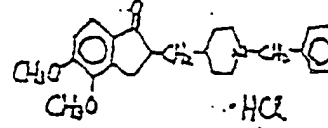
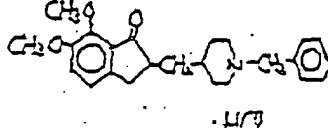
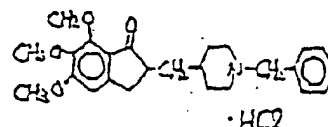
molecular formula:  $C_{26}H_{33}NO_3 \cdot HCl$

$^1H$ -NMR( $CDCl_3$ )  $\delta$  : 1.00 ~ 3.30 (18H, m), 3.38, 3.43 (total 2H, each S), 3.85(3H,S), 3.90(3H,S), 6.77, 6.83 (total 1H, each S), 7.05, 7.10 (total 1H, each S), 7.18, 7.20 (total 5H, each S).

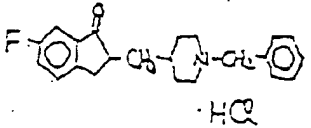
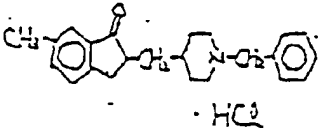
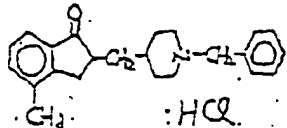
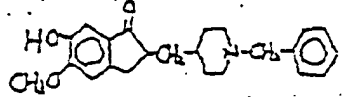
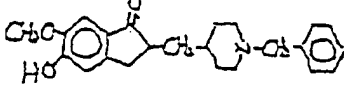
Examples 188 to 249

[0101] The compounds listed in Table 9 were each synthesized and analyzed.

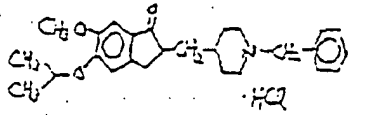
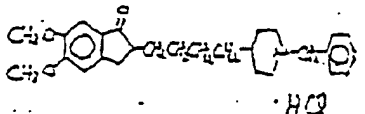
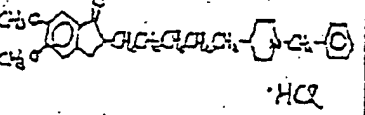
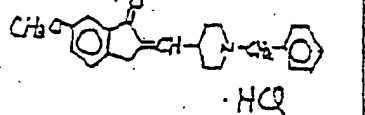
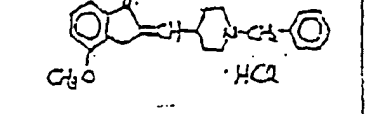
Table 9

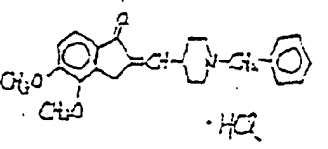
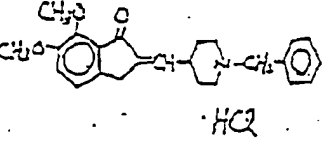
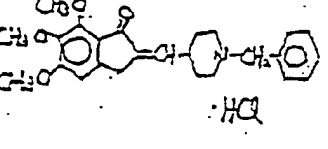
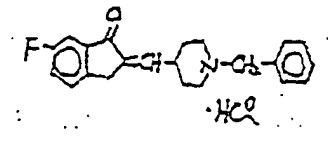
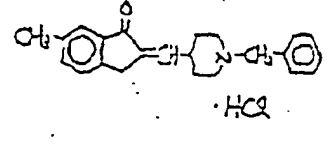
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
188	 $\cdot \text{HCl}$	$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.00~3.40(14H,m), 3.47(2H,S), 3.78(3H,S), 6.90~7.50(3H,m), 7.23(5H,S).  molecular formula: $\text{C}_{23}\text{H}_{27}\text{NO}_2 \cdot \text{HCl}$												
189	 $\cdot \text{HCl}$	$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.05~2.12(9H,m), 2.50~3.40(5H,m), 3.48(2H,S), 3.88(3H,S), 6.98(1H,q), 7.15~7.32(2H,m), 7.23(5H,S),  molecular formula: $\text{C}_{23}\text{H}_{27}\text{NO}_2 \cdot \text{HCl}$												
190	 $\cdot \text{HCl}$	m.p.(°C) : 199 to 200 (dec.) elemental analysis as $\text{C}_{24}\text{H}_{29}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.30</td><td>7.27</td><td>3.37</td></tr><tr><td>found(%)</td><td>69.24</td><td>7.40</td><td>3.38</td></tr></table>		C	H	N	calculated(%)	69.30	7.27	3.37	found(%)	69.24	7.40	3.38
	C	H	N											
calculated(%)	69.30	7.27	3.37											
found(%)	69.24	7.40	3.38											
191	 $\cdot \text{HCl}$	m.p.(°C) : 198 to 199 elemental analysis as $\text{C}_{24}\text{H}_{29}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.30</td><td>7.27</td><td>3.37</td></tr><tr><td>found(%)</td><td>69.15</td><td>7.42</td><td>3.47</td></tr></table>		C	H	N	calculated(%)	69.30	7.27	3.37	found(%)	69.15	7.42	3.47
	C	H	N											
calculated(%)	69.30	7.27	3.37											
found(%)	69.15	7.42	3.47											
192	 $\cdot \text{HCl}$	m.p.(°C) : 200 to 201 elemental analysis as $\text{C}_{25}\text{H}_{31}\text{NO}_4 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>67.33</td><td>7.23</td><td>3.14</td></tr><tr><td>found(%)</td><td>67.10</td><td>7.16</td><td>3.00</td></tr></table>		C	H	N	calculated(%)	67.33	7.23	3.14	found(%)	67.10	7.16	3.00
	C	H	N											
calculated(%)	67.33	7.23	3.14											
found(%)	67.10	7.16	3.00											

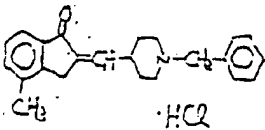
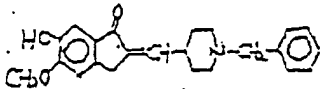
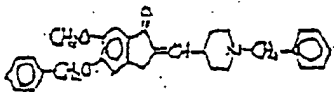
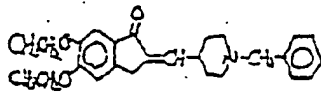
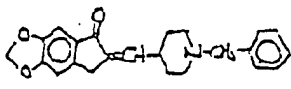


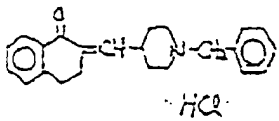
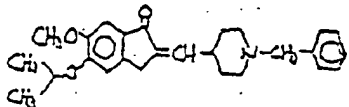
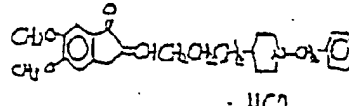
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)																
193		$^1\text{H-NMR}(\text{CDCl}_3)\delta$ ; 1.05~2.15(9H,m), 2.55~3.43(5H,m), 3.48(2H,S), 7.23(5H,S), 7.23~7.43 (3H,m). molecular formula: $\text{C}_{22}\text{H}_{24}\text{NOF}\cdot\text{HCl}$																
194		m.p.(°C): 175 to 177 elemental analysis as $\text{C}_{23}\text{H}_{27}\text{NO}\cdot\text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>74.68</td><td>7.63</td><td>3.79</td></tr><tr><td>found(%)</td><td>72.77</td><td>7.64</td><td>3.62</td></tr><tr><td>1/2 <math>\text{H}_2\text{O}</math> (%)</td><td>72.90</td><td>7.71</td><td>3.70</td></tr></table>		C	H	N	calculated(%)	74.68	7.63	3.79	found(%)	72.77	7.64	3.62	1/2 $\text{H}_2\text{O}$ (%)	72.90	7.71	3.70
	C	H	N															
calculated(%)	74.68	7.63	3.79															
found(%)	72.77	7.64	3.62															
1/2 $\text{H}_2\text{O}$ (%)	72.90	7.71	3.70															
195		m.p.(°C): 211 to 213 (dec.) elemental analysis as $\text{C}_{23}\text{H}_{27}\text{NO}\cdot\text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>74.68</td><td>7.63</td><td>3.79</td></tr><tr><td>found(%)</td><td>72.68</td><td>7.49</td><td>3.70</td></tr><tr><td>1/2 <math>\text{H}_2\text{O}</math> (%)</td><td>72.90</td><td>7.71</td><td>3.70</td></tr></table>		C	H	N	calculated(%)	74.68	7.63	3.79	found(%)	72.68	7.49	3.70	1/2 $\text{H}_2\text{O}$ (%)	72.90	7.71	3.70
	C	H	N															
calculated(%)	74.68	7.63	3.79															
found(%)	72.68	7.49	3.70															
1/2 $\text{H}_2\text{O}$ (%)	72.90	7.71	3.70															
196		m.p.(°C): 153 to 154 elemental analysis as $\text{C}_{23}\text{H}_{27}\text{NO}_3$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>75.59</td><td>7.45</td><td>3.83</td></tr><tr><td>found(%)</td><td>75.77</td><td>7.28</td><td>3.64</td></tr></table>		C	H	N	calculated(%)	75.59	7.45	3.83	found(%)	75.77	7.28	3.64				
	C	H	N															
calculated(%)	75.59	7.45	3.83															
found(%)	75.77	7.28	3.64															
197		m.p.(°C): 170 to 171 (dec.) elemental analysis as $\text{C}_{23}\text{H}_{27}\text{NO}_3$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>75.59</td><td>7.45</td><td>3.83</td></tr><tr><td>found(%)</td><td>75.61</td><td>7.47</td><td>3.55</td></tr></table>		C	H	N	calculated(%)	75.59	7.45	3.83	found(%)	75.61	7.47	3.55				
	C	H	N															
calculated(%)	75.59	7.45	3.83															
found(%)	75.61	7.47	3.55															

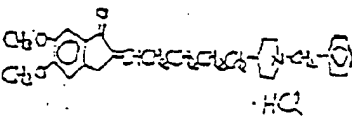
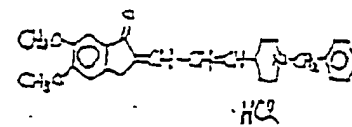
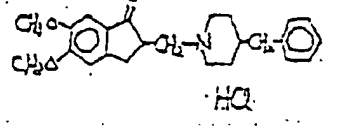
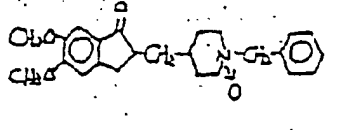
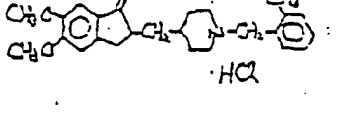
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
198	<p style="text-align: center;">·HCl</p>	m.p. (°C): 175 to 176 elemental analysis as $C_{26}H_{33}NO_3 \cdot HCl$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated (%)</td><td>70.33</td><td>7.72</td><td>3.15</td></tr><tr><td>found (%)</td><td>70.20</td><td>7.46</td><td>3.35</td></tr></table>		C	H	N	calculated (%)	70.33	7.72	3.15	found (%)	70.20	7.46	3.35
	C	H	N											
calculated (%)	70.33	7.72	3.15											
found (%)	70.20	7.46	3.35											
199	<p style="text-align: center;">·HCl</p>	m.p. (°C): 236 to 237 (dec.) elemental analysis as $C_{23}H_{25}NO_3 \cdot HCl$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated (%)</td><td>69.08</td><td>6.55</td><td>3.50</td></tr><tr><td>found (%)</td><td>68.97</td><td>6.82</td><td>3.29</td></tr></table>		C	H	N	calculated (%)	69.08	6.55	3.50	found (%)	68.97	6.82	3.29
	C	H	N											
calculated (%)	69.08	6.55	3.50											
found (%)	68.97	6.82	3.29											

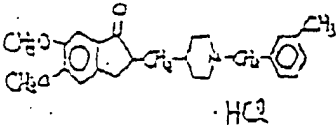
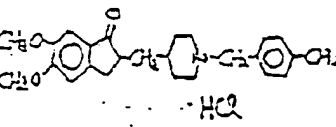
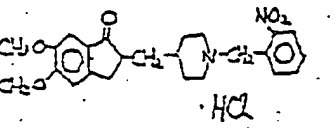
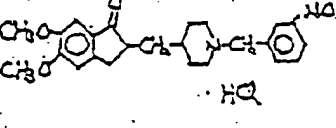
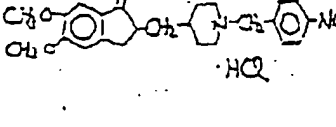
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
203		m.p.(°C): 126 to 127 elemental analysis as $C_{26}H_{33}NO_3 \cdot HCl$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>70.33</td><td>7.72</td><td>3.15</td></tr><tr><td>found(%)</td><td>70.41</td><td>7.48</td><td>2.85</td></tr></table>		C	H	N	calculated(%)	70.33	7.72	3.15	found(%)	70.41	7.48	2.85
	C	H	N											
calculated(%)	70.33	7.72	3.15											
found(%)	70.41	7.48	2.85											
204		$^1H$ -NMR( $CDCl_3$ ) $\delta$ ; 1.00~3.40(20H,m), 3.50(2H,S), 3.90(3H,S), 3.97(3H,S), 6.88(1H,S), 7.18(1H,S), 7.31(5H,S). molecular formula: $C_{27}H_{35}NO_3 \cdot HCl$												
205		$^1H$ -NMR( $CDCl_3$ ) $\delta$ ; 1.05~3.36(22H,m), 3.45(2H,S), 3.85(3H,S), 3.90(3H,S), 6.78(1H,S), 7.08(1H,S), 7.21(5H,S). molecular formula: $C_{28}H_{37}NO_3 \cdot HCl$												
206		$^1H$ -NMR( $CDCl_3$ ) $\delta$ ; 1.10~2.50(7H,m), 2.70~3.02(2H,m), 3.48(2H,S), 3.56(2H,S), 3.79(3H,S), 6.69(1H,dt), 7.02~7.50(3H,m), 7.21(5H,m). molecular formula: $C_{23}H_{25}NO_2 \cdot HCl$												
207		$^1H$ -NMR( $CDCl_3$ ) $\delta$ ; 1.50~3.57(11H,m), 3.48, 3.50(total 2H, each S), 3.83, 3.85 (total 3H, each S), 6.57~7.39(4H,m), 7.22(5H,m). molecular formula: $C_{23}H_{25}NO_2 \cdot HCl$												

Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)
208		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.58~2.55 (7H,m), 2.79~3.02 (2H,m), 3.50 (2H,S), 3.63 (2H,d), 3.90 (6H,S), 6.63 (1H,dt), 6.93 (1H,d), 7.22 (5H,S), 7.57 (1H,d). molecular formula: $\text{C}_{24}\text{H}_{27}\text{NO}_3 \cdot \text{HCl}$
209		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.50~2.55 (7H,m), 2.78~3.03 (2H,m), 3.48 (2H,S), 3.56 (2H,d), 3.85 (3H,S), 4.00 (3H,S), 6.62 (1H,dt), 7.07 (1H,d), 7.21 (1H,d), 7.22 (5H,S). molecular formula: $\text{C}_{24}\text{H}_{27}\text{NO}_3 \cdot \text{HCl}$
210		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.50~2.50 (7H,m), 2.78~3.03 (2H,m), 3.48 (2H,S), 3.53 (2H,d), 3.82 (3H,S), 3.90 (3H,S), 4.03 (3H,S), 6.58 (1H,dt), 6.61 (1H,S), 7.25 (5H,S). molecular formula: $\text{C}_{25}\text{H}_{29}\text{NO}_4 \cdot \text{HCl}$
211		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.52~2.55 (7H,m), 2.78~3.02 (2H,m), 3.50 (2H,S), 3.59 (2H,S), 6.72 (1H,dt), 7.05~7.55 (3H,m), 7.22 (5H,S). molecular formula: $\text{C}_{22}\text{H}_{22}\text{NOF} \cdot \text{HCl}$
212		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.50~2.55 (7H,m), 2.38 (3H,S), 2.78~3.02 (2H,m), 3.48 (2H,S), 3.57 (2H,S), 6.66 (1H,dt), 7.38~7.60 (3H,m), 7.21 (5H,S). molecular formula: $\text{C}_{23}\text{H}_{25}\text{NO} \cdot \text{HCl}$

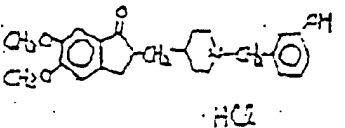
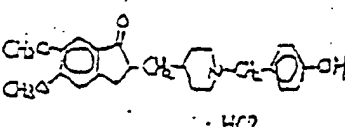
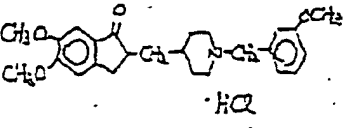
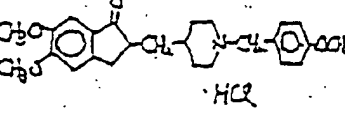
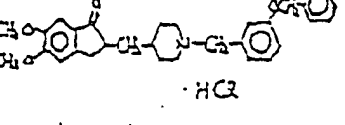
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)																
213	 ·HCl	$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.48~2.60 (7H,m), 2.32 (3H,S), 2.77~3.02 (2H,m), 3.49 (4H,S), 6.69 (1H,dt), 7.10~7.67 (3H,m), 7.22 (5H,S).  molecular formula: $\text{C}_{23}\text{H}_{25}\text{NO} \cdot \text{HCl}$																
214		m.p.(°C): 174 to 175 elemental analysis as $\text{C}_{23}\text{H}_{25}\text{NO}_3$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.08</td><td>6.55</td><td>3.50</td></tr><tr><td>found(%)</td><td>69.12</td><td>6.41</td><td>3.43</td></tr></table>		C	H	N	calculated(%)	69.08	6.55	3.50	found(%)	69.12	6.41	3.43				
	C	H	N															
calculated(%)	69.08	6.55	3.50															
found(%)	69.12	6.41	3.43															
215		m.p.(°C): 175 to 176 elemental analysis as $\text{C}_{30}\text{H}_{31}\text{NO}_3$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>79.44</td><td>6.89</td><td>3.09</td></tr><tr><td>found(%)</td><td>79.04</td><td>6.87</td><td>2.77</td></tr></table>		C	H	N	calculated(%)	79.44	6.89	3.09	found(%)	79.04	6.87	2.77				
	C	H	N															
calculated(%)	79.44	6.89	3.09															
found(%)	79.04	6.87	2.77															
216	 ·HCl	m.p.(°C): 180 to 181 elemental analysis as $\text{C}_{26}\text{H}_{31}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>70.65</td><td>7.30</td><td>3.17</td></tr><tr><td>found(%)</td><td>70.34</td><td>7.05</td><td>3.07</td></tr></table>		C	H	N	calculated(%)	70.65	7.30	3.17	found(%)	70.34	7.05	3.07				
	C	H	N															
calculated(%)	70.65	7.30	3.17															
found(%)	70.34	7.05	3.07															
217	 ·HCl	m.p.(°C): 228 to 230 (dec.) elemental analysis as $\text{C}_{23}\text{H}_{23}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.43</td><td>6.08</td><td>3.52</td></tr><tr><td>found(%)</td><td>67.89</td><td>5.97</td><td>3.45</td></tr><tr><td>1/2 H<sub>2</sub>O (%)</td><td>67.89</td><td>6.19</td><td>3.44</td></tr></table>		C	H	N	calculated(%)	69.43	6.08	3.52	found(%)	67.89	5.97	3.45	1/2 H <sub>2</sub> O (%)	67.89	6.19	3.44
	C	H	N															
calculated(%)	69.43	6.08	3.52															
found(%)	67.89	5.97	3.45															
1/2 H <sub>2</sub> O (%)	67.89	6.19	3.44															

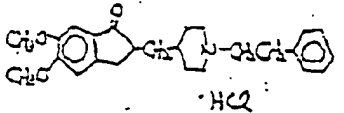
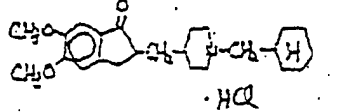
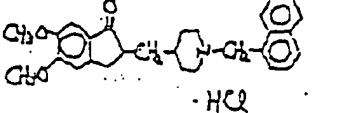
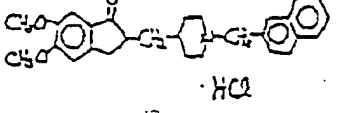
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
218		$^1\text{H-NMR}(\text{CDCl}_3)$ $\delta$ ; 2.48~3.02(13H,m), 3.48(2H,S), 6.73(1H,dt), 7.10~8.10(4H,m), 7.22(5H,S).  molecular formula: $\text{C}_{23}\text{H}_{25}\text{NO}\cdot\text{HCl}$												
221		m.p.( $^{\circ}\text{C}$ ): 170 to 171 elemental analysis as $\text{C}_{26}\text{H}_{31}\text{NO}_3$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>77.01</td><td>7.70</td><td>3.45</td></tr><tr><td>found(%)</td><td>77.10</td><td>7.67</td><td>3.43</td></tr></table>		C	H	N	calculated(%)	77.01	7.70	3.45	found(%)	77.10	7.67	3.43
	C	H	N											
calculated(%)	77.01	7.70	3.45											
found(%)	77.10	7.67	3.43											
222		$^1\text{H-NMR}(\text{CDCl}_3)$ $\delta$ ; 1.10~2.40(13H,m), 2.70~3.00(2H,m), 3.45(2H,S), 3.48(2H,S), 3.86(3H,S), 3.91(3H,S), 6.68(1H,tt), 6.80(1H,S), 7.20(6H,S).  molecular formula: $\text{C}_{27}\text{H}_{33}\text{NO}_3\cdot\text{HCl}$												

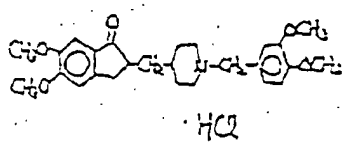
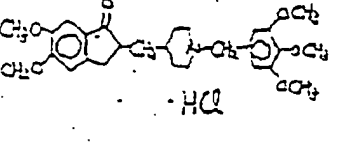
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
223		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.10~2.40(15H,m), 2.68~3.00(2H,m), 3.46(2H,S), 3.50(2H,S), 3.88(3H,S), 3.93(3H,S), 6.68(1H,tt), 6.83(1H,S), 7.19(1H,S), 7.21(5H,S).  molecular formula: $\text{C}_{28}\text{H}_{35}\text{NO}_3 \cdot \text{HCl}$												
224		m.p.(°C): 130 to 135 elemental analysis as $\text{C}_{26}\text{H}_{29}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>70.98</td><td>6.87</td><td>3.18</td></tr><tr><td>found(%)</td><td>70.81</td><td>6.72</td><td>3.10</td></tr></table>		C	H	N	calculated(%)	70.98	6.87	3.18	found(%)	70.81	6.72	3.10
	C	H	N											
calculated(%)	70.98	6.87	3.18											
found(%)	70.81	6.72	3.10											
225		$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.10~3.50(16H,m), 3.87(3H,S), 3.93(3H,S), 6.80(1H,S), 7.00~7.25 (6H,m).  molecular formula: $\text{C}_{24}\text{H}_{29}\text{NO}_3 \cdot \text{HCl}$												
226		m.p.(°C): 186 to 188 (dec.) $^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.65~2.10(7H,m), 2.65~2.75(2H,m), 3.25~3.83(5H,m), 3.92(3H,S), 3.98(3H,S), 4.60(2H,S), 6.88(1H,S), 7.19(1H,S), 7.26~ 7.60(5H,m).  molecular formula: $\text{C}_{24}\text{H}_{29}\text{NO}_4$												
227		m.p.(°C): 220 to 221 elemental analysis as $\text{C}_{25}\text{H}_{31}\text{NO}_3 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.83</td><td>7.50</td><td>3.26</td></tr><tr><td>found(%)</td><td>70.03</td><td>7.51</td><td>3.26</td></tr></table>		C	H	N	calculated(%)	69.83	7.50	3.26	found(%)	70.03	7.51	3.26
	C	H	N											
calculated(%)	69.83	7.50	3.26											
found(%)	70.03	7.51	3.26											

Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
228		m.p.(°C): 212 to 213 elemental analysis as C <sub>25</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.83</td><td>7.50</td><td>3.26</td></tr><tr><td>found(%)</td><td>69.62</td><td>7.38</td><td>3.15</td></tr></table>		C	H	N	calculated(%)	69.83	7.50	3.26	found(%)	69.62	7.38	3.15
	C	H	N											
calculated(%)	69.83	7.50	3.26											
found(%)	69.62	7.38	3.15											
229		m.p.(°C): 229 to 230 (dec.) elemental analysis as C <sub>25</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.83</td><td>7.50</td><td>3.26</td></tr><tr><td>found(%)</td><td>69.91</td><td>7.48</td><td>3.28</td></tr></table>		C	H	N	calculated(%)	69.83	7.50	3.26	found(%)	69.91	7.48	3.28
	C	H	N											
calculated(%)	69.83	7.50	3.26											
found(%)	69.91	7.48	3.28											
230		<sup>1</sup> H-NMR(CDCl <sub>3</sub> ) δ; 1.00~3.50(14H,m), 3.73(2H,S), 3.86(3H,S), 3.93(3H,S), 6.82(1H,S), 7.12(1H,S), 7.22~7.80(4H,m). molecular formula: C <sub>24</sub> H <sub>28</sub> N <sub>2</sub> O <sub>5</sub> ·HCl												
231		m.p.(°C): 210 to 211 elemental analysis as C <sub>24</sub> H <sub>28</sub> N <sub>2</sub> O <sub>5</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>62.54</td><td>6.34</td><td>6.08</td></tr><tr><td>found(%)</td><td>62.48</td><td>6.34</td><td>5.96</td></tr></table>		C	H	N	calculated(%)	62.54	6.34	6.08	found(%)	62.48	6.34	5.96
	C	H	N											
calculated(%)	62.54	6.34	6.08											
found(%)	62.48	6.34	5.96											
232		m.p.(°C): 234 to 236 (dec.) elemental analysis as C <sub>24</sub> H <sub>28</sub> N <sub>2</sub> O <sub>5</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>62.54</td><td>6.34</td><td>6.08</td></tr><tr><td>found(%)</td><td>62.56</td><td>6.25</td><td>5.83</td></tr></table>		C	H	N	calculated(%)	62.54	6.34	6.08	found(%)	62.56	6.25	5.83
	C	H	N											
calculated(%)	62.54	6.34	6.08											
found(%)	62.56	6.25	5.83											



Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
233	 ·HCl	$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 1.10~3.43(14H,m), 3.52(2H,S), 3.84(3H,S), 3.91(3H,S), 6.35~7.08 (7H,m). molecular formula: $\text{C}_{24}\text{H}_{29}\text{NO}_4 \cdot \text{HCl}$												
234	 ·HCl	m.p.(°C): 146 to 148 elemental analysis as $\text{C}_{24}\text{H}_{29}\text{NO}_4 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>66.51</td><td>7.29</td><td>3.53</td></tr><tr><td>found(%)</td><td>66.73</td><td>7.00</td><td>3.24</td></tr></table>		C	H	N	calculated(%)	66.51	7.29	3.53	found(%)	66.73	7.00	3.24
	C	H	N											
calculated(%)	66.51	7.29	3.53											
found(%)	66.73	7.00	3.24											
235	 ·HCl	m.p.(°C): 193 to 194 elemental analysis as $\text{C}_{25}\text{H}_{31}\text{NO}_4 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>67.33</td><td>7.23</td><td>3.14</td></tr><tr><td>found(%)</td><td>67.43</td><td>7.22</td><td>3.13</td></tr></table>		C	H	N	calculated(%)	67.33	7.23	3.14	found(%)	67.43	7.22	3.13
	C	H	N											
calculated(%)	67.33	7.23	3.14											
found(%)	67.43	7.22	3.13											
236	 ·HCl	m.p.(°C): 226 to 228 (dec.) elemental analysis as $\text{C}_{25}\text{H}_{31}\text{NO}_4 \cdot \text{HCl}$ <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>67.33</td><td>7.23</td><td>3.14</td></tr><tr><td>found(%)</td><td>67.21</td><td>7.29</td><td>2.97</td></tr></table>		C	H	N	calculated(%)	67.33	7.23	3.14	found(%)	67.21	7.29	2.97
	C	H	N											
calculated(%)	67.33	7.23	3.14											
found(%)	67.21	7.29	2.97											
237	 ·HCl	$^1\text{H-NMR}(\text{CDCl}_3) \delta$ ; 0.78~3.40(14H,m), 3.46(2H,S), 3.85(3H,S), 3.91(3H,S), 5.01(2H,S), 6.78(1H,S), 6.80~7.43(9H,m), 7.09(1H,S). molecular formula: $\text{C}_{31}\text{H}_{35}\text{NO}_4 \cdot \text{HCl}$												

Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
239		m.p. (°C): 253 to 256 (dec.) elemental analysis as C <sub>25</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.83</td><td>7.50</td><td>3.26</td></tr><tr><td>found(%)</td><td>69.60</td><td>7.49</td><td>3.27</td></tr></table>		C	H	N	calculated(%)	69.83	7.50	3.26	found(%)	69.60	7.49	3.27
	C	H	N											
calculated(%)	69.83	7.50	3.26											
found(%)	69.60	7.49	3.27											
240		m.p. (°C): 225 to 226 (dec.) elemental analysis as C <sub>24</sub> H <sub>35</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>O</td></tr><tr><td>calculated(%)</td><td>68.31</td><td>8.60</td><td>3.32</td></tr><tr><td>found(%)</td><td>68.17</td><td>8.49</td><td>3.51</td></tr></table>		C	H	O	calculated(%)	68.31	8.60	3.32	found(%)	68.17	8.49	3.51
	C	H	O											
calculated(%)	68.31	8.60	3.32											
found(%)	68.17	8.49	3.51											
241		m.p. (°C): 226 to 227 (dec.) elemental analysis as C <sub>28</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>72.17</td><td>6.92</td><td>3.01</td></tr><tr><td>found(%)</td><td>71.71</td><td>7.07</td><td>2.85</td></tr></table>		C	H	N	calculated(%)	72.17	6.92	3.01	found(%)	71.71	7.07	2.85
	C	H	N											
calculated(%)	72.17	6.92	3.01											
found(%)	71.71	7.07	2.85											
242		m.p. (°C): 243 to 245 (dec.) elemental analysis as C <sub>28</sub> H <sub>31</sub> NO <sub>3</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>72.17</td><td>6.92</td><td>3.01</td></tr><tr><td>found(%)</td><td>71.75</td><td>6.92</td><td>3.01</td></tr></table>		C	H	N	calculated(%)	72.17	6.92	3.01	found(%)	71.75	6.92	3.01
	C	H	N											
calculated(%)	72.17	6.92	3.01											
found(%)	71.75	6.92	3.01											

Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)																
243		m.p. (°C): 191 to 192 elemental analysis as C <sub>26</sub> H <sub>33</sub> NO <sub>5</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>65.60</td><td>7.20</td><td>2.94</td></tr><tr><td>found(%)</td><td>65.34</td><td>7.27</td><td>2.79</td></tr></table>		C	H	N	calculated(%)	65.60	7.20	2.94	found(%)	65.34	7.27	2.79				
	C	H	N															
calculated(%)	65.60	7.20	2.94															
found(%)	65.34	7.27	2.79															
244		m.p. (°C): 219 to 221 elemental analysis as C <sub>27</sub> H <sub>35</sub> NO <sub>6</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>64.09</td><td>7.17</td><td>2.77</td></tr><tr><td>found(%)</td><td>63.27</td><td>7.19</td><td>2.51</td></tr><tr><td>1/2 H<sub>2</sub>O(%)</td><td>62.96</td><td>7.24</td><td>2.72</td></tr></table>		C	H	N	calculated(%)	64.09	7.17	2.77	found(%)	63.27	7.19	2.51	1/2 H <sub>2</sub> O(%)	62.96	7.24	2.72
	C	H	N															
calculated(%)	64.09	7.17	2.77															
found(%)	63.27	7.19	2.51															
1/2 H <sub>2</sub> O(%)	62.96	7.24	2.72															

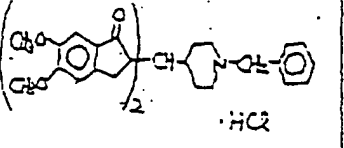
Example	Structural formula	Physicochemical constants (m.p., elemental analysis, NMR etc.)												
249		m.p.(°C): 230 to 232 (dec.) elemental analysis as C <sub>35</sub> H <sub>39</sub> NO <sub>6</sub> ·HCl <table><tr><td></td><td>C</td><td>H</td><td>N</td></tr><tr><td>calculated(%)</td><td>69.35</td><td>6.65</td><td>2.31</td></tr><tr><td>found(%)</td><td>69.21</td><td>6.59</td><td>2.33</td></tr></table>		C	H	N	calculated(%)	69.35	6.65	2.31	found(%)	69.21	6.59	2.33
	C	H	N											
calculated(%)	69.35	6.65	2.31											
found(%)	69.21	6.59	2.33											

Table 10

Inhibitory effect against acetylcholinesterase in vitro					
Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)	Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)	Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)
178	>10	203	0.009	226	0.0049
179	5.4	204	0.035	227	0.01
180	0.001	205	0.014	228	0.002
				229	0.04

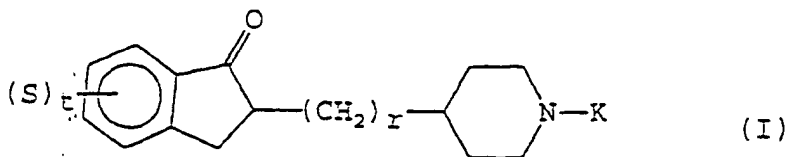
Table 10 (continued)

Inhibitory effect against acetylcholinesterase in vitro					
Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)	Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)	Compound	Inhibitory activity on AChE IC <sub>50</sub> (μM)
182	0.8	206	0.41	230	0.16
		207	0.049	231	0.004
		208	0.062	232	0.1
185	0.00082	209	0.43	233	0.046
186	0.0015	210	0.06	234	0.0018
187	4.4	211	2	235	0.22
188	0.081	212	0.5	236	3.6
189	0.012	213	0.05	237	2.6
190	0.02	214	0.0084		
191	0.085	215	0.0042	239	0.18
192	0.013	216	0.017	240	0.0089
193	0.2	217	0.14	241	0.22
194	0.069	218	20	242	2.9
195	0.0071			243	4
196	0.0013			244	4.9
197	0.38	221	0.033		
198	0.0054	222	0.011		
199	0.023	223	0.0054		
		224	0.003		
		225	0.48	249	0.62

### Claims

Claims for the following Contracting States : DE, GB, FR, IT, NL, SE, LI, CH, BE, AT, LU

1. A process for preparing a cyclic amine compound of formula (I) or a pharmacologically acceptable salt thereof:



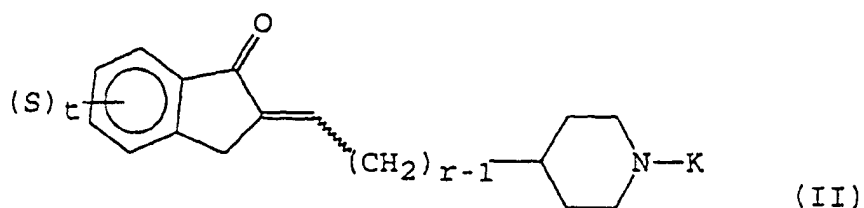
wherein:

S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached;

r is an integer from 1 to 6; and

K is a phenylalkyl group wherein the phenyl is optionally substituted by a C<sub>1-6</sub> alkyl group which may optionally be halogenated, a C<sub>1-6</sub> alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a C<sub>1-6</sub> alkoxy carbonyl group, an amino group, a C<sub>1-6</sub> monoalkylamino group, a C<sub>1-6</sub> dialkylamino group, a carbamoyl group, a C<sub>1-6</sub> acylamino group, a cyclohexyloxy carbonyl group, a C<sub>1-6</sub> alkylaminocarbonyl group, a C<sub>1-6</sub> alkylcarbonyloxy group, a hydroxyl group, a formyl group or a C<sub>1-6</sub> alkoxy-C<sub>1-6</sub> alkyl group; comprising the steps of:

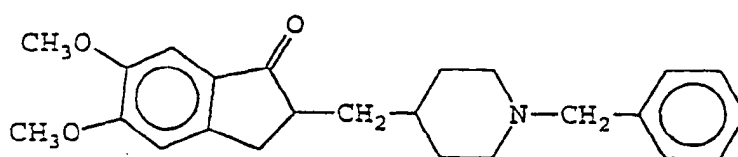
(i) reducing a cyclic amine of the formula (II)



wherein S, t, r and K are as defined above; and

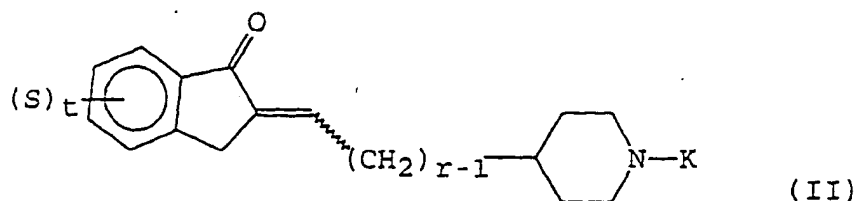
(ii) optionally converting the resulting compound of formula (I) into a pharmacologically acceptable salt.

15 2. A process according to Claim 1, wherein the compound of formula (I) is



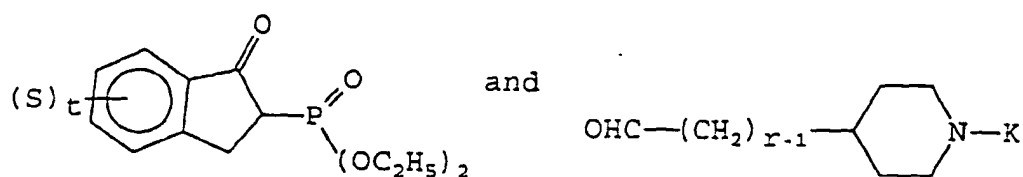
or a pharmacologically acceptable salt thereof.

3. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



wherein S, t, r and K are as defined in Claim 1,  
comprising the steps of:

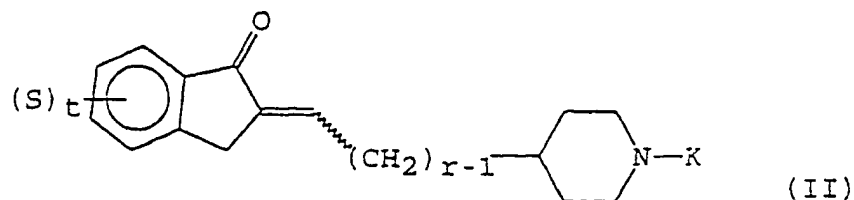
(i) reacting in a Wittig reaction



wherein S, t, r and K are as defined above; and

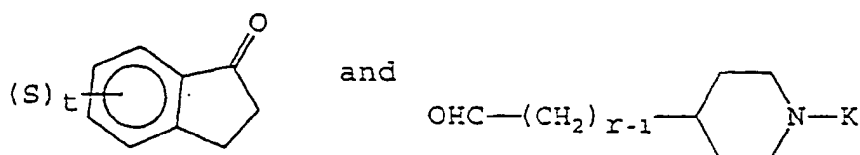
(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

55 4. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



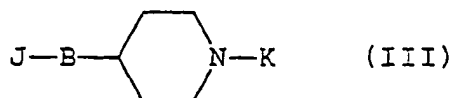
10 wherein S, t, r and K are as defined in Claim 1,  
comprising the steps of:

(i) reacting:



, wherein S, t, r and K are as defined above, in the presence of lithium diisopropylamide; and  
(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

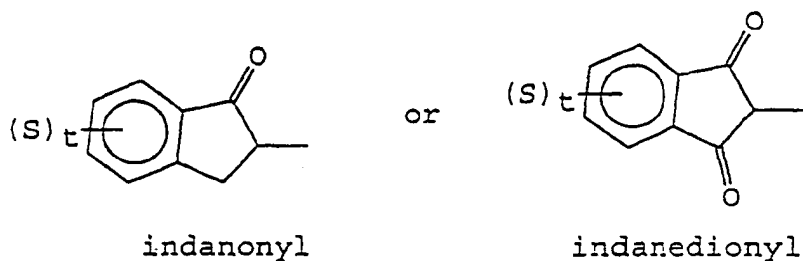
25 5. A process for preparing a cyclic amine compound of formula (III) or a pharmacologically acceptable salt thereof:



35 wherein:

K is as defined in Claim 1;

J is

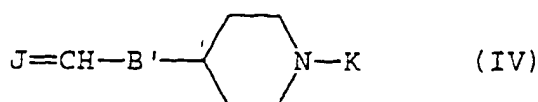


wherein S and t are as defined in Claim 1; and

B is the divalent group  $-(CHR^{22})_r-$ , in which r is an integer from 1 to 10 and each  $R^{22}$  is independently either  
55 a hydrogen atom or a methyl group;

comprising the steps of:

(i) reducing a cyclic amine of the formula (IV):

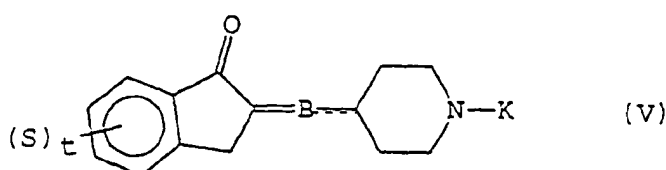


wherein J and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (III) into a pharmacologically acceptable salt.

6. A process according to Claim 1 or Claim 5, wherein the reduction of step (i) is carried out catalytically.

7. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

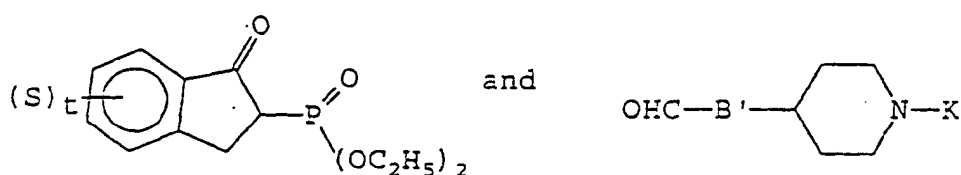


wherein S, t and K are as defined in Claim 1;

B is one of the divalent groups  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$  in which c is an integer from 0 to 9; or  $=(CH-CH)_d=$ , in which d is an integer from 0 to 5; and  
 ----- represents a single or a double bond,

comprising the steps of

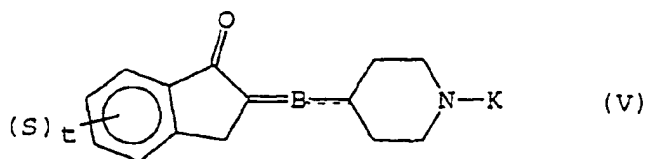
(i) reacting in a Wittig reaction



wherein S, t and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

8. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

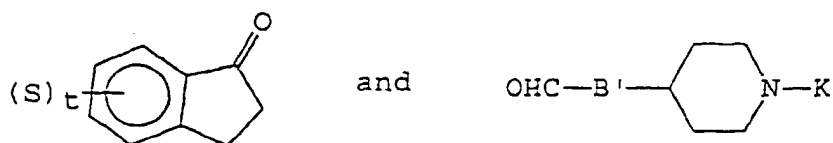


wherein S, t and K are as defined in Claim 1;

B is one of the divalent groups  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in which b is an integer from 1 to 3;  $=\text{CH}-(\text{CH}_2)_c-$ , in which c is an integer from 0 to 9; or  $=(\text{CH}-\text{CH})_d=$ , in which d is an integer from 0 to 5; and  $\text{-----}$  represents a single or a double bond,

comprising the steps of

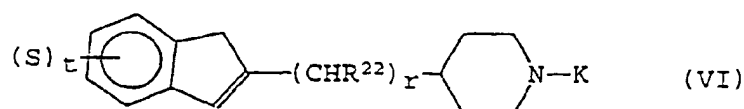
(i) reacting



wherein S, t and K is as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

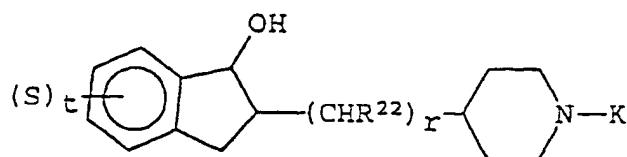
9. A process for preparing a cyclic amine compound of formula (VI) or a pharmacologically acceptable salt thereof:



wherein S, t and K are as defined in Claim 1; and

r is an integer from 0 to 10 and each  $\text{R}^{22}$  is independently either a hydrogen atom or a methyl group; comprising the steps of:

(i) dehydrating an indanol compound of formula

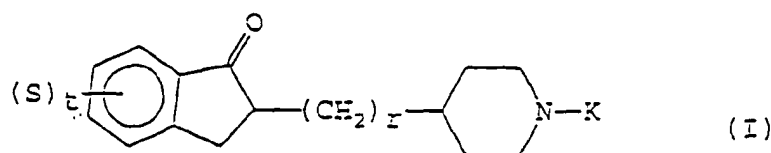


wherein S, t, r and K are as defined above; and

(ii) optionally converting the resulting compound of formula (VI) into a pharmacologically acceptable salt.

#### Claims for the following Contracting State : ES

1. A process for preparing a cyclic amine compound of formula (I) or a pharmacologically acceptable salt thereof:





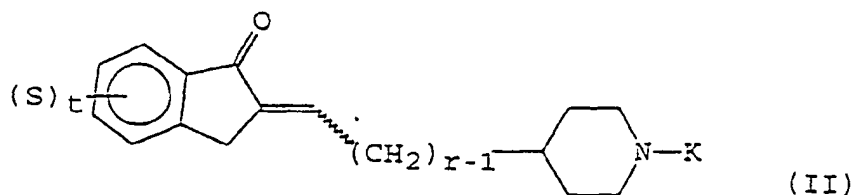
wherein:

S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached;

r is an integer from 1 to 6; and

K is a phenylalkyl group wherein the phenyl is optionally substituted by a C<sub>1-6</sub> alkyl group which may optionally be halogenated, a C<sub>1-6</sub> alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a C<sub>1-6</sub> alkoxy carbonyl group, an amino group, a C<sub>1-6</sub> monoalkylamino group, a C<sub>1-6</sub> dialkylamino group, a carbamoyl group, a C<sub>1-6</sub> acylamino group, a cyclohexyloxy carbonyl group, a C<sub>1-6</sub> alkylaminocarbonyl group, a C<sub>1-6</sub> alkylcarbonyloxy group, a hydroxyl group, a formyl group or a C<sub>1-6</sub> alkoxy-C<sub>1-6</sub> alkyl group; comprising the steps of:

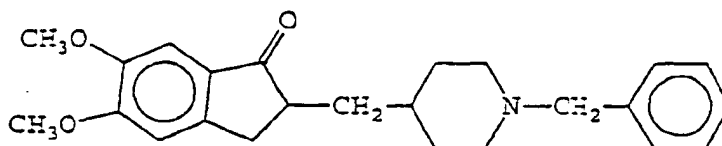
(i) reducing a cyclic amine of the formula (II)



wherein S, t, r and K are as defined above; and

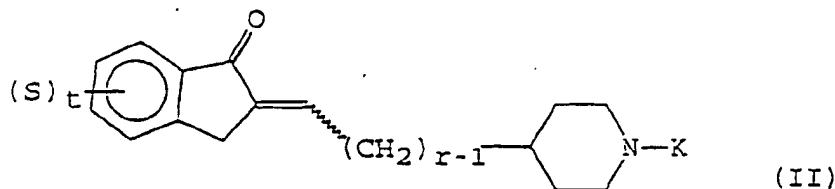
(ii) optionally converting the resulting compound of formula (I) into a pharmacologically acceptable salt.

2. A process according to Claim 1, wherein the compound of formula (I) is



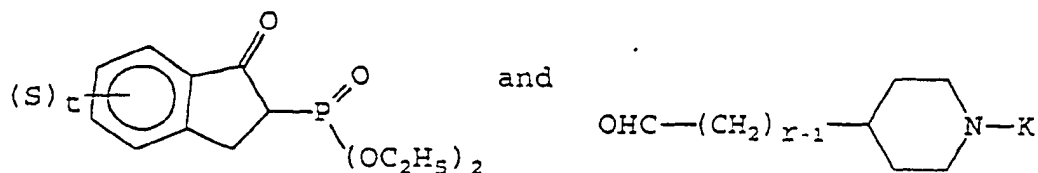
or a pharmacologically acceptable salt thereof.

3. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



wherein S, t, r and K are as defined in Claim 1, comprising the steps of:

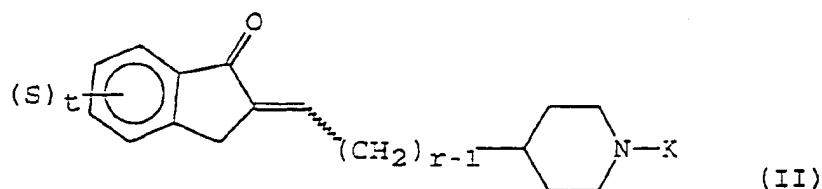
(i) reacting in a Wittig reaction



10 wherein S, t, r and K are as defined above; and

(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

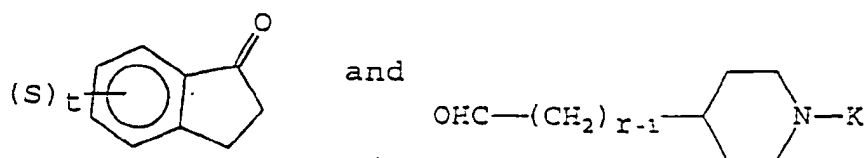
4. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



25 wherein S, t, r and K are as defined in Claim 1,

comprising the steps of:

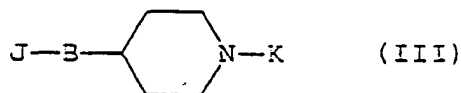
(i) reacting:



, wherein S, t, r and K are as defined above, in the presence of lithium diisopropylamide; and

(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

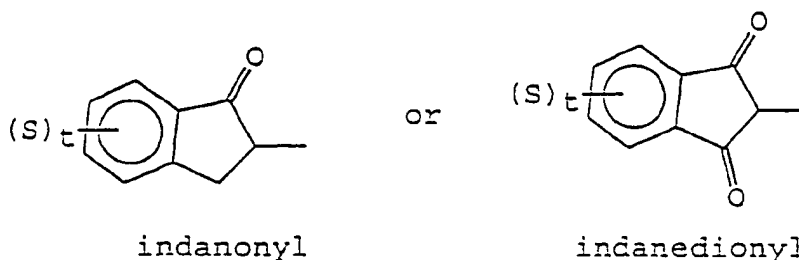
5. A process for preparing a cyclic amine compound of formula (III) or a pharmacologically acceptable salt thereof:



wherein:

50 K is as defined in Claim 1;

J is

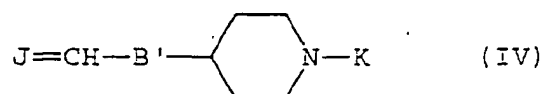


wherein S and t are as defined in Claim 1; and

B is the divalent group  $-(\text{CHR}^{22})_r-$ , in which r is an integer from 1 to 10 and each  $\text{R}^{22}$  is independently either a hydrogen atom or a methyl group;

comprising the steps of:

(i) reducing a cyclic amine of the formula (IV) :

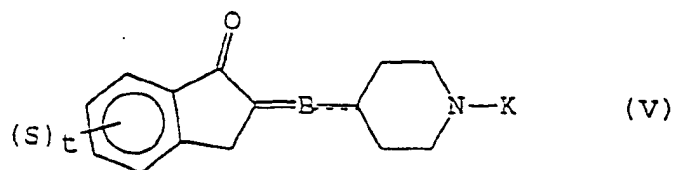


wherein J and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (III) into a pharmacologically acceptable salt.

6. A process according to Claim 1 or Claim 5, wherein the reduction of step (i) is carried out catalytically.

7. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

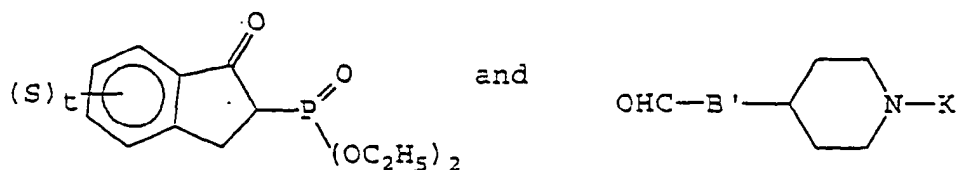


wherein S, t and K are as defined in Claim 1;

B is one of the divalent groups  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in which b is an integer from 1 to 3;  $=\text{CH}-(\text{CH}_2)_c-$  in which c is an integer from 0 to 9; or  $=(\text{CH}-\text{CH})_d-$ , in which d is an integer from 0 to 5; and ----- represents a single or a double bond,

comprising the steps of

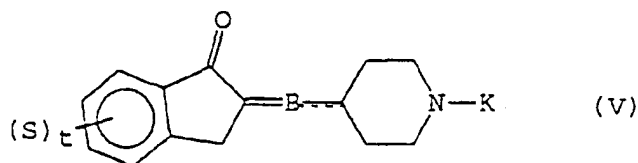
(i) reacting in a Wittig reaction



wherein S, t and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

8. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

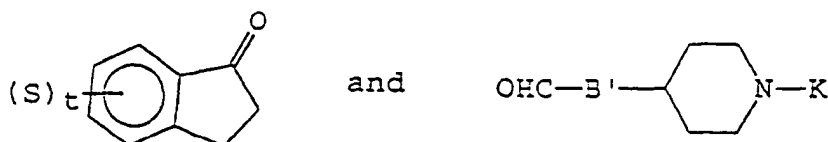


wherein S, t and K are as defined in Claim 1;

B is one of the divalent groups  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$ , in which c is an integer from 0 to 9; or  $=(CH-CH)_d-$ , in which d is an integer from 0 to 5; and ----- represents a single or a double bond,

comprising the steps of

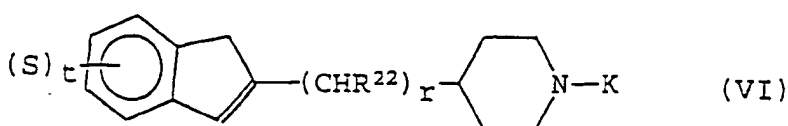
(i) reacting



wherein S, t and K is as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

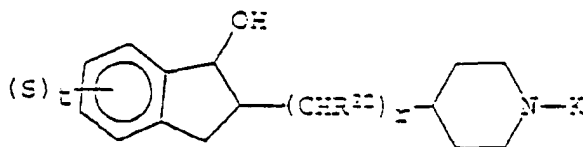
9. A process for preparing a cyclic amine compound of formula (VI) or a pharmacologically acceptable salt thereof:



wherein S, t and K are as defined in Claim 1; and

r is an integer from 0 to 10 and each  $R^{22}$  is independently either a hydrogen atom or a methyl group;

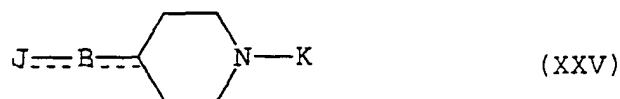
(i) dehydrating an indanol compound of formula



wherein S, t, r and K are as defined above; and

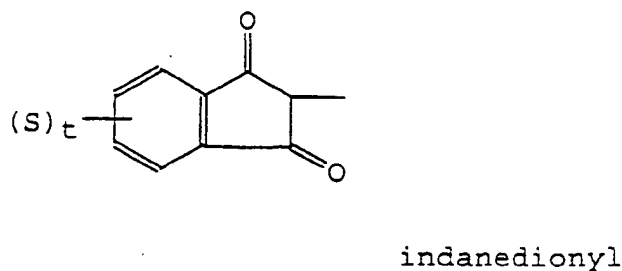
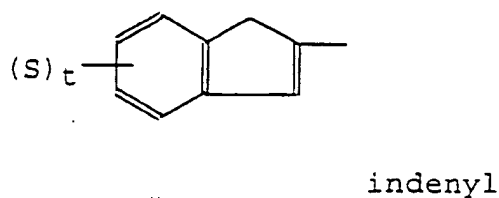
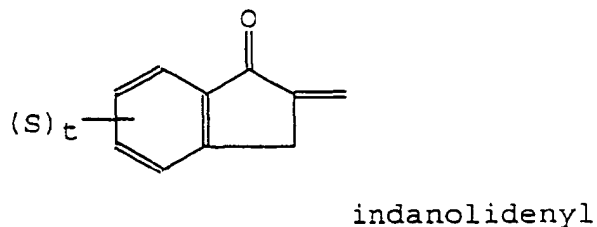
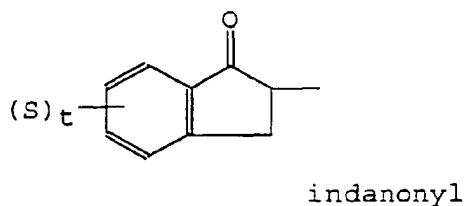
(ii) optionally converting the resulting compound of formula (VI) into a pharmacologically acceptable salt.

10. A cyclic amine compound having the following formula or a pharmacologically acceptable salt thereof:



wherein:

J is selected from:



wherein S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached; B is one of the divalent groups  $\text{---}(\text{CHR}^{22})_r\text{---}$ , in which r is an integer from 0 to 10 and each R<sup>22</sup> is independently

either a hydrogen atom or a methyl group;  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$ , in which c is an integer from 0 to 9; or  $=(CH-CH)_d=$ , in which d is an integer from 0 to 5; and K is a phenylalkyl group wherein the phenyl is optionally substituted by a  $C_{1-6}$  alkyl group which may optionally be halogenated, a  $C_{1-6}$  alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a  $C_{1-6}$  alkoxy carbonyl group, an amino group, a  $C_{1-6}$  monoalkylamino group, a  $C_{1-6}$  dialkylamino group, a carbamoyl group, a  $C_{1-6}$  acylamino group, a cyclohexylcarbonyl group, a  $C_{1-6}$  alkylaminocarbonyl group, a  $C_{1-6}$  alkylcarbonyloxy group, a hydroxyl group, a formyl group or a  $C_{1-6}$  alkoxy- $C_{1-6}$  alkyl group; and ----- shows a single or a double bond.

11. A cyclic amine according to Claim 10 or a pharmacologically acceptable salt thereof, wherein B is  $-(CHR^{22})_r-$ ;  $R^{22}$  is a hydrogen atom; and r is an integer of 1 to 10.

12. A cyclic amine compound as claimed in Claim 10 or a pharmacologically acceptable salt thereof, which is 1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidine.

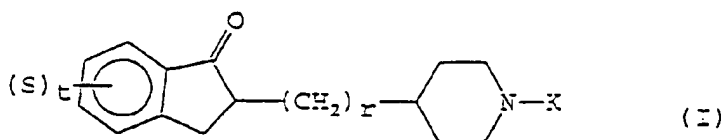
13. A cyclic amine compound as claimed in Claim 10 or a pharmacologically acceptable salt thereof, which is

1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl] methylpiperidine,  
 1-benzyl-4-[(5-methoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-diethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-methylenedioxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-nitrobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-fluorobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-3-[(5,6-dimethoxy-1-indanon)-2-yl] propylpiperidine,  
 1-benzyl-4-[(5-isopropoxy-6-methoxy-1-indanon)-2-yl] methylpiperidine, or  
 1-benzyl-3-[(5,6-dimethoxy-1-indanolidenyl)-2-yl] propenylpiperidine.

14. A therapeutical composition comprising a pharmacologically effective amount of a cyclic amine compound as defined in Claim 10 or a pharmacologically acceptable salt thereof, and a pharmacologically acceptable carrier.

#### Claims for the following Contracting State : GR

1. A process for preparing a cyclic amine compound of formula (I) or a pharmacologically acceptable salt thereof:



wherein:

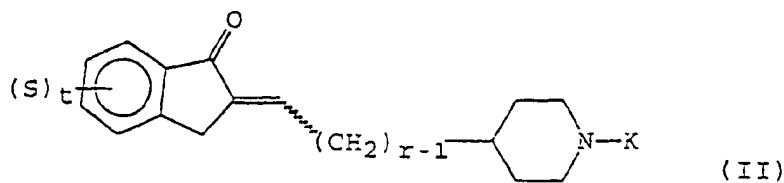
S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or  $(S)_t$  may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which  $(S)_t$  is attached;

r is an integer from 1 to 6; and

K is a phenylalkyl group wherein the phenyl is optionally substituted by a  $C_{1-6}$  alkyl group which may optionally be halogenated, a  $C_{1-6}$  alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a  $C_{1-6}$  alkoxy carbonyl group, an amino group, a  $C_{1-6}$  monoalkylamino group, a  $C_{1-6}$  dialkylamino group, a carbamoyl group, a  $C_{1-6}$  acylamino group, a cyclohexyloxy carbonyl group, a  $C_{1-6}$  alkylaminocarbonyl group, a  $C_{1-6}$  alkylcarbonyloxy group, a hydroxyl group, a formyl group or a  $C_{1-6}$  alkoxy- $C_{1-6}$  alkyl group;

comprising the steps of:

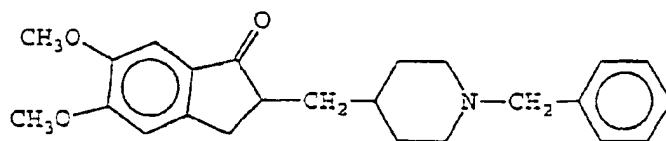
(i) reducing a cyclic amine of the formula (II)



wherein S, t, r and K are as defined above; and

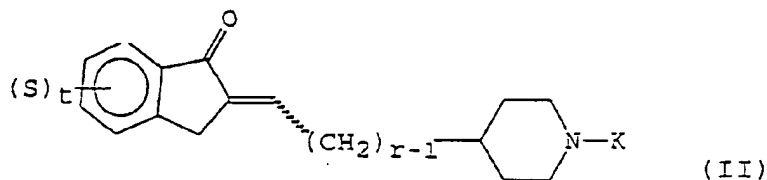
(ii) optionally converting the resulting compound of formula (I) into a pharmacologically acceptable salt.

2. A process according to Claim 1, wherein the compound of formula (I) is



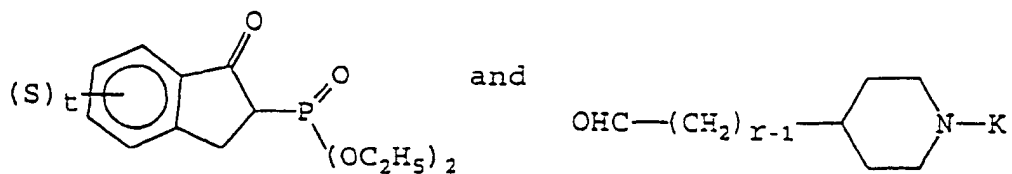
or a pharmacologically acceptable salt thereof.

3. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



wherein S, t, r and K are as defined in Claim 1,  
comprising the steps of:

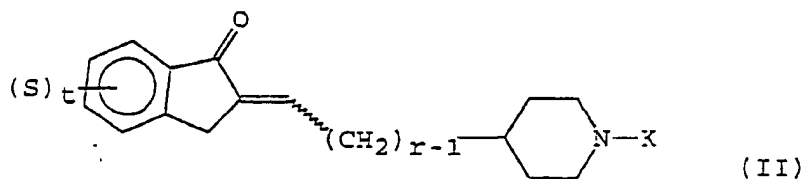
(i) reacting in a Wittig reaction



wherein S, t, r and K are as defined above; and

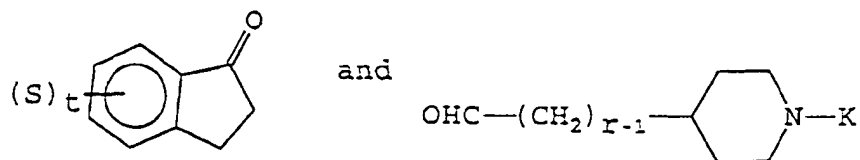
(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

4. A process for preparing a cyclic amine compound of formula (II) or a pharmacologically acceptable salt thereof:



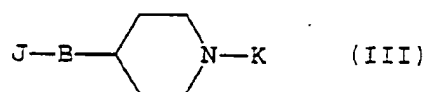
wherein S, t, r and K are as defined in Claim 1,  
comprising the steps of:

(i) reacting:



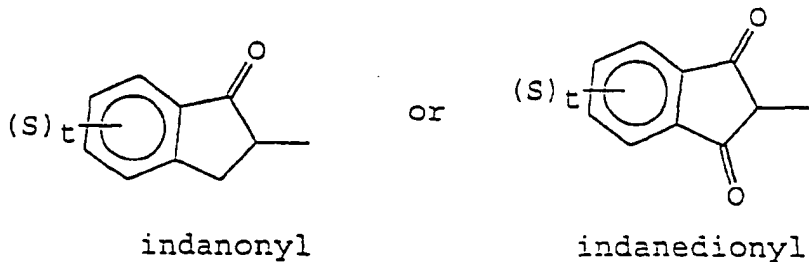
, wherein S, t, r and K are as defined above, in the presence of lithium diisopropylamide; and  
(ii) optionally converting the resulting compound of formula (II) into a pharmacologically acceptable salt.

5. A process for preparing a cyclic amine compound of formula (III) or a pharmacologically acceptable salt thereof:



wherein:

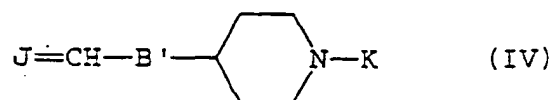
K is as defined in Claim 1;  
J is



wherein S and t are as defined in Claim 1; and  
B is the divalent group  $-(\text{CHR}^{22})_r-$ , in which r is an integer from 1 to 10 and each  $\text{R}^{22}$  is independently either a hydrogen atom or a methyl group;

comprising the steps of:

(i) reducing a cyclic amine of the formula (IV):

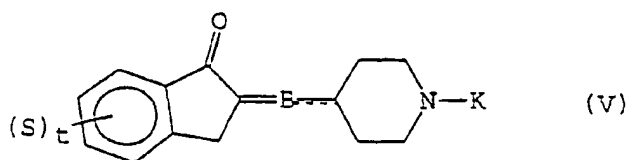


wherein J and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (III) into a pharmacologically acceptable salt.



6. A process according to Claim 1 or Claim 5, wherein the reduction of step (i) is carried out catalytically.
7. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

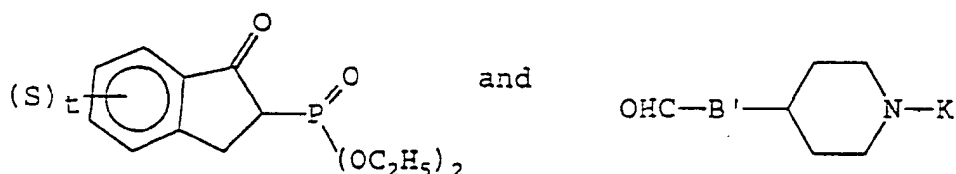


wherein S, t and K are as defined in Claim 1;

15 B is one of the divalent groups  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$  in which c is an integer from 0 to 9; or  $=(CH-CH)_d-$ , in which d is an integer from 0 to 5; and ----- represents a single or a double bond,

comprising the steps of

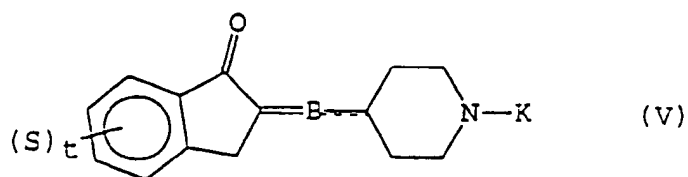
20 (i) reacting in a Wittig reaction



wherein S, t and K are as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

35 (ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

8. A process for preparing a cyclic amine compound of formula (V) or a pharmacologically acceptable salt thereof:

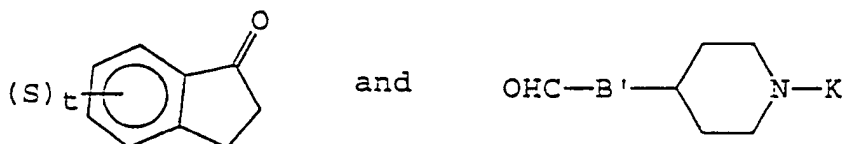


wherein S, t and K are as defined in Claim 1;

50 B is one of the divalent groups  $=(CH-CH=CH)_b-$ , in which b is an integer from 1 to 3;  $=CH-(CH_2)_c-$ , in which c is an integer from 0 to 9; or  $=(CH-CH)_d-$ , in which d is an integer from 0 to 5; and ----- represents a single or a double bond,

comprising the steps of

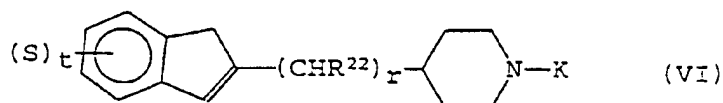
55 (i) reacting



10 wherein S, t and K is as defined above and B' corresponds to B but omitting the terminal group containing one carbon atom; and

(ii) optionally converting the resulting compound of formula (V) into a pharmacologically acceptable salt.

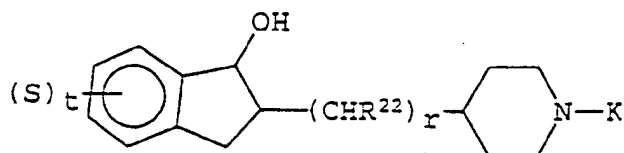
9. A process for preparing a cyclic amine compound of formula (VI) or a pharmacologically acceptable salt thereof:



20 wherein S, t and K are as defined in Claim 1; and

r is an integer from 0 to 10 and each  $R^{22}$  is independently either a hydrogen atom or a methyl group; comprising the steps of:

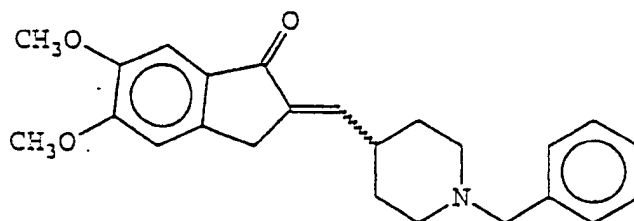
25 (i) dehydrating an indanol compound of formula



35 wherein S, t, r and K are as defined above; and

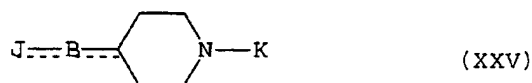
(ii) optionally converting the resulting compound of formula (VI) into a pharmacologically acceptable salt.

10. A synthetic intermediate compound of the structural formula:



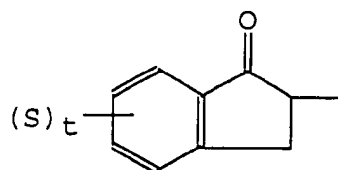
50 no claim being made to this compound as a pharmaceutical.

11. A cyclic amine compound having the following formula or a pharmacologically acceptable salt thereof:

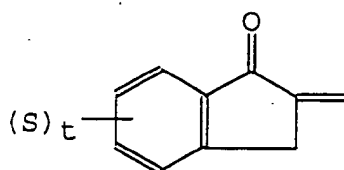


wherein:

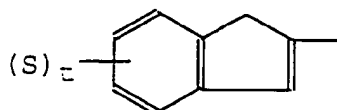
J is selected from:



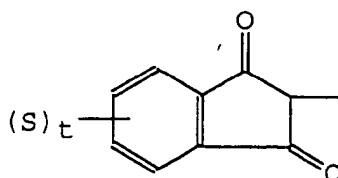
indanonyl



indanolidenyl



indenyl



indanedionyl

wherein S is a lower alkyl group having 1-6 carbon atoms, a lower alkoxy group having 1-6 carbon atoms, a halogen atom, a hydroxyl group, and t is 0-4, or (S)<sub>t</sub> may form a methylene dioxy group or an ethylene dioxy group on two adjacent carbon atoms of the phenyl group to which (S)<sub>t</sub> is attached;

B is one of the divalent groups  $-(\text{CHR}^{22})_r-$ , in which r is an integer from 0 to 10 and each R<sup>22</sup> is independently either a hydrogen atom or a methyl group;  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in which b is an integer from 1 to 3;  $=\text{CH}-(\text{CH}_2)_c-$ , in which c is an integer from 0 to 9; or  $=(\text{CH}-\text{CH})_d=$ , in which d is an integer from 0 to 5; and

K is a phenylalkyl group wherein the phenyl is optionally substituted by a C<sub>1-6</sub> alkyl group which may optionally be halogenated, a C<sub>1-6</sub> alkoxy group, a nitro group, a halogen atom, a carboxyl group, a benzyloxy group, a C<sub>1-6</sub> alkoxy carbonyl group, an amino group, a C<sub>1-6</sub> monoalkylamino group, a C<sub>1-6</sub> dialkylamino group, a carbamoyl group, a C<sub>1-6</sub> acylamino group, a cyclohexylcarbonyl group, a C<sub>1-6</sub> alkylaminocarbonyl group, a C<sub>1-6</sub> alkylcarbonyloxy group, a hydroxyl group, a formyl group or a C<sub>1-6</sub> alkoxy-C<sub>1-6</sub> alkyl group; and  
 ----- shows a single or a double bond.

12. A cyclic amine according to Claim 11 or a pharmacologically acceptable salt thereof, wherein B is  $-(CHR^{22})_r$ ; R<sup>22</sup> is a hydrogen atom; and r is an integer of 1 to 10.

13. A cyclic amine compound as claimed in Claim 11 or a pharmacologically acceptable salt thereof, which is 1-benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidine.

14. A cyclic amine compound as claimed in Claim 11 or a pharmacologically acceptable salt thereof, which is

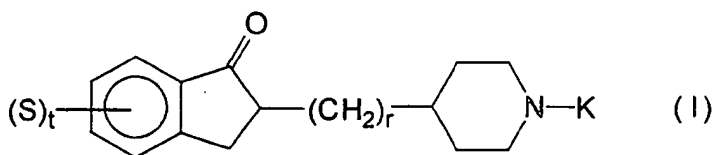
1-benzyl-4-[(5-methoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-diethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-4-[(5,6-methylenedioxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-nitrobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-(m-fluorobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl] methylpiperidine,  
 1-benzyl-3-[(5,6-dimethoxy-1-indanon)-2-yl] propylpiperidine,  
 1-benzyl-4-[(5-isopropoxy-6-methoxy-1-indanon)-2-yl] methylpiperidine, or  
 1-benzyl-3-[(5,6-dimethoxy-1-indanolidenyl)-2-yl] propenylpiperidine.

15. A therapeutical composition comprising a pharmacologically effective amount of a cyclic amine compound as defined in Claim 11 or a pharmacologically acceptable salt thereof, and a pharmacologically acceptable carrier.

## Patentansprüche

Patentansprüche für folgende Vertragsstaaten : DE, GB, FR, IT, NL, SE, LI, CH, BE, AT, LU

1. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (I) oder eines pharmakologisch akzeptablen Salzes davon:

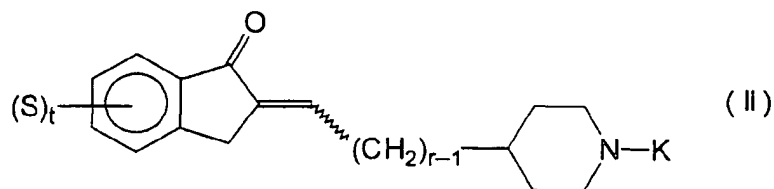


worin:

S eine Niederalkylgruppe mit 1 bis 6 Kohlenstoffatomen, eine Niederalkoxygruppe mit 1 bis 6 Kohlenstoffatomen, ein Halogenatom, eine Hydroxylgruppe und t 0 bis 4 ist, oder (S)<sub>t</sub> eine Methylenedioxygruppe oder eine Ethylendioxygruppe an zwei benachbarten Kohlenstoffatomen der Phenylgruppe, an die (S)<sub>t</sub> gebunden ist, bilden kann; r eine ganze Zahl von 1 bis 6 ist; und K eine Phenylalkylgruppe, wobei das Phenyl gegebenenfalls mit einer gegebenenfalls halogenierten C<sub>1-6</sub>-Alkylgruppe substituiert ist, eine C<sub>1-6</sub>-Alkoxygruppe, eine Nitrogruppe, ein Halogenatom, eine Carboxylgruppe, eine Benzyloxygruppe, eine C<sub>1-6</sub>-Alkoxy carbonylgruppe, eine Aminogruppe, eine C<sub>1-6</sub>-Monoalkylaminogruppe, eine C<sub>1-6</sub>-Dialkylaminogruppe, eine Carbamoylgruppe, eine C<sub>1-6</sub>-Acylaminogruppe, eine Cyclohexyloxy carbonylgruppe, eine C<sub>1-6</sub>-Alkylaminocarbonylgruppe, eine C<sub>1-6</sub>-Alkylcarbonyloxygruppe, eine Hydroxylgruppe, eine Formylgruppe oder eine C<sub>1-6</sub>-Alkoxy-C<sub>1-6</sub>-alkylgruppe ist;

wobei das Verfahren die folgenden Schritte umfasst:

(i) Reduktion eines cyclischenamins der Formel (II) :

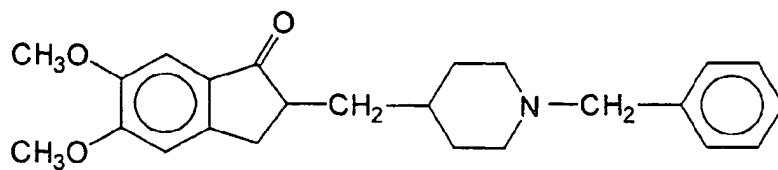


worin S, t, r und K wie oben definiert sind; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (I) in ein pharmakologisch akzeptables Salz.

15

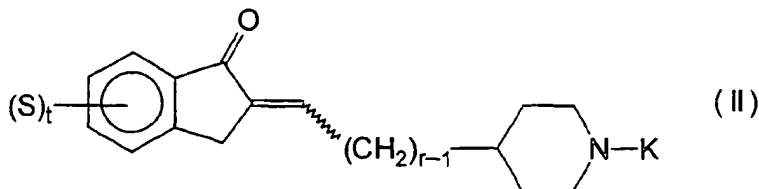
2. Verfahren gemäss Anspruch 1, wobei die Verbindung der Formel (I):



oder ein pharmakologisch akzeptables Salz davon ist.

3. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:

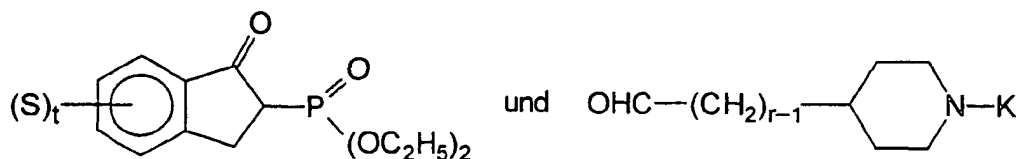
30



worin S, t, r und K wie in Anspruch 1 definiert sind, das die folgenden Schritte umfasst:

(i) Umsetzung von

45

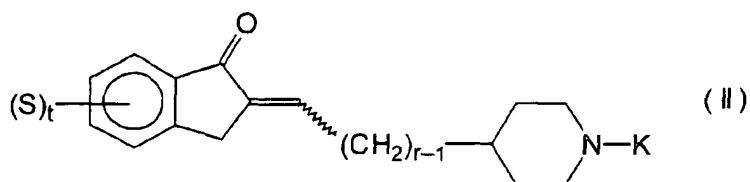


worin S, t, r und K wie oben definiert sind, in einer Wittig-Reaktion; und

55

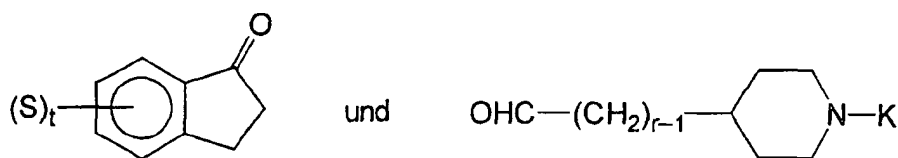
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

4. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t, r und K wie in Anspruch 1 definiert sind, das die folgenden Schritte umfasst:

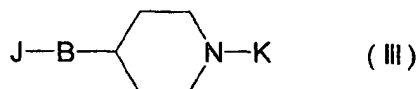
(i) Umsetzung von



worin S, t, r und K wie oben definiert sind, in Gegenwart von Lithiumdiisopropylamid; und

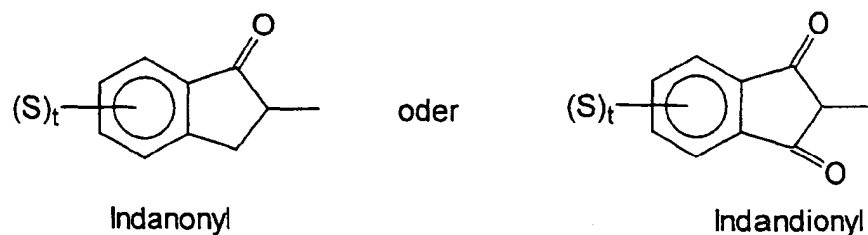
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

5. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (III) oder eines pharmakologisch akzeptablen Salzes davon:



worin K wie in Anspruch 1 definiert ist;

J

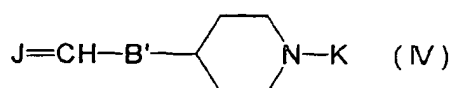


ist, worin S und t wie in Anspruch 1 definiert sind; und

B die zweiwertig Gruppe  $-(\text{CHR}^{22})_r-$  ist, wobei r eine ganze Zahl von 1 bis 10 ist und R<sup>22</sup> jeweils unabhängig entweder ein Wasserstoffatom oder eine Methylgruppe ist;

wobei das Verfahren die folgenden Schritte umfasst:

(i) Reduktion eines cyclischen Amins der Formel (IV) :

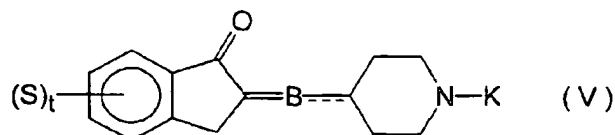


worin J und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (III) in ein pharmakologisch akzeptables Salz.

6. Verfahren gemäss Anspruch 1 oder Anspruch 5, wobei die Reduktion in Schritt (i) katalytisch durchgeführt wird.

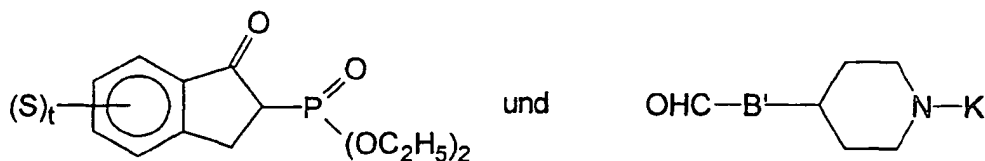
7. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind;

B eine der zweiwertigen Gruppen  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=\text{CH}-(\text{CH}_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(\text{CH}-\text{CH})_d=$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und  $---$  eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

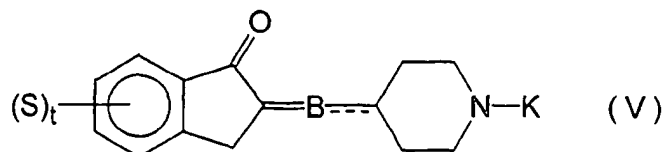
(i) Umsetzung von



worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist, in einer Wittig-Reaktion; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

8. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



10 worin S, t und K wie in Anspruch 1 definiert sind;

B eine der zweiwertigen Gruppen  $=(CH-CH=CH)_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d=$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und --- eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

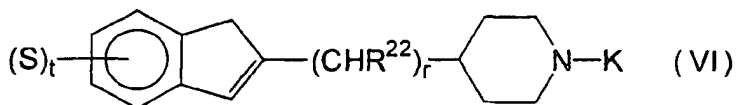
15 (i) Umsetzung von



25 worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

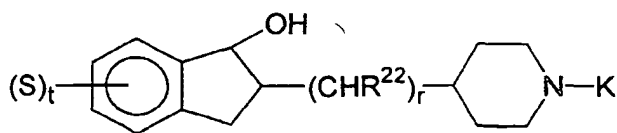
30 9. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (VI) oder eines pharmakologisch akzeptablen Salzes davon:



40 worin S, t und K wie in Anspruch 1 definiert sind;

und r eine ganze Zahl von 0 bis 10 ist und R<sup>22</sup> jeweils unabhängig ein Wasserstoffatom oder eine Methylgruppe ist; wobei das Verfahren die folgenden Schritte umfasst:

45 (i) Dehydratation einer Indanolverbindung der Formel:



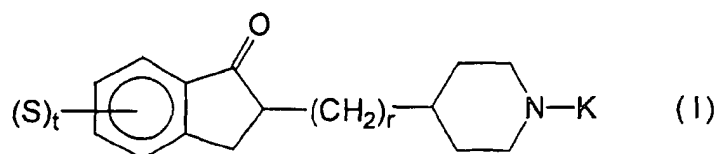
worin S, t, r und K wie oben definiert sind; und

55 (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (VI) in ein pharmakologisch akzeptables Salz.



## Patentanspruch für folgenden Vertragsstaat: ES

1. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (I) oder eines pharmakologisch akzeptablen Salzes davon:

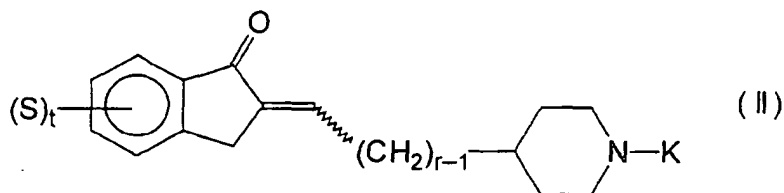


worin:

S eine Niederalkylgruppe mit 1 bis 6 Kohlenstoffatomen, eine Niederalkoxygruppe mit 1 bis 6 Kohlenstoffatomen, ein Halogenatom, eine Hydroxylgruppe und t 0 bis 4 ist, oder (S)<sub>t</sub> eine Methylendioxygruppe oder eine Ethylendioxygruppe an zwei benachbarten Kohlenstoffatomen der Phenylgruppe, an die (S)<sub>t</sub> gebunden ist, bilden kann; r eine ganze Zahl von 1 bis 6 ist; und K eine Phenylalkylgruppe, wobei das Phenyl gegebenenfalls mit einer gegebenenfalls halogenierten C<sub>1-6</sub>-Alkylgruppe substituiert ist, eine C<sub>1-6</sub>-Alkoxygruppe, eine Nitrogruppe, ein Halogenatom, eine Carboxylgruppe, eine Benzyloxygruppe, eine C<sub>1-6</sub>-Alkoxy-carbonylgruppe, eine Aminogruppe, eine C<sub>1-6</sub>-Monoalkylaminogruppe, eine C<sub>1-6</sub>-Dialkylaminogruppe, eine Carbamoylgruppe, eine C<sub>1-6</sub>-Acylaminogruppe, eine Cyclohexyloxy-carbonylgruppe, eine C<sub>1-6</sub>-Alkylaminocarbonylgruppe, eine C<sub>1-6</sub>-Alkylcarbonyloxygruppe, eine Hydroxylgruppe, eine Formylgruppe oder eine C<sub>1-6</sub>-Alkoxy-C<sub>1-6</sub>-alkylgruppe ist;

wobei das Verfahren die folgenden Schritte umfasst:

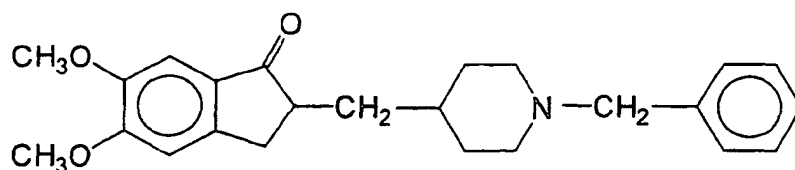
- (i) Reduktion eines cyclischenamins der Formel (II):



worin S, t, r und K wie oben definiert sind; und

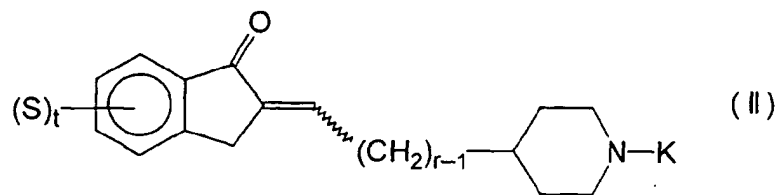
- (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (I) in ein pharmakologisch akzeptables Salz.

2. Verfahren gemäß Anspruch 1, wobei die Verbindung der Formel (I):



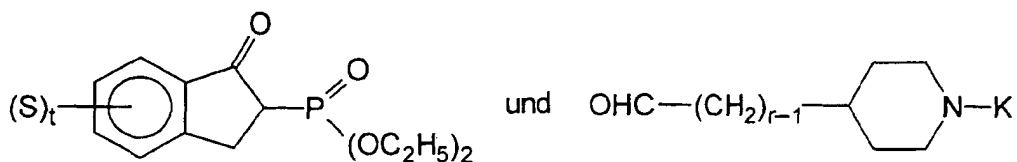
oder ein pharmakologisch akzeptables Salz davon ist.

3. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:



10 worin S, t, r und K wie in Anspruch 1 definiert sind, wobei das Verfahren die folgenden Schritte umfasst:

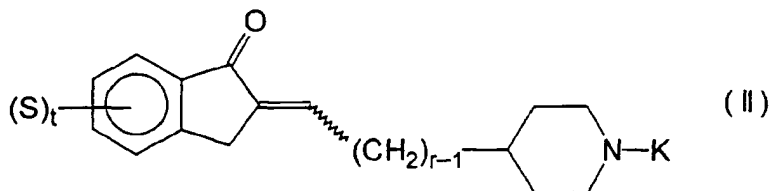
(i) Umsetzung von



worin S, t, r und K wie oben definiert sind, in einer Wittig-Reaktion; und

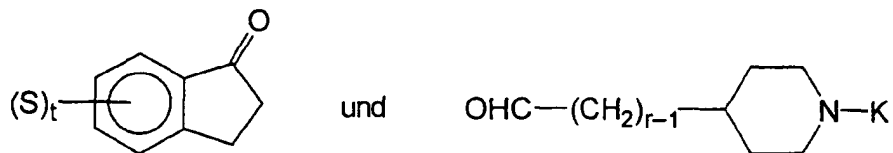
25 (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

4. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:



40 worin S, t, r und K wie in Anspruch 1 definiert sind, wobei das Verfahren die folgenden Schritte umfasst:

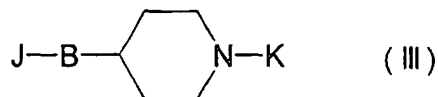
(i) Umsetzung von



worin S, t, r und K wie oben definiert sind, in Gegenwart von Lithiumdiisopropylamid; und

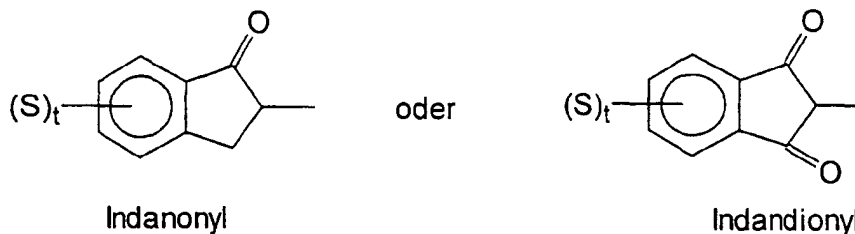
55 (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

5. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (III) oder eines pharmakologisch akzeptablen Salzes davon:



worin K wie in Anspruch 1 definiert ist;

J

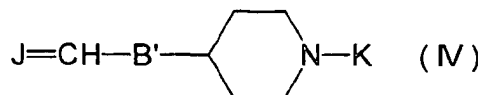


ist, worin S und t wie in Anspruch 1 definiert sind; und

B die zweiwertige Gruppe  $-(\text{CHR}^{22})_r-$  ist, wobei r eine ganze Zahl von 1 bis 10 ist und  $\text{R}^{22}$  jeweils unabhängig entweder ein Wasserstoffatom oder eine Methylgruppe ist;

wobei das Verfahren die folgenden Schritte umfasst:

(i) Reduktion eines cyclischenamins der Formel (IV):

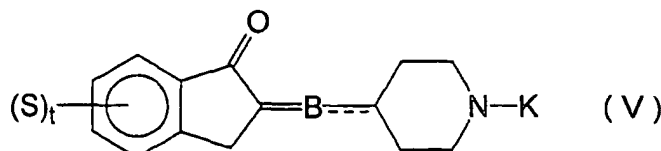


worin J und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (III) in ein pharmakologisch akzeptables Salz.

6. Verfahren gemäss Anspruch 1 oder Anspruch 5, wobei die Reduktion in Schritt (i) katalytisch durchgeführt wird.

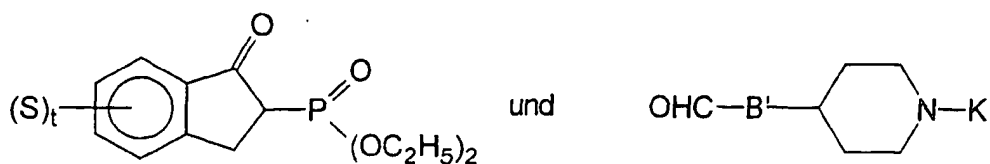
7. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind;

B ein der zweiwertige n Gruppen  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=\text{CH}-(\text{CH}_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(\text{CH}-\text{CH})_d-$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und  $---$  eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

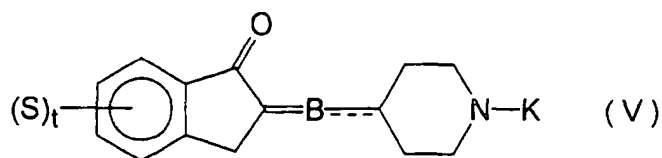
(i) Umsetzung von



10  
worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist, in einer Wittig-Reaktion; und

15  
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

8. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind;

30  
B eine der zweiwertigen Gruppen  $=(CH-CH=CH)_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d-$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und  $---$  eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

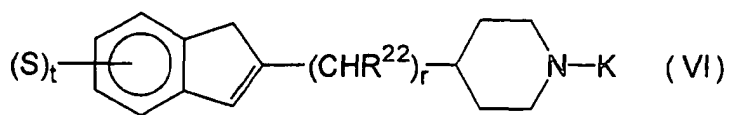
(i) Umsetzung von



45  
worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

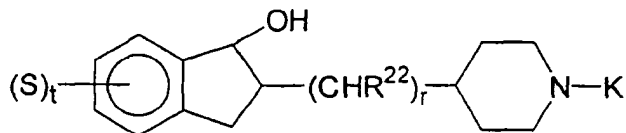
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

9. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (VI) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind; und r eine ganze Zahl von 0 bis 10 ist und  $R^{22}$  jeweils unabhängig ein Wasserstoffatom oder eine Methylgruppe ist;  
wobei das Verfahren die folgenden Schritte umfasst:

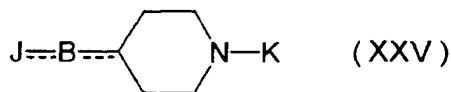
(i) Dehydratation einer Indanolverbindung der Formel:



worin S, t, r und K wie oben definiert sind; und

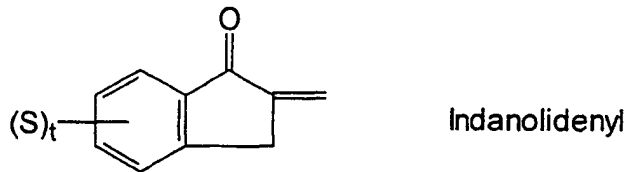
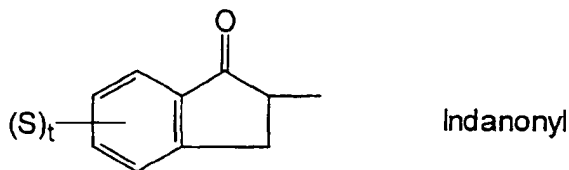
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (VI) in ein pharmakologisch akzeptables Salz.

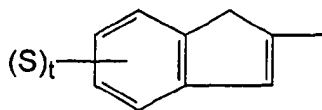
10. Cyclische Aminverbindung mit der nachstehenden Formel oder ein pharmakologisch akzeptables Salz davon:



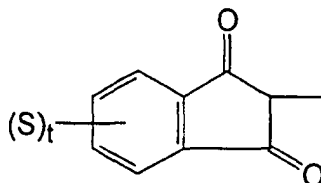
worin

J ausgewählt ist aus:





Indenyl



Indandionyl

wobei S eine Niederalkylgruppe mit 1 bis 6 Kohlenstoffatomen, eine Niederalkoxygruppe mit 1 bis 6 Kohlenstoffatomen, ein Halogenatom, eine Hydroxylgruppe und t 0 bis 4 ist, oder (S)<sub>t</sub> eine Methylendioxygruppe oder eine Ethylendioxygruppe an zwei benachbarten Kohlenstoffatomen der Phenylgruppe, an die (S)<sub>t</sub> gebunden ist, bilden kann;

B eine der zweiwertigen Gruppen  $-(CHR^{22})_r-$ , in der r eine ganze Zahl von 0 bis 10 ist und R<sup>22</sup> jeweils unabhängig entweder ein Wasserstoffatom oder eine Methylgruppe ist;  $=(CH-CH=CH)_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d=$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet; und

K eine Phenylalkylgruppe, wobei das Phenyl gegebenenfalls mit einer gegebenenfalls halogenierten C<sub>1-6</sub>-Alkylgruppe substituiert ist, eine C<sub>1-6</sub>-Alkoxygruppe, eine Nitrogruppe, ein Halogenatom, eine Carboxylgruppe, eine Benzyloxygruppe, eine C<sub>1-6</sub>-Alkoxy-carbonylgruppe, eine Aminogruppe, eine C<sub>1-6</sub>-Monoalkylaminogruppe, eine C<sub>1-6</sub>-Dialkylaminogruppe, eine Carbamoylgruppe, eine C<sub>1-6</sub>-Acylaminogruppe, eine Cyclohexyl-carbonylgruppe, eine C<sub>1-6</sub>-Alkylaminocarbonylgruppe, eine C<sub>1-6</sub>-Alkylcarbonyloxygruppe, eine Hydroxylgruppe, eine Formylgruppe oder eine C<sub>1-6</sub>-Alkoxy-C<sub>1-6</sub>-alkylgruppe ist; und

--- eine Einfach- oder eine Doppelbindung bezeichnet.

11. Cyclisches Amin gemäss Anspruch 10 oder ein pharmakologisch akzeptables Salz davon, worin B  $-(CHR^{22})_r-$  ist; R<sup>22</sup> ein Wasserstoffatom ist; und r eine ganze Zahl von 1 bis 10 ist.

12. Cyclische Aminverbindung gemäss Anspruch 10 oder ein pharmakologisch akzeptables Salz davon, welche 1-Benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidin ist.

13. Cyclische Aminverbindung gemäss Anspruch 10 oder ein pharmakologisch akzeptables Salz davon, welche

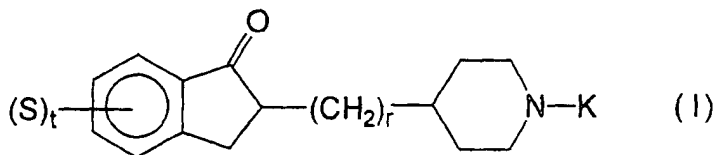
1-Benzyl-4-[(5,6-dimethoxy-1-indanon)-2-ylidenyl]-methylpiperidin,  
 1-Benzyl-4-[(5-methoxy-1-indanon)-2-yl]methylpiperidin,  
 1-Benzyl-4-[(5,6-diethoxy-1-indanon)-2-yl]methylpiperidin,  
 1-Benzyl-4-[(5,6-methylendioxy-1-indanon)-2-yl]methylpiperidin,  
 1-(m-Nitrobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidin,  
 1-(m-Fluorbenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidin,  
 1-Benzyl-3-[(5,6-dimethoxy-1-indanon)-2-yl]propylpiperidin,  
 1-Benzyl-4-[(5-isopropoxy-6-methoxy-1-indanon)-2-yl]methylpiperidin oder  
 1-Benzyl-3-[(5,6-dimethoxy-1-indanolidenyl)-2-yl]-propenylpiperidin

ist.

14. Therapeutische Zusammensetzung, die eine pharmakologisch wirksame Menge einer wie in Anspruch 10 definierten cyclischen Aminverbindung oder eines pharmakologisch akzeptablen Salzes davon sowie einen pharmakologisch akzeptablen Träger umfasst.

Patentanspruch für folgendes Verfahren: GR

1. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (I) oder eines pharmakologisch akzeptablen Salzes davon:

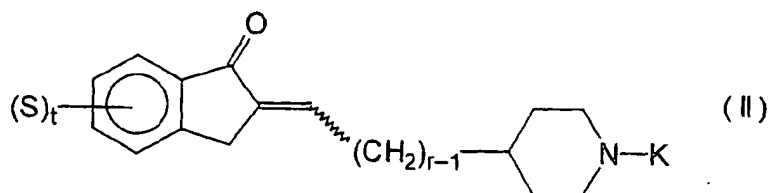


worin:

S eine Niederalkylgruppe mit 1 bis 6 Kohlenstoffatomen, eine Niederalkoxygruppe mit 1 bis 6 Kohlenstoffatomen, ein Halogenatom, eine Hydroxylgruppe und t 0 bis 4 ist, oder (S)t eine Methylendioxygruppe oder eine Ethylendioxygruppe an zwei benachbarten Kohlenstoffatomen der Phenylgruppe, an die (S)t gebunden ist, bilden kann; r eine ganze Zahl von 1 bis 6 ist; und K eine Phenylalkylgruppe, wobei das Phenyl gegebenenfalls mit einer gegebenenfalls halogenierten C<sub>1-6</sub>-Alkylgruppe substituiert ist, eine C<sub>1-6</sub>-Alkoxygruppe, eine Nitrogruppe, ein Halogenatom, eine Carboxylgruppe, eine Benzyloxygruppe, eine C<sub>1-6</sub>-Alkoxycarbonylgruppe, eine Aminogruppe, eine C<sub>1-6</sub>-Monoalkylaminogruppe, eine C<sub>1-6</sub>-Dialkylaminogruppe, eine Carbamoylgruppe, eine C<sub>1-6</sub>-Acylaminogruppe, eine Cyclohexyloxycarbonylgruppe, eine C<sub>1-6</sub>-Alkylaminocarbonylgruppe, eine C<sub>1-6</sub>-Alkylcarbonyloxygruppe, eine Hydroxylgruppe, eine Formylgruppe oder eine C<sub>1-6</sub>-Alkoxy-C<sub>1-6</sub>-alkylgruppe ist;

wobei das Verfahren die folgenden Schritte umfasst:

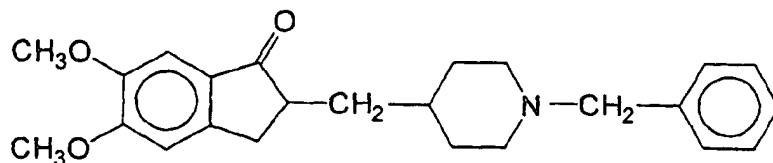
- (i) Reduktion eines cyclischenamins der Formel (II):



worin S, t, r und K wie oben definiert sind; und

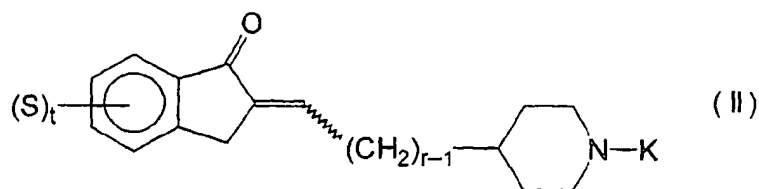
- (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (I) in ein pharmakologisch akzeptables Salz.

2. Verfahren gemäss Anspruch 1, wobei die Verbindung der Formel (I):



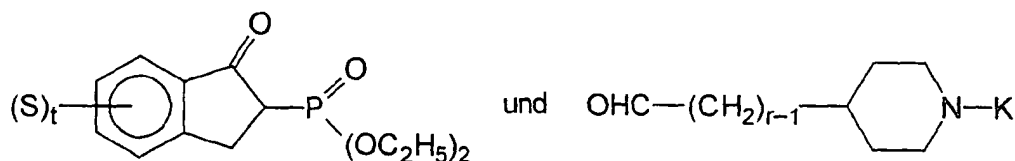
oder ein pharmakologisch akzeptables Salz davon ist.

3. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t, r und K wie in Anspruch 1 definiert sind, wobei das Verfahren die folgenden Schritte umfasst:

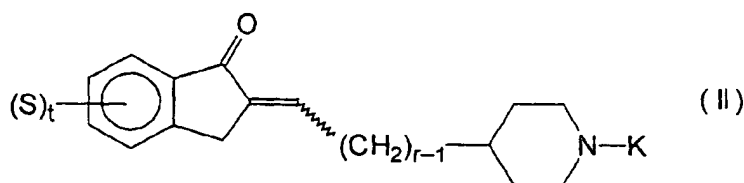
(i) Umsetzung von



worin S, t, r und K wie oben definiert sind, in einer Wittig-Reaktion; und

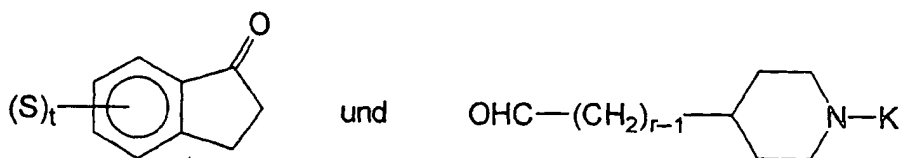
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

4. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (II) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t, r und K wie in Anspruch 1 definiert sind, wobei das Verfahren die folgenden Schritte umfasst:

(i) Umsetzung von

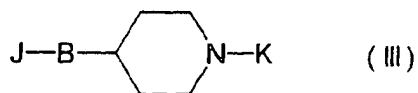


worin S, t, r und K wie oben definiert sind, in Gegenwart von Lithiumdiisopropylamid; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (II) in ein pharmakologisch akzeptables Salz.

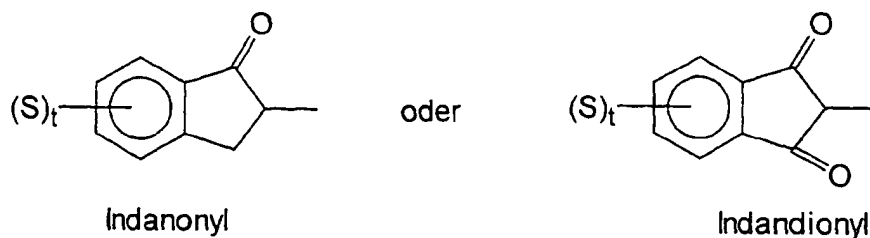


5. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (III) oder eine pharmakologisch akzeptable Salzes davon:



10 worin K wie in Anspruch 1 definiert ist;

J

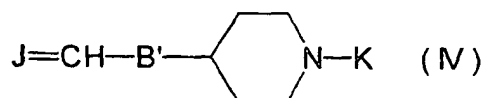


25 ist, worin S und t wie in Anspruch 1 definiert sind; und

B die zweiwertige Gruppe  $-(\text{CHR}^{22})_r-$  ist, wobei r eine ganze Zahl von 1 bis 10 ist und  $\text{R}^{22}$  jeweils unabhängig entweder ein Wasserstoffatom oder eine Methylgruppe ist;

30 wobei das Verfahren die folgenden Schritte umfasst:

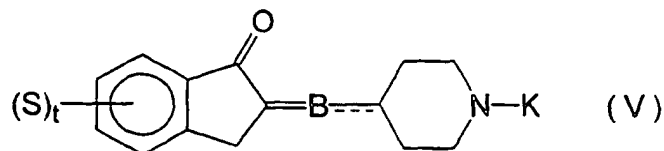
(i) Reduktion eines cyclischenamins der Formel (IV) :



40 worin J und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (III) in ein pharmakologisch akzeptables Salz.

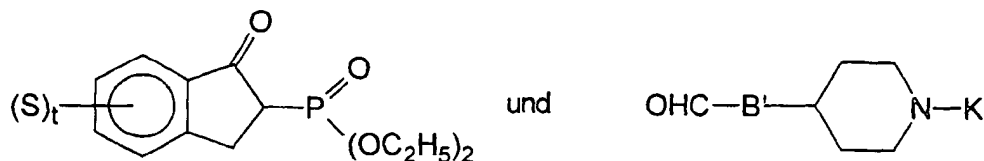
- 45
6. Verfahren gemäss Anspruch 1 oder Anspruch 5, wobei die Reduktion in Schritt (i) katalytisch durchgeführt wird.
7. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind;

B eine der zweiwertigen Gruppen  $=(CH-CH=CH)_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d-$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und  $---$  eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

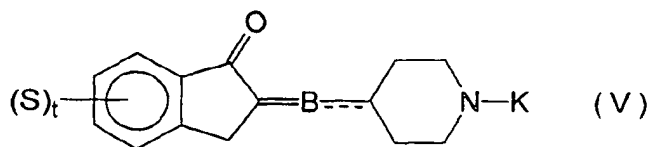
(i) Umsetzung von



worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist, in einer Wittig-Reaktion; und

(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

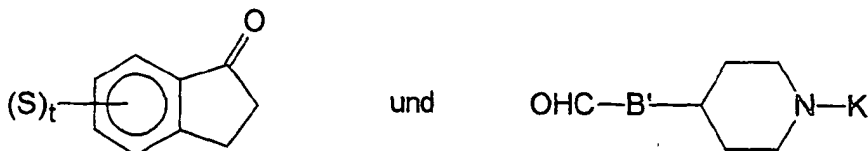
8. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (V) oder eines pharmakologisch akzeptablen Salzes davon:



worin S, t und K wie in Anspruch 1 definiert sind;

B eine der zweiwertigen Gruppen  $=(CH-CH=CH)_b-$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c-$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d-$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet und  $---$  eine Einfach- oder eine Doppelbindung bezeichnet, wobei das Verfahren die folgenden Schritte umfasst:

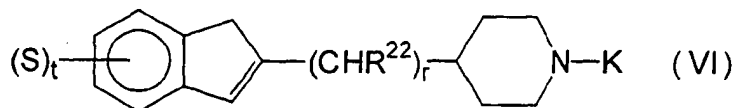
(i) Umsetzung von



worin S, t und K wie oben definiert sind und B' B entspricht, wobei jedoch die terminale Gruppe, die ein Kohlenstoffatom enthält, weggelassen ist; und

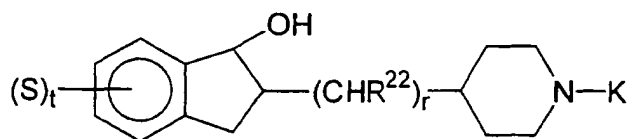
(ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (V) in ein pharmakologisch akzeptables Salz.

9. Verfahren zur Herstellung einer cyclischen Aminverbindung der Formel (VI) oder eines pharmakologisch akzeptablen Salzes davon:



10 worin S, t und K wie in Anspruch 1 definiert sind; und r eine ganze Zahl von 0 bis 10 ist und R<sup>22</sup> jeweils unabhängig ein Wasserstoffatom oder eine Methylgruppe ist; wobei das Verfahren die folgenden Schritte umfasst:

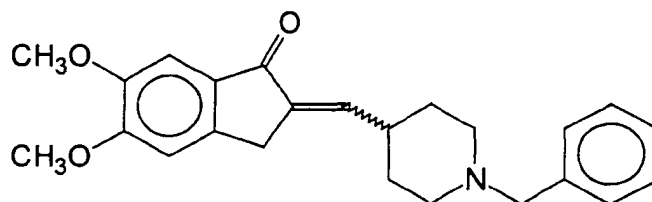
(i) Dehydratation einer Indanolverbindung der Formel:



worin S, t, r und K wie oben definiert sind; und

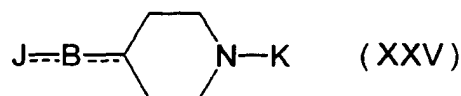
25 (ii) gegebenenfalls Überführung der erhaltenen Verbindung der Formel (VI) in ein pharmakologisch akzeptables Salz.

10. Synthetische Zwischenverbindung der Strukturformel:



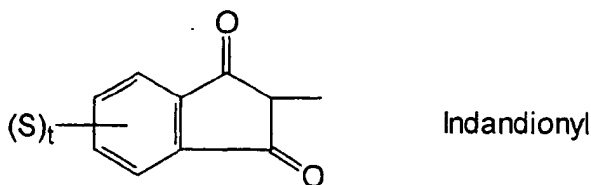
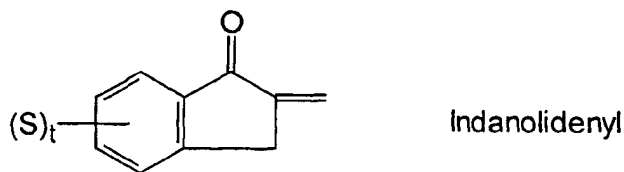
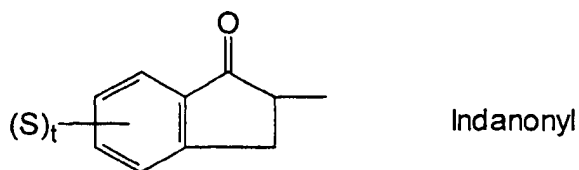
40 wobei diese Verbindung nicht als ein pharmazeutisches Mittel beansprucht wird.

11. Cyclische Aminverbindung mit der nachstehenden Formel oder ein pharmakologisch akzeptables Salz davon:



50 worin

J ausgewählt ist aus:



wobei S eine Niederalkylgruppe mit 1 bis 6 Kohlenstoffatomen, eine Niederalkoxygruppe mit 1 bis 6 Kohlenstoffatomen, ein Halogenatom, eine Hydroxylgruppe und t 0 bis 4 ist, oder (S)t eine Methylendioxygruppe oder eine Ethylendioxygruppe an zwei benachbarten Kohlenstoffatomen der Phenylgruppe, an die (S)t gebunden ist, bilden kann;

40

B eine der zweiwertigen Gruppen  $-(CHR^{22})_r$ , in der r eine ganze Zahl von 0 bis 10 ist und  $R^{22}$  jeweils unabhängig entweder ein Wasserstoffatom oder eine Methylgruppe ist;  $=(CH-CH=CH)_b$ , in der b eine ganze Zahl von 1 bis 3 ist;  $=CH-(CH_2)_c$ , in der c eine ganze Zahl von 0 bis 9 ist; oder  $=(CH-CH)_d$ , in der d eine ganze Zahl von 0 bis 5 ist, bedeutet; und

45

K eine Phenylalkylgruppe, wobei das Phenyl gegebenenfalls mit einer gegebenenfalls Halogensubstituierten  $C_{1-6}$ -Alkylgruppe substituiert ist, eine  $C_{1-6}$ -Alkoxygruppe, eine Nitrogruppe, ein Halogenatom, eine Carboxylgruppe, eine Benzyloxygruppe, eine  $C_{1-6}$ -Alkoxy-carbonylgruppe, eine Aminogruppe, eine  $C_{1-6}$ -Monoalkylaminogruppe, eine  $C_{1-6}$ -Dialkylaminogruppe, eine Carbamoylgruppe, eine  $C_{1-6}$ -Acylaminogruppe, eine Cyclohexylcarbonylgruppe, eine  $C_{1-6}$ -Alkylaminocarbonylgruppe, eine  $C_{1-6}$ -Alkylcarbonyloxygruppe, eine Hydroxylgruppe, eine Formylgruppe oder eine  $C_{1-6}$ -Alkoxy- $C_{1-6}$ -alkylgruppe ist; und

50

--- eine Einfach- oder eine Doppelbindung bezeichnet.

55

12. Cyclisches Amin gemäss Anspruch 11 oder ein pharmakologisch akzeptables Salz davon, worin B  $-(CHR^{22})_r$  ist;  $R^{22}$  ein Wasserstoffatom ist; und r eine ganze Zahl von 1 bis 10 ist.

13. Cyclische Aminverbindung gemäß Anspruch 11, welche 1-Benzyl-4-[(5,6-dimethoxy-1-indanon)-2-yl]methylpiperidin ist, oder ein pharmakologisch akzeptables Salz davon.

14. Cyclische Aminverbindung gemäß Anspruch 11 oder ein pharmakologisch akzeptables Salz davon, welche

1-Benzyl-4-[(5-methoxy-1-indanon)-2-yl]methylpiperidin,  
 1-Benzyl-4-[(5,6-diethoxy-1-indanon)-2-yl]methylpiperidin,  
 1-Benzyl-4-[(5,6-methylenedioxy-1-indanon)-2-yl]-methylpiperidin,  
 1-(m-Nitrobenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl]-methylpiperidin,  
 1-(m-Fluorbenzyl)-4-[(5,6-dimethoxy-1-indanon)-2-yl]-methylpiperidin,  
 1-Benzyl-3-[(5,6-dimethoxy-1-indanon)-2-yl]propylpiperidin,  
 1-Benzyl-4-[(5-isopropoxy-6-methoxy-1-indanon)-2-yl]-methylpiperidin oder  
 1-Benzyl-3-[(5,6-dimethoxy-1-indanolidenyl)-2-yl]-propenylpiperidin

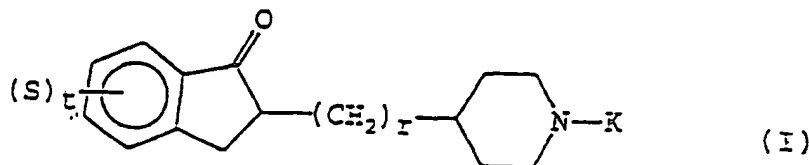
ist.

15. Therapeutische Zusammensetzung, die eine pharmakologisch wirksame Menge einer wie in Anspruch 11 definierten cyclischen Aminverbindung oder eines pharmakologisch akzeptablen Salzes davon sowie einen pharmakologisch akzeptablen Träger umfasst.

## Revendications

Revendications pour les Etats contractants suivants : AT, BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. Procédé de préparation d'un composé d'amine cyclique de formule (I) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle :

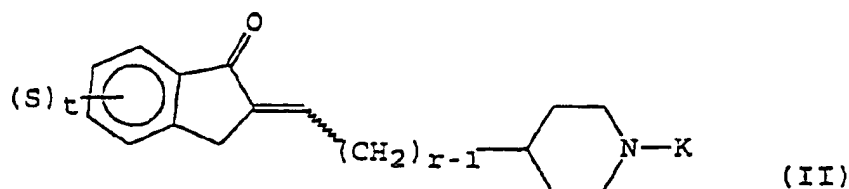
S représente un groupe alkyle inférieur comportant de 1 à 6 atomes de carbone, un groupe alcoxy inférieur comportant de 1 à 6 atomes de carbone, un atome d'halogène, un groupe hydroxyle, et t vaut de 0 à 4, ou (S)<sub>t</sub> peut former un groupe méthylènedioxy ou un groupe éthylènedioxy sur deux atomes de carbone adjacents du groupe phényle auquel (S)<sub>t</sub> est fixé;

r représente un nombre entier de 1 à 6; et

K représente un groupe phénylalkyle dans lequel le groupe phényle est éventuellement substitué par un groupe alkyle en C<sub>1-6</sub> qui peut éventuellement être halogéné, un groupe alcoxy en C<sub>1-6</sub>, un groupe nitro, un atome d'halogène, un groupe carboxyle, un groupe benzyloxy, un groupe (alcoxy en C<sub>1-6</sub>)carbonyle, un groupe amino, un groupe (monoalkyl en C<sub>1-6</sub>)amino, un groupe (dialkyl en C<sub>1-6</sub>)amino, un groupe carbamoyle, un groupe (acyl en C<sub>1-6</sub>)amino, un groupe cyclohexyloxycarbonyle, un groupe (alkyl en C<sub>1-6</sub>)aminocarbonyle, un groupe (alkyl en C<sub>1-6</sub>)carbonyloxy, un groupe hydroxyle, un groupe formyle ou un groupe (alcoxy en C<sub>1-6</sub>) (alkyle en C<sub>1-6</sub>);

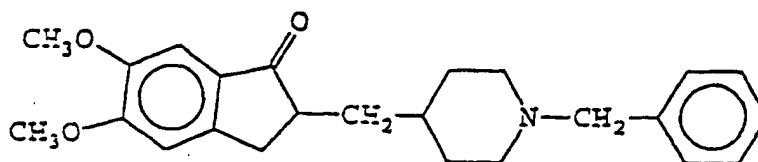
comprenant les étapes consistant à :

(i) réduire une amine cyclique de formule (II)



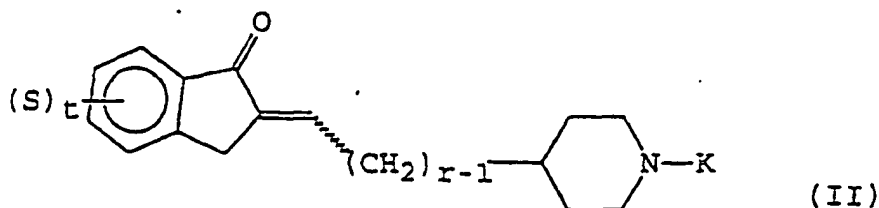
10 dans laquelle S, t, r et K sont tels que définis ci-dessus; et  
(ii) éventuellement transformer le composé résultant de formule (I) en un sel pharmacologiquement acceptable.

2. Procédé selon la revendication 1, dans lequel le composé de formule (I) est



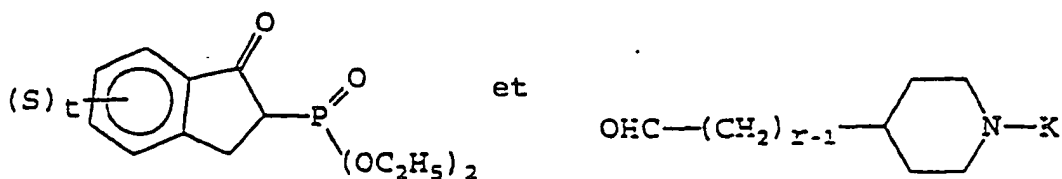
25 ou un sel pharmacologiquement acceptable de celui-ci.

3. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



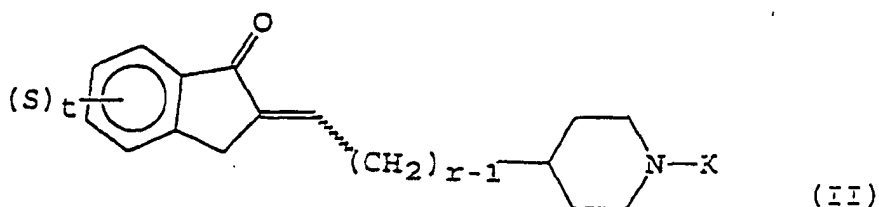
40 dans lequel S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

(i) faire réagir au cours d'une réaction de Wittig



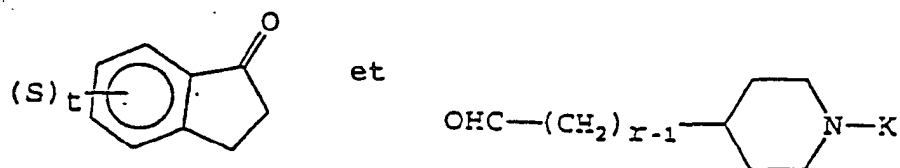
55 où S, t, r et K sont tels que définis ci-dessus; et  
(ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

4. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



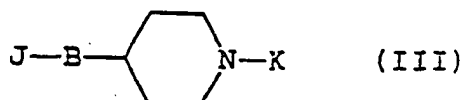
10 dans laquelle S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

15 (i) faire réagir :



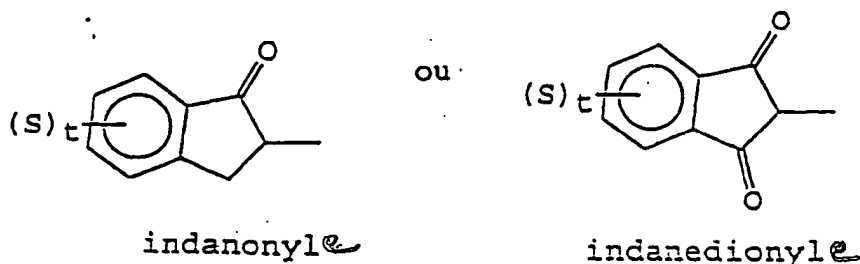
25 où S, t, r et K sont tels que définis ci-dessus, en présence de diisopropylamide de lithium; et  
(ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

30 5. Procédé de préparation d'un composé d'amine cyclique de formule (III) ou d'un sel pharmacologiquement acceptable de celui-ci :



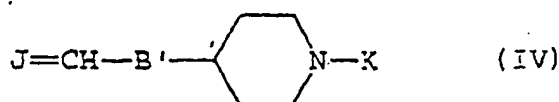
40 dans laquelle :

K est tel que défini dans la revendication 1 ;  
J représente



55 où S et t sont tels que définis dans la revendication 1 ; et  
B représente le groupe divalent  $-(CH^{R^{22}})_r-$ , dans lequel r représente un nombre entier de 1 à 10 et chaque symbole  $R^{22}$  représente indépendamment un atome d'hydrogène ou un groupe méthyl ;  
comprenant les étapes consistant à :

(i) réduire une amine cyclique de formule (IV) :

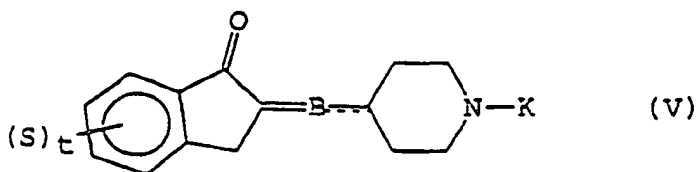


dans laquelle J et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (III) en un sel pharmacologiquement acceptable.

6. Procédé selon la revendication 1 ou la revendication 5, dans lequel on effectue catalytiquement la réduction de l'étape (i).

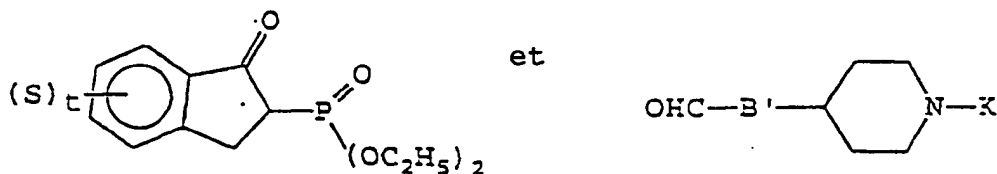
7. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle S, t et K sont tels que définis dans la revendication 1;

B représente un des groupes divalents  $=(\text{CH}-\text{CH}=\text{CH})_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $=\text{CH}-(\text{CH}_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $=(\text{CH}-\text{CH})_d=$ , dans lequel d représente un nombre entier de 0 à 5; et ----- représente une simple ou une double liaison, comprenant les étapes consistant à

(i) faire réagir par une réaction de Wittig

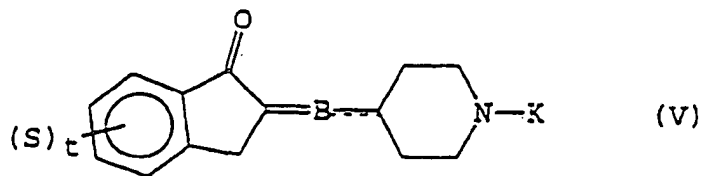


où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

8. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :





10 dans lequel S, t et K sont tels que définis dans la revendication 1;

B représente un des groupes divalents  $= (\text{CH}-\text{CH}=\text{CH})_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $= \text{CH}-(\text{CH}_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $= (\text{CH}-\text{CH})_d-$ , dans lequel d représente un nombre entier de 0 à 5; et

15 ----- représente une simple ou une double liaison, comprenant les étapes consistant à

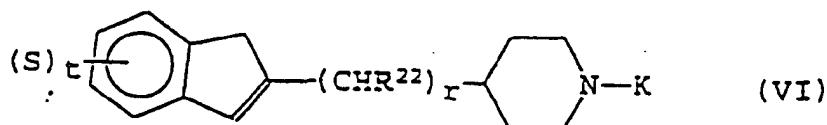
(i) faire réagir



où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

30 (ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

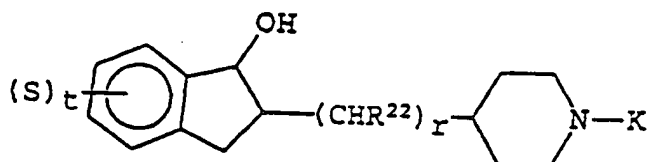
9. Procédé de préparation d'un composé d'amine cyclique de formule (VI) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle S, t et K sont tels que définis dans la revendication 1; et

45 r représente un nombre entier de 0 à 10 et chaque R<sup>22</sup> représente indépendamment un atome d'hydrogène ou un groupe méthyle; comprenant les étapes consistant à :

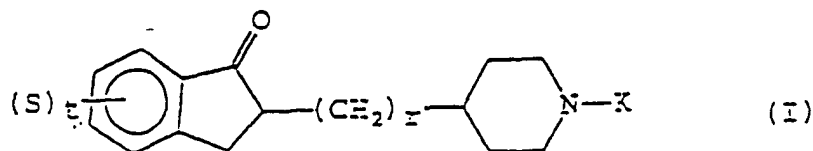
50 (i) déshydrater un composé d'indanol de formule



dans laquelle S, t, r et K sont tels que définis ci-dessus; et  
 (ii) éventuellement transformer le composé résultant de formule (VI) en un sel pharmacologiquement acceptable.

# Revendications pour l'Etat contractant suivant : ES

1. Procédé de préparation d'un composé d'amine cyclique de formule (I) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle :

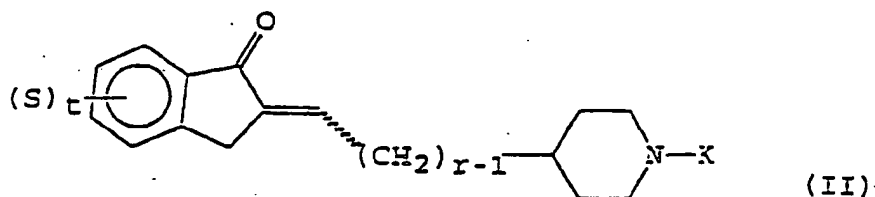
S représente un groupe alkyle inférieur comportant de 1 à 6 atomes de carbone, un groupe alcoxy inférieur comportant de 1 à 6 atomes de carbone, un atome d'halogène, un groupe hydroxyle, et t vaut de 0 à 4, ou (S)<sub>t</sub> peut former un groupe méthylènedioxy ou un groupe éthylènedioxy sur deux atomes de carbone adjacents du groupe phényle auquel (S)<sub>t</sub> est fixé;

r représente un nombre entier de 1 à 6; et

K représente un groupe phénylalkyle dans lequel le groupe phényle est éventuellement substitué par un groupe alkyle en C<sub>1-6</sub> qui peut éventuellement être halogéné, un groupe alcoxy en C<sub>1-6</sub>, un groupe nitro, un atome d'halogène, un groupe carboxyle, un groupe benzyloxy, un groupe (alcoxy en C<sub>1-6</sub>)carbonyle, un groupe amino, un groupe (monoalkyl en C<sub>1-6</sub>)amino, un groupe (dialkyl en C<sub>1-6</sub>)amino, un groupe carbamoyle, un groupe (acyl en C<sub>1-6</sub>)amino, un groupe cyclohexyloxy, un groupe (alkyl en C<sub>1-6</sub>)aminocarbonyle, un groupe (alkyl en C<sub>1-6</sub>)carbonyloxy, un groupe hydroxyle, un groupe formyle ou un groupe (alcoxy en C<sub>1-6</sub>) (alkyle en C<sub>1-6</sub>);

comprenant les étapes consistant à :

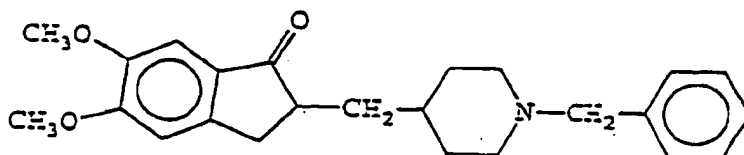
- (i) réduire une amine cyclique de formule (II)



dans laquelle S, t, r et K sont tels que définis ci-dessus; et

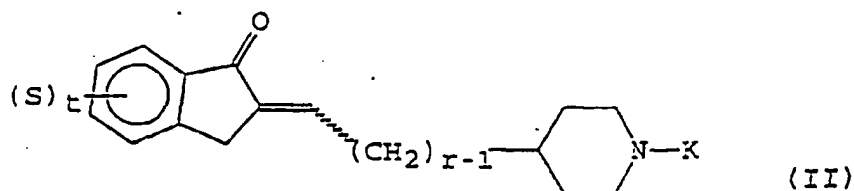
- (ii) éventuellement transformer le composé résultant de formule (I) en un sel pharmacologiquement acceptable.

2. Procédé selon la revendication 1, dans lequel le composé de formule (I) est



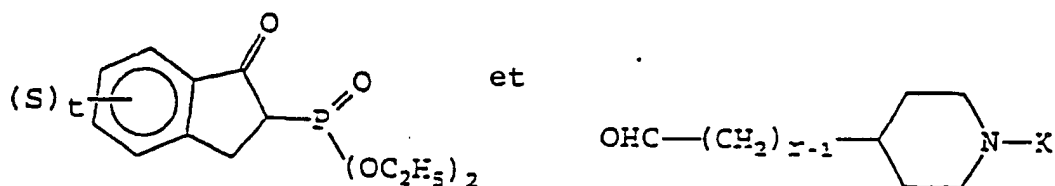
ou un sel pharmacologiquement acceptable de celui-ci.

3. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans lequel S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

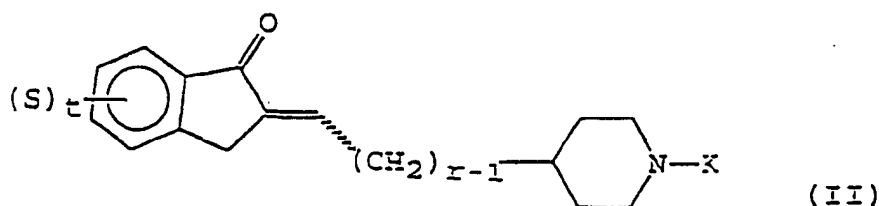
- (i) faire réagir au cours d'une réaction de Wittig



où S, t, r et K sont tels que définis ci-dessus; et

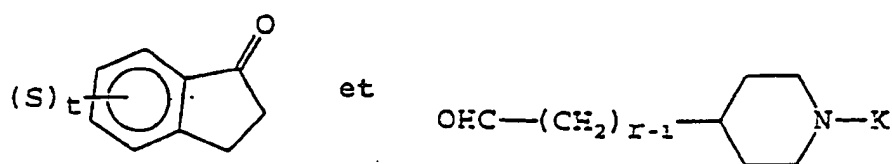
- (ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

4. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

- (i) faire réagir :

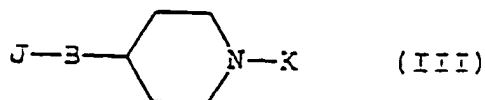


où S, t, r et K sont tels que définis ci-dessus, en présence de diisopropylamide de lithium; et

- (ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

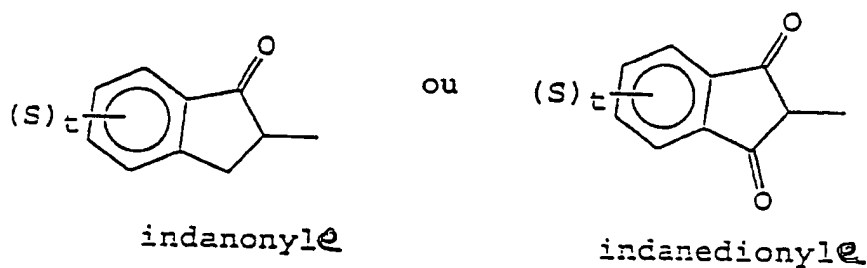
table.

5. Procédé de préparation d'un composé d'amine cyclique de formule (III) ou d'un sel pharmacologiquement acceptable de celui-ci :



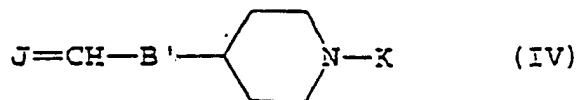
dans laquelle :

K est tel que défini dans la revendication 1;  
J représente



où S et t sont tels que définis dans la revendication 1; et  
B représente le groupe divalent  $-(\text{CH}^{22})_r-$ , dans lequel r représente un nombre entier de 1 à 10 et chaque symbole  $\text{R}^{22}$  représente indépendamment un atome d'hydrogène ou un groupe méthyle;  
comprenant les étapes consistant à :

(i) réduire une amine cyclique de formule (IV):

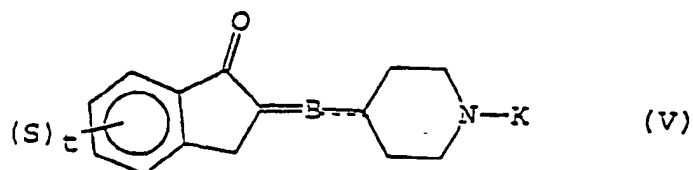


dans laquelle J et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (III) en un sel pharmacologiquement acceptable.

6. Procédé selon la revendication 1 ou la revendication 5, dans lequel on effectue catalytiquement la réduction de l'étape (i).

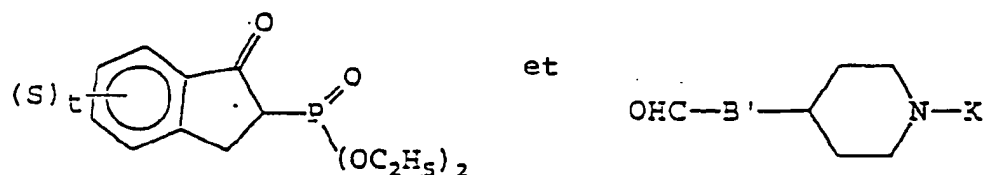
7. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :



10 dans laquelle S, t et K sont tels que définis dans la revendication 1;

B représente un des groupes divalents  $=(CH-CH=CH)_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $=CH-(CH_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $=(CH-CH)_d=$ , dans lequel d représente un nombre entier de 0 à 5; et  
 15 ----- représente une simple ou une double liaison, comprenant les étapes consistant à

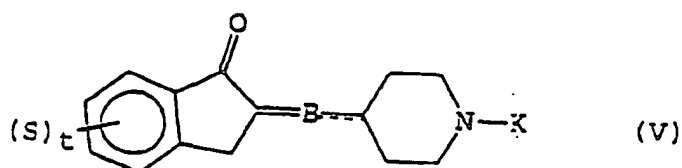
20 (i) faire réagir par une réaction de Wittig



30 où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

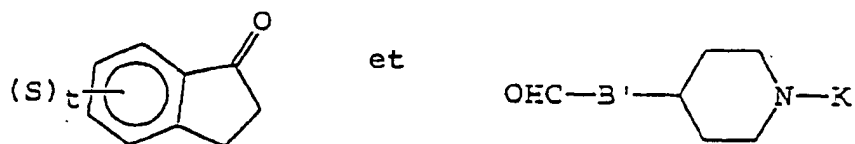
35 8. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :



45 dans lequel S, t et K sont tels que définis dans la revendication 1;

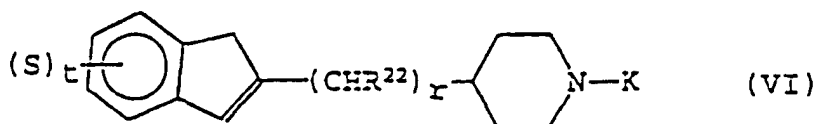
B représente un des groupes divalents  $=(CH-CH=CH)_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $=CH-(CH_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $=(CH-CH)_d=$ , dans lequel d représente un nombre entier de 0 à 5; et  
 50 ----- représente une simple ou une double liaison, comprenant les étapes consistant à

55 (i) faire réagir



où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et  
 10 (ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

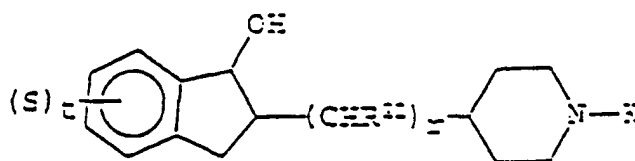
9. Procédé de préparation d'un composé d'amine cyclique de formule (VI) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle S, t et K sont tels que définis dans la revendication 1; et

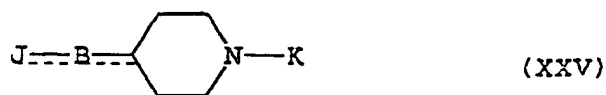
25 r représente un nombre entier de 0 à 10 et chaque R<sup>22</sup> représente indépendamment un atome d'hydrogène ou un groupe méthyle;  
 comprenant les étapes consistant à :

30 (i) déshydrater un composé d'indanol de formule



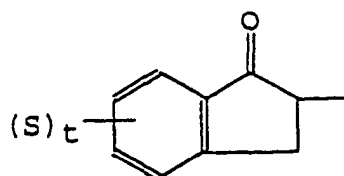
40 dans laquelle S, t, r et K sont tels que définis ci-dessus; et  
 (ii) éventuellement transformer le composé résultant de formule (VI) en un sel pharmacologiquement acceptable.

- 45 10. Composé d'amine cyclique répondant à la formule suivante ou sel pharmacologiquement acceptable de celui-ci :

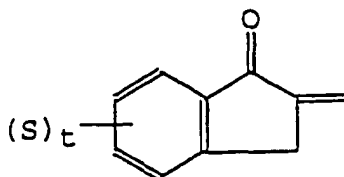


dans laquelle :

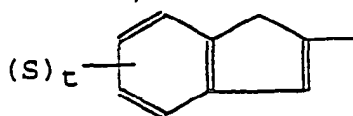
55 J est choisi parmi :



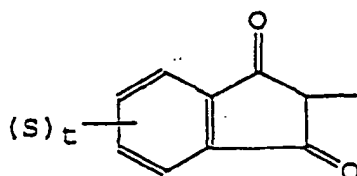
indanonyle



indanolidenyle



indenyle



indanedionyle

où S représente un groupe alkyle inférieur comportant de 1 à 6 atomes de carbone, un groupe alcoxy inférieur comportant de 1 à 6 atomes de carbone, un atome d'halogène, un groupe hydroxyle, et t vaut de 0 à 4, ou (S)<sub>t</sub> peut former un groupe méthylènedioxy ou un groupe éthylènedioxy sur deux atomes de carbone adjacents du groupe phényle auquel (S)<sub>t</sub> est fixé;

B représente un des groupes divalents (CHR<sup>22</sup>)<sub>r</sub>-, dans lequel r représente un nombre entier de 0 à 10 et chaque R<sup>22</sup> représente indépendamment un atome d'hydrogène ou un groupe méthyle; =(CH-CH=CH)<sub>b</sub>-, dans lequel b représente un nombre entier de 1 à 3; =CH-(CH<sub>2</sub>)<sub>c</sub>-, dans lequel c représente un nombre entier de 0 à 9; ou =(CH-CH)<sub>d</sub>-, dans lequel d représente un nombre entier de 0 à 5; et

K représente un groupe phénylalkyle dans lequel le groupe phényle est éventuellement substitué par un groupe alkyle en C<sub>1-6</sub> qui peut éventuellement être halogéné, un groupe alcoxy en C<sub>1-6</sub>, un groupe nitro, un atome halogène, un groupe carboxyle, un groupe benzyloxy, un groupe (alcoxy en C<sub>1-6</sub>)carbonyle, un groupe amino, un groupe (monoalkyl en C<sub>1-6</sub>)amino, un groupe (dialkyl en C<sub>1-6</sub>)amino, un groupe carbamoyle, un groupe (acyl en C<sub>1-6</sub>)amino, un groupe cyclohexylcarbonyle, un groupe (alkyl en C<sub>1-6</sub>)aminocarbonyle, un groupe (alkyl en C<sub>1-6</sub>)carbonyloxy, un groupe hydroxyle, un groupe formyle ou un groupe (alcoxy en C<sub>1-6</sub>) (alkyl en C<sub>1-6</sub>); et

----- représente une simple ou une double liaison.

11. Amine cyclique selon la revendication 10 ou sel pharmacologiquement acceptable de celle-ci, où B représente - (CHR<sup>22</sup>)<sub>r</sub>-, R<sup>22</sup> représente un atome d'hydrogène et r représente un nombre entier de 1 à 10.

12. Composé d'amine cyclique selon la revendication 10 ou sel pharmacologiquement acceptable de celui-ci, qui est

la 1-benzyl-4-[(5,6 diméthoxy-1-indanon)-2-yl]méthylpipéridine.

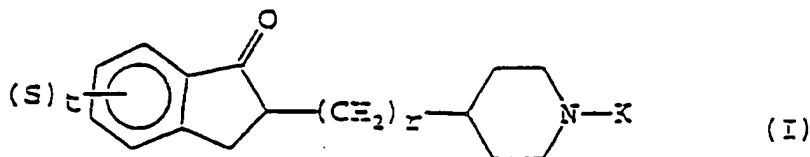
13. Composé d'amine cyclique selon la revendication 10 ou sel pharmacologiquement acceptable de celui-ci, qui est

la 1-benzyl-4-[(5,6-diméthoxy-1-indanon)-2-ylidényl]méthylpipéridine,  
 la 1-benzyl-4-[(5-méthoxy-1-indanon)-2-yl]méthylpipéridine,  
 la 1-benzyl-4-[(5,6-diéthoxy-1-indanon)-2-yl]-méthylpipéridine,  
 la 1-benzyl-4-[(5,6-méthylènedioxy-1-indanon)-2-yl]méthylpipéridine,  
 la 1-(m-nitrobenzyl)-4-[(5,6-diméthoxy-1-indanon)-2-yl]méthylpipéridine,  
 la 1-(m-fluorobenzyl)-4-[(5,6-diméthoxy-1-indanon)-2-yl]méthylpipéridine,  
 la 1-benzyl-3-[(5,6-diméthoxy-1-indanon)-2-yl]-propylpipéridine,  
 la 1-benzyl-4-[(5-isopropoxy-6-méthoxy-1-indanon)-2-yl]méthylpipéridine, ou  
 la 1-benzyl-3-[(5,6-diméthoxy-1-indanolidényl)-2-yl]propénylpipéridine.

14. Composition thérapeutique comprenant une quantité pharmacologiquement efficace d'un composé d'amine cyclique tel que défini dans la revendication 10 ou d'un sel pharmacologiquement acceptable de celui-ci et un support pharmacologiquement acceptable.

#### Revendications pour l'Etat contractant suivant : GR

1. Procédé de préparation d'un composé d'amine cyclique de formule (I) ou d'un sel pharmacologiquement acceptable de celui-ci :



dans laquelle :

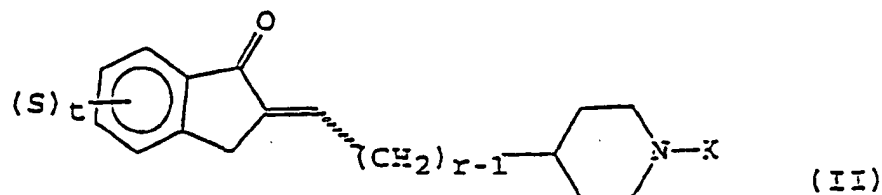
S représente un groupe alkyle inférieur comportant de 1 à 6 atomes de carbone, un groupe alcoxy inférieur comportant de 1 à 6 atomes de carbone, un atome d'halogène, un groupe hydroxyle, et t vaut de 0 à 4, ou (S)<sub>t</sub> peut former un groupe méthylènedioxy ou un groupe éthylènedioxy sur deux atomes de carbone adjacents du groupe phényle auquel (S)<sub>t</sub> est fixé;

r représente un nombre entier de 1 à 6; et

K représente un groupe phénylalkyle dans lequel le groupe phényle est éventuellement substitué par un groupe alkyle en C<sub>1-6</sub> qui peut éventuellement être halogéné, un groupe alcoxy en C<sub>1-6</sub>, un groupe nitro, un atome d'halogène, un groupe carboxyle, un groupe benzyloxy, un groupe (alcoxy en C<sub>1-6</sub>)carbonyle, un groupe amino, un groupe (monoalkyl en C<sub>1-6</sub>)amino, un groupe (dialkyl en C<sub>1-6</sub>)amino, un groupe carbamoyle, un groupe (acyl en C<sub>1-6</sub>)amino, un groupe cyclohexyloxy, un groupe (alkyl en C<sub>1-6</sub>)aminocarbonyle, un groupe (alkyl en C<sub>1-6</sub>)carbonyloxy, un groupe hydroxyle, un groupe formyle ou un groupe (alcoxy en C<sub>1-6</sub>) (alkyle en C<sub>1-6</sub>);

comprenant les étapes consistant à :

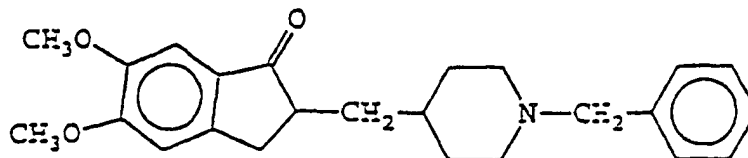
(i) réduire une amine cyclique de formule (II)





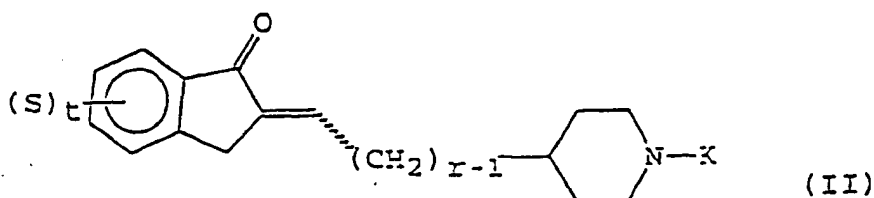
dans laquelle S, t, r et K sont tels que définis ci-dessus; et  
(ii) éventuellement transformer le composé résultant de formule (I) en un sel pharmacologiquement acceptable.

2. Procédé selon la revendication 1, dans lequel le composé de formule (I) est



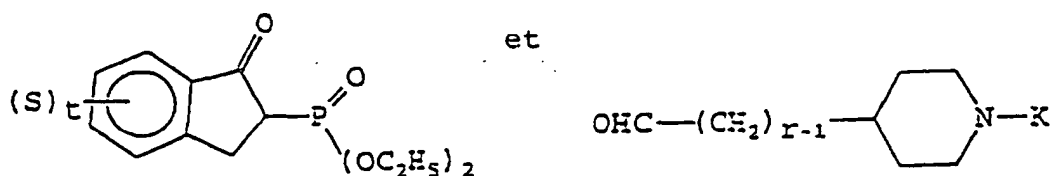
ou un sel pharmacologiquement acceptable de celui-ci.

3. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



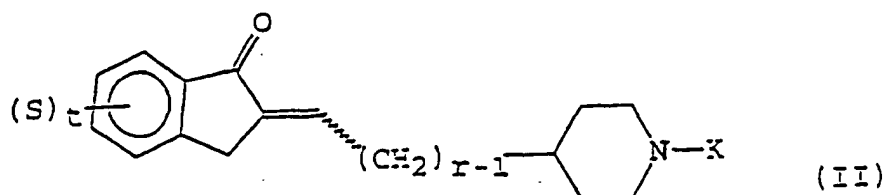
dans lequel S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

(i) faire réagir au cours d'une réaction de Wittig



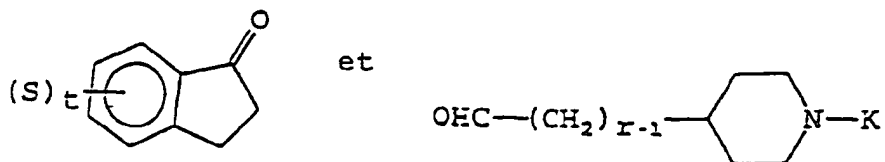
où S, t, r et K sont tels que définis ci-dessus; et  
(ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

4. Procédé de préparation d'un composé d'amine cyclique de formule (II) ou d'un sel pharmacologiquement acceptable de celui-ci :



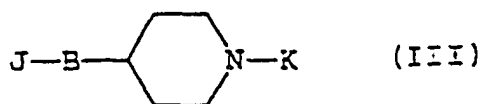
10 dans laquelle S, t, r et K sont tels que définis dans la revendication 1, comprenant les étapes consistant à :

15 (i) faire réagir :



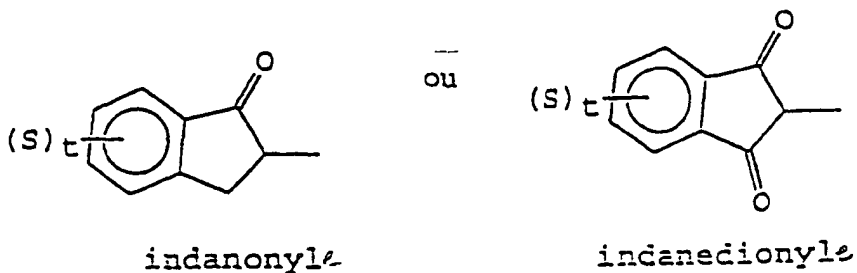
25 où S, t, r et K sont tels que définis ci-dessus, en présence de diisopropylamide de lithium; et  
(ii) éventuellement transformer le composé résultant de formule (II) en un sel pharmacologiquement acceptable.

30 5. Procédé de préparation d'un composé d'amine cyclique de formule (III) ou d'un sel pharmacologiquement acceptable de celui-ci :



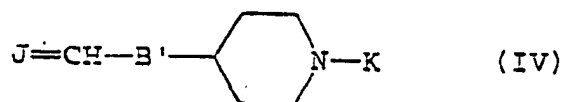
40 dans laquelle :

40 K est tel que défini dans la revendication 1;  
J représente



55 où S et t sont tels que définis dans la revendication 1; et  
B représente le groupe divalent  $-(CH^{R22})_r-$ , dans lequel r représente un nombre entier de 1 à 10 et chaque symbole R<sup>22</sup> représente indépendamment un atome d'hydrogène ou un groupe méthyle;  
comprenant les étapes consistant à :

(i) réduire une amine cyclique de formule (IV) :

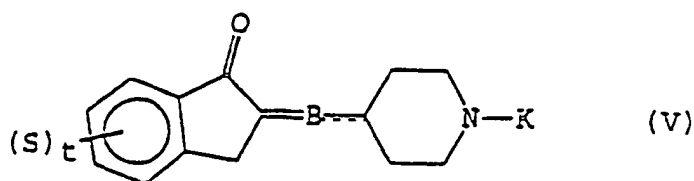


dans laquelle J et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (III) en un sel pharmacologiquement acceptable.

6. Procédé selon la revendication 1 ou la revendication 5, dans lequel on effectue catalytiquement la réduction de l'étape (i).

7. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :

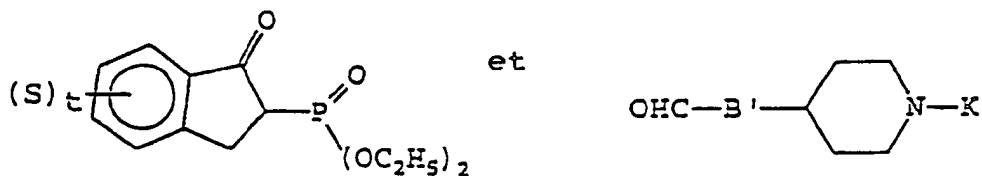


dans laquelle S, t et K sont tels que définis dans la revendication 1;

B représente un des groupes divalents  $=(CH-CH=CH)_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $=CH-(CH_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $=(CH-CH)_d-$ , dans lequel d représente un nombre entier de 0 à 5; et

----- représente une simple ou une double liaison, comprenant les étapes consistant à

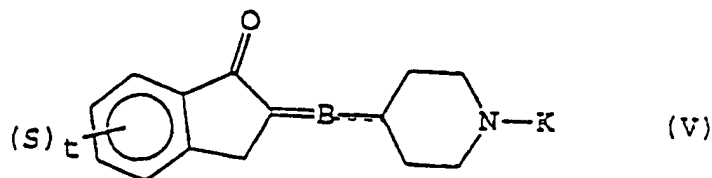
(i) faire réagir par une réaction de Wittig



où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

8. Procédé de préparation d'un composé d'amine cyclique de formule (V) ou d'un sel pharmacologiquement acceptable de celui-ci :



10 dans lequel S, t et K sont tels que définis dans la revendication 1;

B représente un des groupes divalents  $= (\text{CH}-\text{CH}=\text{CH})_b-$ , dans lequel b représente un nombre entier de 1 à 3;  $= \text{CH}-(\text{CH}_2)_c-$ , dans lequel c représente un nombre entier de 0 à 9; ou  $= (\text{CH}-\text{CH})_d=$ , dans lequel d représente un nombre entier de 0 à 5; et ----- représente une simple ou une double liaison, comprenant les étapes consistant à

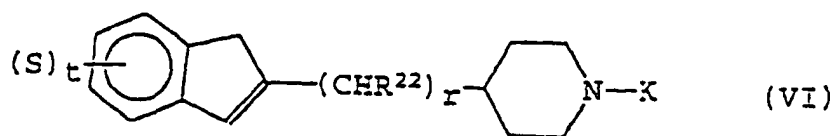
20 (i) faire réagir



30 où S, t et K sont tels que définis ci-dessus et B' correspond à B mais en omettant le groupe terminal contenant un atome de carbone; et

(ii) éventuellement transformer le composé résultant de formule (V) en un sel pharmacologiquement acceptable.

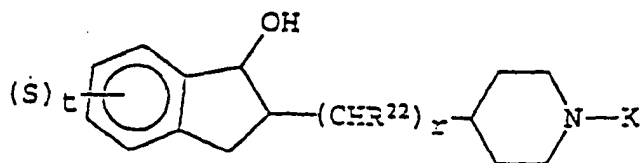
35 9. Procédé de préparation d'un composé d'amine cyclique de formule (VI) ou d'un sel pharmacologiquement acceptable de celui-ci :



45 dans laquelle S, t et K sont tels que définis dans la revendication 1; et

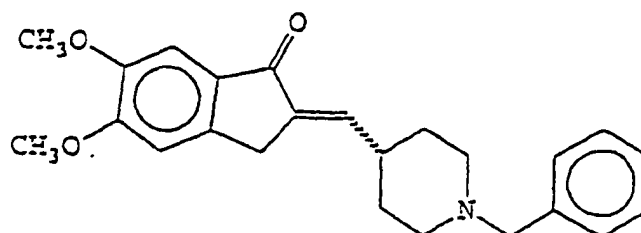
r représente un nombre entier de 0 à 10 et chaque  $\text{R}^{22}$  représente indépendamment un atome d'hydrogène ou un groupe méthyle; comprenant les étapes consistant à :

50 (i) déshydrater un composé d'indanol de formule



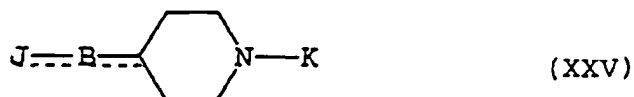
10 dans laquelle S, t, r et K sont tels que définis ci-dessus; et  
(ii) éventuellement transformer le composé résultant de formule (VI) en un sel pharmacologiquement acceptable.

10. Composé intermédiaire de synthèse répondant à la formule développée :



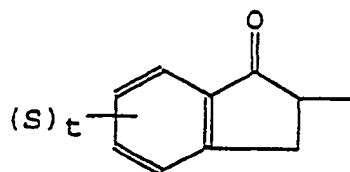
25 ce composé n'étant pas revendiqué en tant que produit pharmaceutique.

11. Composé d'amine cyclique répondant à la formule suivante ou sel pharmacologiquement acceptable de celui-ci :

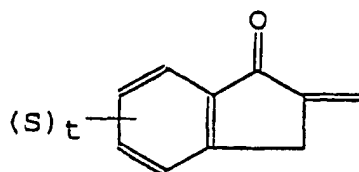


40 dans laquelle :

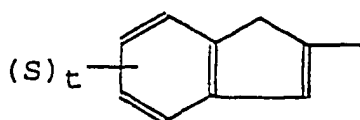
J est choisi parmi :



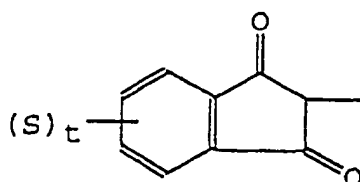
50 indanonyl



indanolidenyle



indenyle



indanedionyle

30 où S représente un groupe alkyle inférieur comportant de 1 à 6 atomes de carbone, un groupe alcoxy inférieur comportant de 1 à 6 atomes de carbone, un atome d'halogène, un groupe hydroxyle, et t vaut de 0 à 4, ou (S)<sub>t</sub> peut former un groupe méthylènedioxy ou un groupe éthylènedioxy sur deux atomes de carbone adjacents du groupe phényle auquel (S)<sub>t</sub> est fixé;

35 B représente un des groupes divalents (CHR<sup>22</sup>)<sub>r</sub>-, dans lequel r représente un nombre entier de 0 à 10 et chaque R<sup>22</sup> représente indépendamment un atome d'hydrogène ou un groupe méthyle; =(CH-CH=CH)<sub>b</sub>-, dans lequel b représente un nombre entier de 1 à 3; =CH-(CH<sub>2</sub>)<sub>c</sub>-, dans lequel c représente un nombre entier de 0 à 9; ou =(CH-CH=CH)<sub>d</sub>-, dans lequel d représente un nombre entier de 0 à 5; et

40 K représente un groupe phénylalkyle dans lequel le groupe phényle est éventuellement substitué par un groupe alkyle en C<sub>1-6</sub> qui peut éventuellement être halogéné, un groupe alcoxy en C<sub>1-6</sub>, un groupe nitro, un atome halogène, un groupe carboxyle, un groupe benzyloxy, un groupe (alcoxy en C<sub>1-6</sub>)carbonyle, un groupe amino, un groupe (monoalkyl en C<sub>1-6</sub>)amino, un groupe (dialkyl en C<sub>1-6</sub>)amino, un groupe carbamoyle, un groupe (acyl en C<sub>1-6</sub>)amino, un groupe cyclohexylcarbonyle, un groupe (alkyl en C<sub>1-6</sub>)aminocarbonyle, un groupe (alkyl en C<sub>1-6</sub>)carbonyloxy, un groupe hydroxyle, un groupe formyle ou un groupe (alcoxy en C<sub>1-6</sub>) (alkyl en C<sub>1-6</sub>); et

45 ----- représente une simple ou une double liaison.

12. Amine cyclique selon la revendication 11 ou sel pharmacologiquement acceptable de celle-ci, où B représente - (CHR<sup>22</sup>)<sub>r</sub>-, R<sup>22</sup> représente un atome d'hydrogène et r représente un nombre entier de 1 à 10.

50 13. Composé d'amine cyclique selon la revendication 11 ou sel pharmacologiquement acceptable de celui-ci, qui est la 1-benzyl-4-[(5,6 diméthoxy-1-indanon)-2-yl]méthylpipéridine.

14. Composé d'amine cyclique selon la revendication 11 ou sel pharmacologiquement acceptable de celui-ci, qui est

55 la 1-benzyl-4-[(5-méthoxy-1-indanon)-2-yl]méthylpipéridine,  
la 1-benzyl-4-[(5,6-diéthoxy-1-indanon)-2-yl]méthylpipéridine,  
la 1-benzyl-4-[(5,6 méthylènedioxy-1-indanon)-2-yl]méthylpipéridine,  
la 1-(m-nitrobenzyl)-4-[(5,6-diméthoxy-1-indanon)-2-yl]méthylpipéridine,

la 1-(m-fluorobenzyl)-4-[(5,6-diméthoxy-1-indanon)-2-yl)]méthylpipéridine,  
 la 1-benzyl-3-[(5,6-diméthoxy-1-indanon)-2-yl)]propylpipéridine,  
 la 1-benzyl-4-[(5-isopropoxy-6-méthoxy-1-indanon)-2-yl)]-méthylpipéridine, ou  
 la 1-benzyl-3-[(5,6-diméthoxy-1-indanolidényl)2-yl)]propénylpipéridine.

15. Composition thérapeutique comprenant une quantité pharmacologiquement efficace d'un composé d'amine cyclique tel que défini dans la revendication 11 ou d'un sel pharmacologiquement acceptable de celui-ci et un support pharmacologiquement acceptable.